

**OPTICAL ENCODERS**

- Eliminates Rotary Mechanical Contacts
- Accurate Resolution up to 1024 Positions
- Logic Compatible
- Selects Menu or Display Items
- Includes Data Input Switch
- Up to 1 Billion Trouble-Free Cycles

**MECHANICAL ENCODERS**

- Standard BCD and Multiple Code Outputs
- As Small as 1/2" Diameter
- Economical Means to Provide Code Output

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Optical and Mechanical Encoders

### QUADRATURE

All Grayhill encoders use quadrature output code, which is the same as a 2-bit, repeating gray code. Quadrature is the most popular and cost effective output format because only two detectors are required. However, quadrature can only be used in applications where incremental data is required. Absolute positioning is not possible because the code repeats every four positions. In other words, changes in the encoder in magnitude and direction can be determined, but the actual position of the encoder cannot. In most applications this is not a problem.

In a quadrature rotary optical encoder two detectors are used to provide outputs, "A" and "B". The code rotor either blocks the infrared light or allows it to pass to the detectors. As the shaft turns the rotor, the outputs change state to indicate position. The resulting output is two square waves which are 90° out of phase.

### OPEN COLLECTOR OUTPUT

The open collector output is typical of the Series 61B, 61C and 62, and is the simplest form of output available. The first step in interfacing with open collector outputs is to provide an external pull-up resistor from each output to the power source. These pull-up resistors provide the output with the high-state voltage when the phototransistor is "off".

In a phototransistor, base current is supplied when light strikes the detector, which effectively grounds the output. Typically, the detector is operated in saturation. This means sufficient light is provided to completely sink, or ground, all the current provided by the pull up resistor plus that of the interfacing electronics. In the logic high state, the light is sufficiently blocked by the rotor and the detector functions like an open circuit. The pull up resistor then provides sourcing current to the interfacing electronics. This "on" or "off" digital arrangement allows the open collector to interface with popular integrated circuit technologies such as TTL, TTL LS, CMOS, and HCMOS.

### SCHMITT TRIGGERS

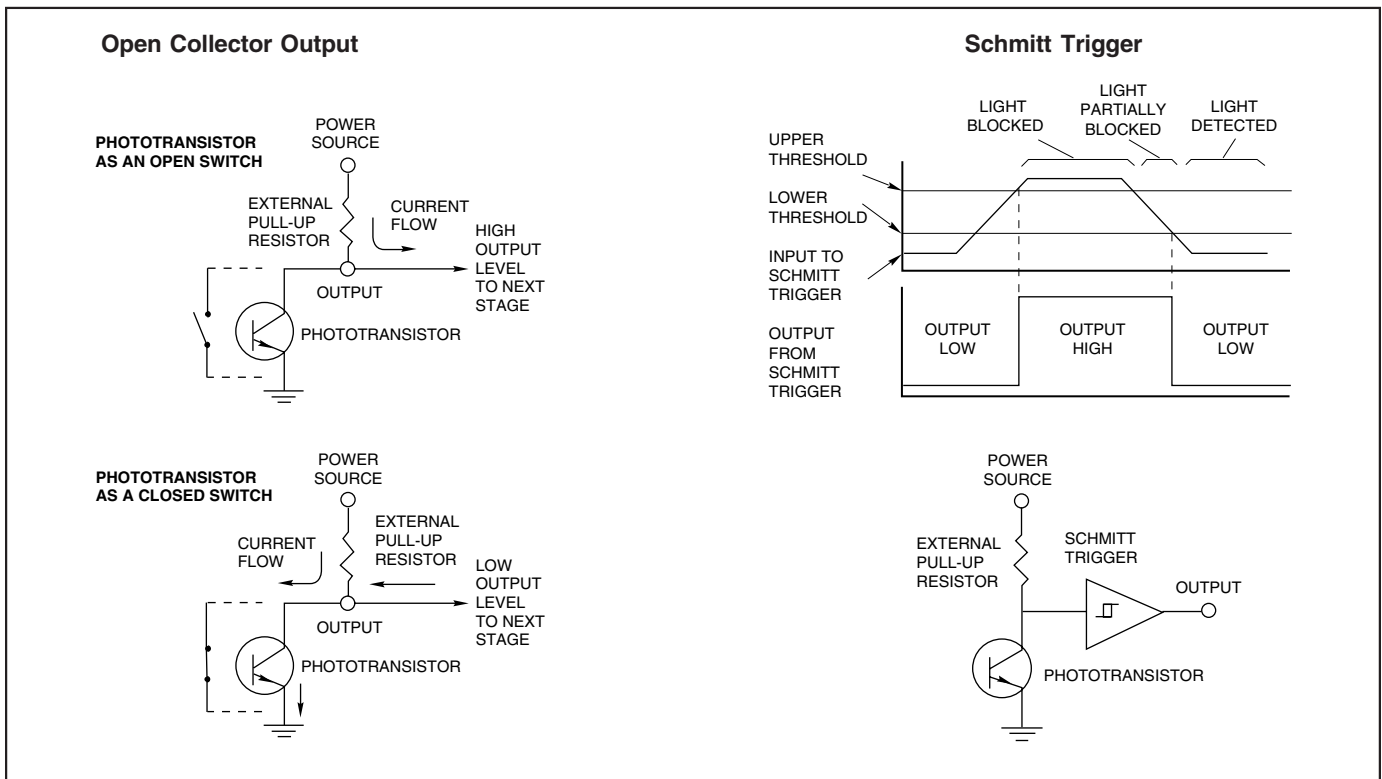
To provide signal enhancement it is recommended that a Schmitt Trigger be connected to each output. This device is already included in the Series 61K, 61R, 63K and 63R encoders. The Schmitt Trigger "cleans up" the output into a pure digital signal. It does this by removing the small linear region between the "on" and "off" states of the detector. During this transition the light is only partially blocked and the output is somewhere between what the interfacing circuit might consider to be "on" or "off". In other words, the output is not completely digital. The Schmitt Trigger contains a very important feature which makes it attractive for

this application. The device has a higher threshold, or trigger level, when it is in the "on" state than it does in the "off" state. This hysteresis filters any electrical noise, which can cause the output to change state rapidly during the transition. And since the output from the Schmitt Trigger is a pure digital signal and is isolated from the phototransistor, the signal is basically immune to loading problems that can effect encoders without the Schmitt Trigger. Schmitt Triggers are available in most popular IC technologies.

### SHAFT AND PANEL SEAL

A shaft and panel seal are available to provide water-tight mounting for the Series 61B, 61D, 61K, 61R and 62 encoders. Sealing is accomplished by an o-ring shaft seal and a panel seal washer. The panel seal washer in the 61B and 61D encoders does not affect the overall dimensions of the switches. In the 61K and 61R encoders, the .045" thick washer is placed over the threads and sits flat on the base of the bushing. The 61KS and 61RS are also epoxy-sealed on the bottom of the switch to provide a completely sealed switch.

Optical and Mechanical Encoders



**SERIES 62S**  
Compact 1/2" Package

**FEATURES**

- Compact Size, Requires Minimal Behind Panel Space
- 1/2 Million Rotations for High Torque
- 1 Million Rotational Cycles, 3 Million for Non-Detent Styles
- Optional Integral Pushbutton

- Choices of Cable Length and Terminations

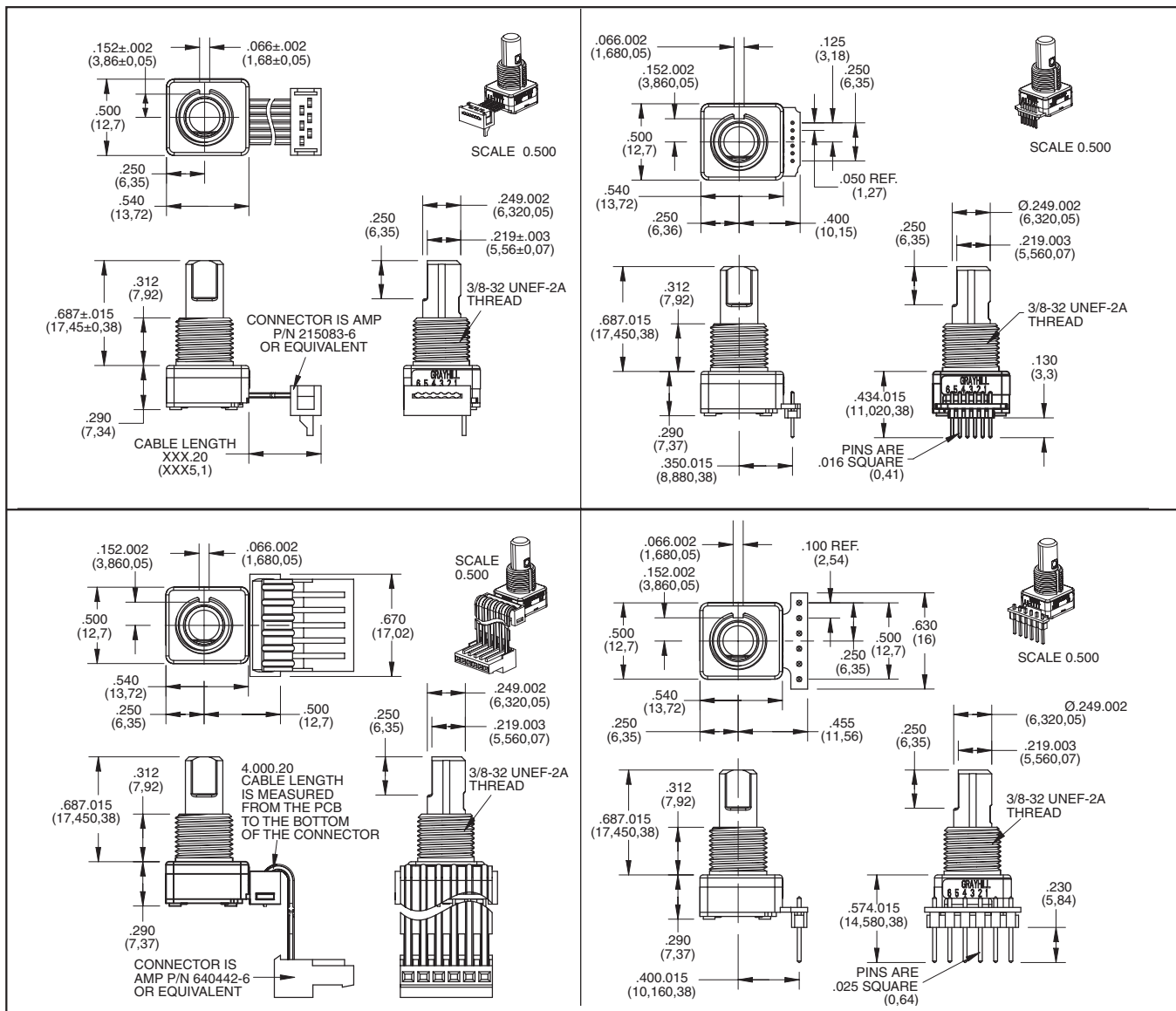
**APPLICATIONS**

- Global Positioning/Driver Information Systems
- Medical Equipment



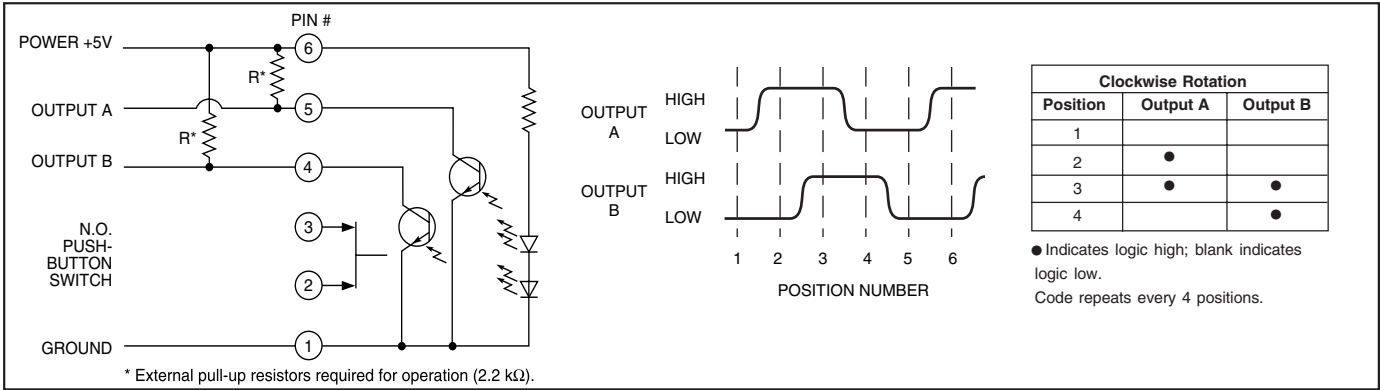
**DIMENSIONS** In inches (and millimeters)

Unless otherwise specified, standard tolerance is  $\pm 0.010$  (0,25)



Optical and Mechanical Encoders

## CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



### SPECIFICATIONS

#### Environmental Specifications

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Humidity:** 96 Hours at 90–95% humidity at 40°C  
**Mechanical Vibration:** Harmonic motion with amplitude of 15G's, within a varied frequency of 10 to 2000 Hz  
**Mechanical Shock:** Test 1: 100G for 6 mS, half sine wave with a velocity change of 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth wave with a velocity change of 9.7 ft/s

#### Rotary Electrical and Mechanical Specifications

**Operating Voltage:** 5.00 ±0.25 Vdc  
**Supply Current:** 30mA maximum at 5Vdc  
**Output:** Open collector phototransistor, external pull up resistors are required  
**Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**  
 Logic High shall be no less than 3.0 Vdc  
 Logic Low shall be no greater than 1.0 Vdc  
**Minimum Sink Current:** 2.0 mA  
**Power Consumption:** 150 mW maximum  
**Mechanical Life:**  
 Non-Detent 3 Million Cycles  
 Low & Medium 1 Million Cycles  
 High 1/2 Million Cycles  
 1 cycle is a rotation through all positions and a full return

AVERAGE ROTATIONAL TORQUE SPECIFICATIONS			
	LOW	MEDIUM	HIGH
	±0.50 IN-OZ	±1.40 IN-OZ	±1.60 IN-OZ
8 POSITION	1.10	1.85	2.75
12 POSITION	1.00	1.70	2.95
16 POSITION	1.40	2.35	3.40
20 POSITION	1.35	2.05	2.80
24 POSITION	1.25	1.95	2.95
32 POSITION	0.95	1.40	2.15

Torque shall be within 50% of initial value throughout life  
**Mounting Torque:** 15 in-lbs maximum  
**Shaft Push-Out Force:** 45 lbs minimum  
**Shaft Pull-Out Force:** 45 lbs minimum  
**Terminal Strength:** 15 lbs minimum terminal pull-out force for cable or header termination  
**Solderability:** 95% free of pin holes and voids

#### Pushbutton Electrical and Mechanical Specifications

**Rating:** 10 mA at 5 Vdc  
**Contact Resistance:** <10Ω  
**Life:** 3 million actuations minimum  
**Contact Bounce:** <4 ms Make, <10 ms Break  
**Actuation Force:** 9-950±250 grams, 5-510±110 grams, 4-400±100 grams, 3-300±90 grams, 2-200±75 grams  
**Shaft Travel:** .020±.010 inch

#### Materials and Finishes

**Bushing:** Zamak 2  
**Shaft:** Aluminum or Zamak 2  
**Retaining Ring:** Stainless steel  
**Pushbutton Actuator:** Zytel 70G33L  
**Detent Spring:** Music wire  
**Detent Ball:** Stainless steel  
**Code Housing:** Polyamide polymer, nylon 6/10 alloy UL94HB

**Code Rotor:** Delrin 100

**Printed Circuit Boards:** NEMA grade FR-4, double clad with copper, plated with gold over nickel

**Infrared Emitting Diode Chips:** Gallium aluminum arsenide

**Silicon Phototransistor Chips:** Gold and Aluminum Alloys

**Resistor:** Metal oxide on ceramic substrate

**Solder Pins:** Brass, plated with tin

**Pushbutton Dome:** Stainless steel

**Backplate:** Stainless steel

**Cable:** Copper stranded with topcoat in PVC insulation (Cable version only)

**Connector (.050 Center):** PA4.6 with tin over nickel plated phosphor bronze

**Connector (.100 Center):** Nylon UL94V-2, tin plated copper alloy

**Label:** TT406 Thermal transfer cast film

**Solder:** Sn/Ag/Cu, Lead-Free, No Clean

**Lubricating Grease:** NYE nyogel 774L

**Hex Nut:** Nickel, plated with brass

**Lockwasher:** Stainless steel

**Header:** Hi-Temp glass filled thermoplastic UL94V-0, phosphor bronze (pinned versions only)

**Strain Relief:** Glass filled thermoplastic (.100 center cable versions only)

### OPTIONS

Contact Grayhill for custom terminations, shaft and bushing configurations, rotational torque pushbutton force, and code output. Control knobs are also available.

### ORDERING INFORMATION

Angle of Throw \_\_\_\_\_

- 45=45° for Code Change and 8 Detent Positions
- 30=30° for Code Change and 12 Detent Positions
- 22=22.5° for Code Change and 16 Detent Positions
- 18=18° for Code Change and 20 Detent Positions
- 15=15° for Code Change and 24 Detent Positions
- 11=11.25° for Code Change and 32 Detent Positions

Rotational Torque Option \_\_\_\_\_

- N = Non-detent
- L = Low Torque (available with 0, 4, 5, 9 pushbutton only)
- M = Medium Torque (available with 0, 5, 9 pushbutton only)
- H = High Torque (available with 0, 9 pushbutton only)

Termination \_\_\_\_\_

- C = .050 Center Ribbon Cable with Connector
- S = .050 Center Ribbon Cable with .100 Stripped End
- P = .050 Center Pins with .185 Length
- CH = .100 Center Ribbon Cable with Connector
- SH = .100 Center Ribbon Cable with .100 Stripped End
- PH = .100 Center Pins with .230 Length

Cable Length \_\_\_\_\_

Cable Termination: 040=4.0in or 040in. Cable is terminated with Amp Connector P/N 640442-6  
See Amp Mateability Guide for mating connector details.

Pushbutton Option \_\_\_\_\_

- 0 = NO PUSHBUTTON
- 9 = 950 Grams
- 5 = 510 Grams
- 4 = 400 Grams
- 3 = 300 Grams
- 2 = 200 Grams

62SXX-XX-040X

**SERIES 62P**  
Low Cost, PC Mount

**FEATURES**

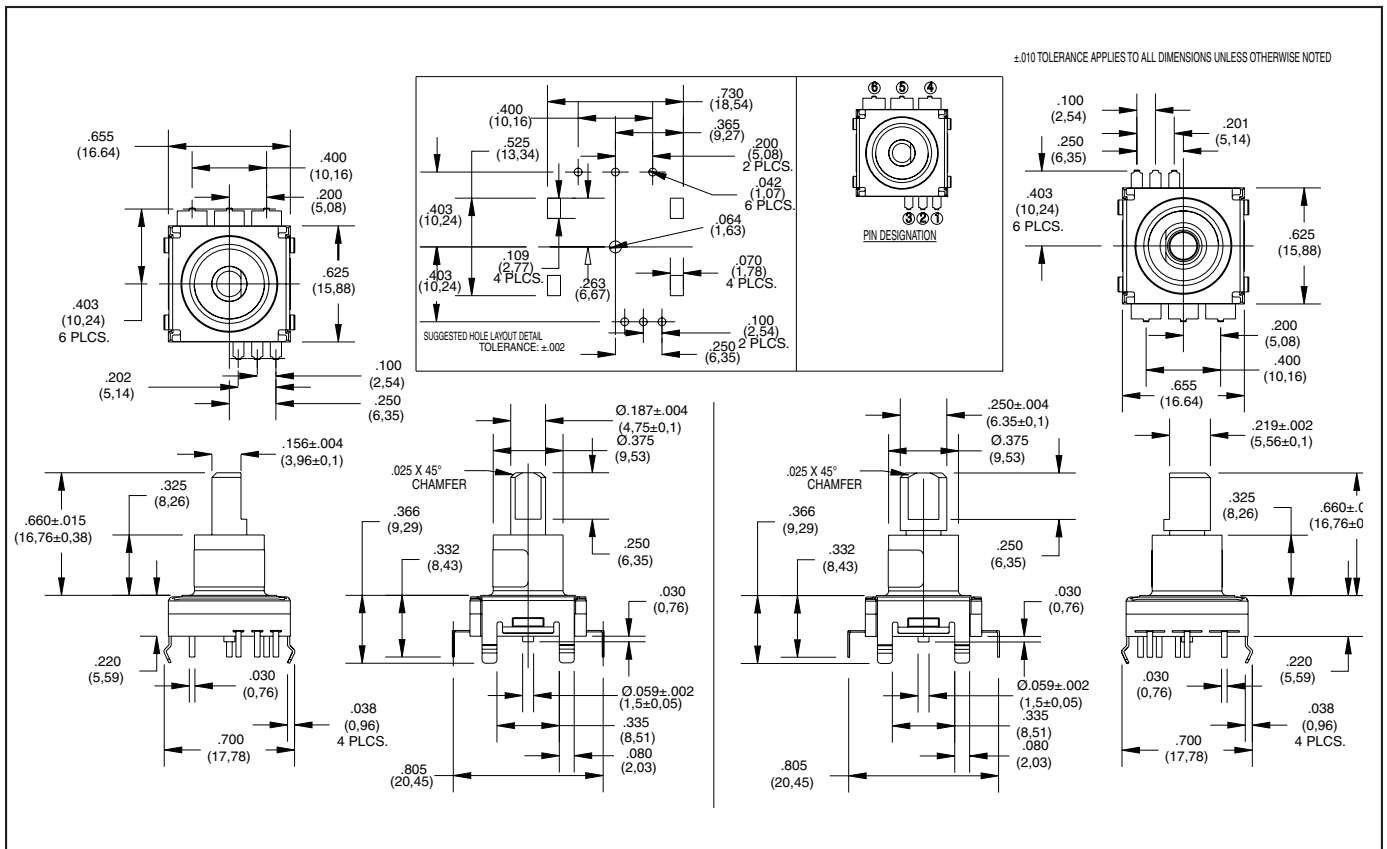
- Low Cost
- Compact Size
- PC Mount
- No De-Bouncing Required
- Reliable, Up to 2 Million Cycles
- Choice of Detent and Pushbutton Force
- Available in 16 Positions
- Quadrature Output

**APPLICATIONS**

- Automotive Controls
- White Goods
- Audio

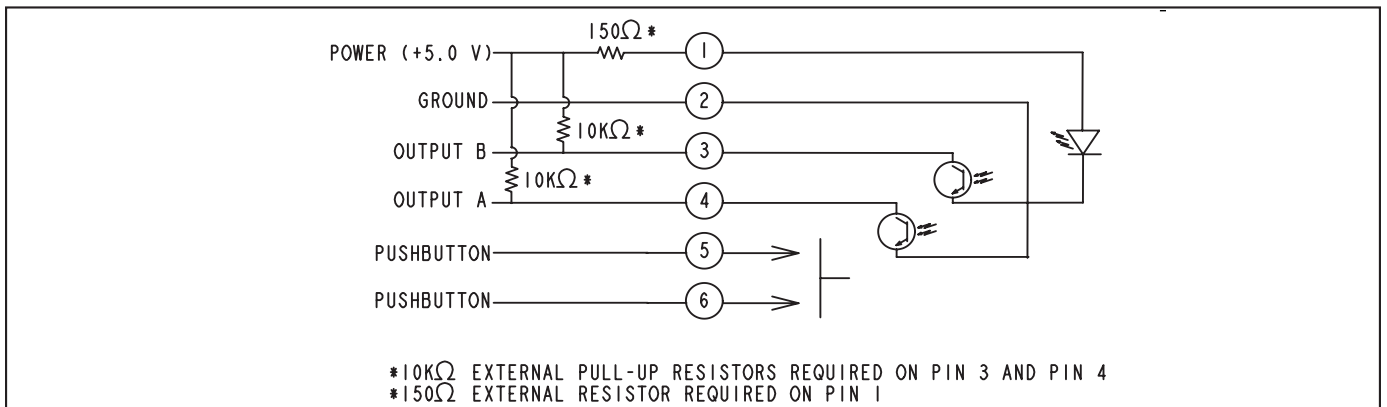


**DIMENSIONS** In inches (and millimeters)

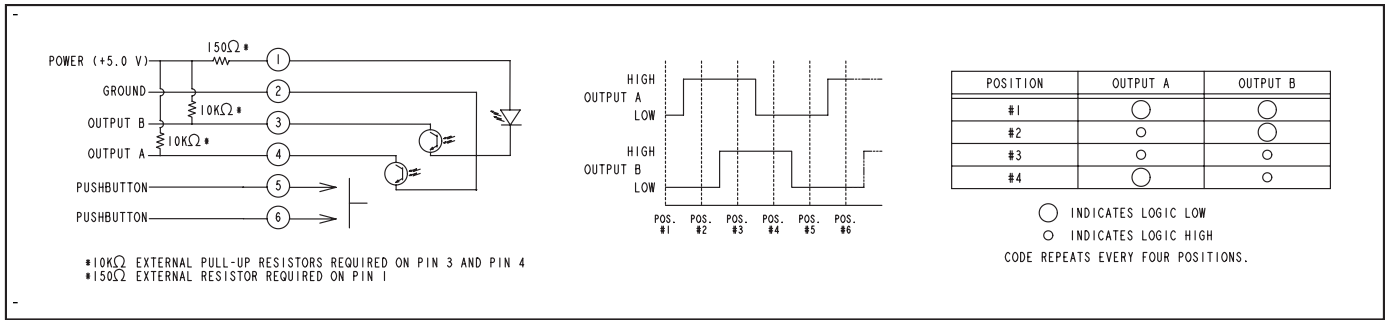


Optical and Mechanical Encoders

**CIRCUITRY**



**WAVEFORM AND TRUTH TABLE** Standard Quadrature 2-bit Code



**SPECIFICATIONS**

**Electrical Ratings**  
**Operating Voltage:** 5 Vdc +/- .25 Vdc  
**Supply Current:** 30mA maximum at 5 Vdc  
**Logic High:** 3.0V minimum  
**Logic Low:** 1.0V maximum  
**Logic Rise and Fall:** less than 30 ms

**Pushbutton Switch Ratings**

**Rating:** 5.0 Vdc at 10mA resistive  
**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Contact Bounce:** less than 4 ms at make and less than 10 ms at break  
**Actuation Life:** 3,000,000 operations  
**Actuation Force:** 6: 600 +/- 200 grams  
 4: 450 +/- 150 grams  
**Shaft Travel:** .015 ± .010 inch

**Mechanical Ratings**

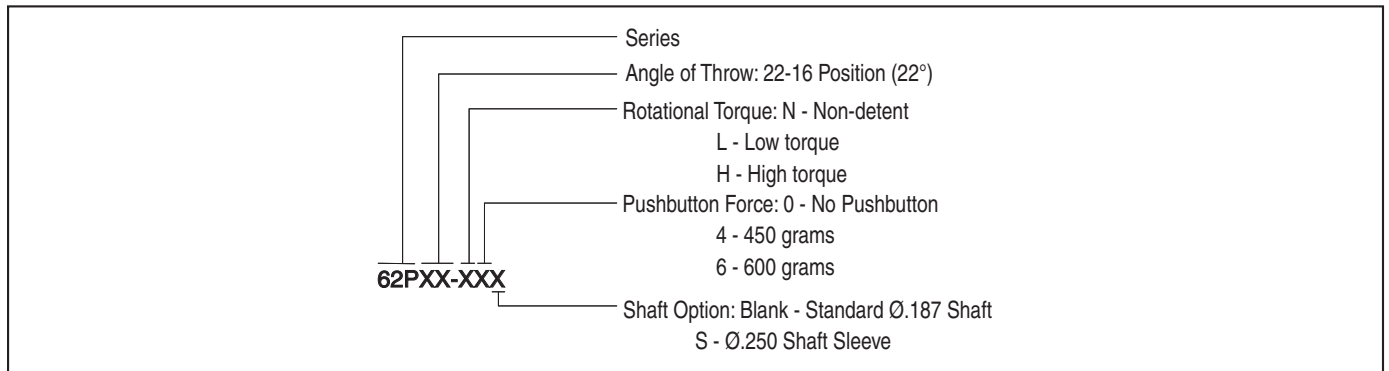
**Operating Torque:**  
 H: 1.4 in-oz +/- 0.6 in-oz initial  
 L: 0.6 in-oz +/- 0.3 in-oz initial  
 N: <0.5 in-oz initial  
**Rotational Life:**  
 H&L: 500,000 cycles  
 N: 2 million cycles  
 (1 cycle = 360 degree rotation and return)  
**Shaft Push Out Force:**  
 20 lbs minimum  
**Operating Speed:** 100 RPM maximum  
**Axial Shaft Play:** .010 maximum  
**Environmental Ratings**  
**Operating Temperature Range:**  
 -40°C to 85°C  
**Storage Temperature Range:**  
 -55°C to 100°C  
**Relative Humidity:** 90-95% at 40°C for 96 hours  
**Vibration Resistance:** Harmonic motion with Amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204  
**Mechanical Shock Resistance:**  
 Test 1: Tested at 100g for 6mS, half sine, 12.3 ft/s.  
 Test 2: 100g for 6mS, Sawtooth, 9.7 ft/s

**Materials and Finishes**

**Code/Pushbutton Housing:** Thermoplastic  
**Shaft:** Thermoplastic  
**Code/Detent Rotor:** Reinforced Thermoplastic  
**Bushing:** Thermoplastic  
**Terminal Pins:** Brass, Tin plated  
**Detent Spring:** Stainless Steel  
**Dome:** Stainless Steel  
**Pushbutton Contact:** Nickel plated brass  
**Phototransistor:** Planar Silicon  
**Detent Balls:**  
 .0625 dia. Stainless Steel  
**Infrared Emitter:**  
 Gallium Aluminum Arsenide  
**Label:**  
 White Thermal Transfer Cast Film.  
 Adhesive Coated  
**Bracket:** Stainless Steel, Tin plated

Optical and Mechanical Encoders

**ORDERING INFORMATION**



**SERIES 62A,V,D**  
1/2" Package

**FEATURES**

- Low Cost
- Long Life
- Available in 3.3 or 5.0 Vdc Operating Voltages
- High Torque Version to Emphasize Rotational Feel
- Economical Size
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic
- Available in 12,16, 20, 24 and 32 Detent Positions (Non-detent Also Available)
- Choices of Cable Length and Terminations

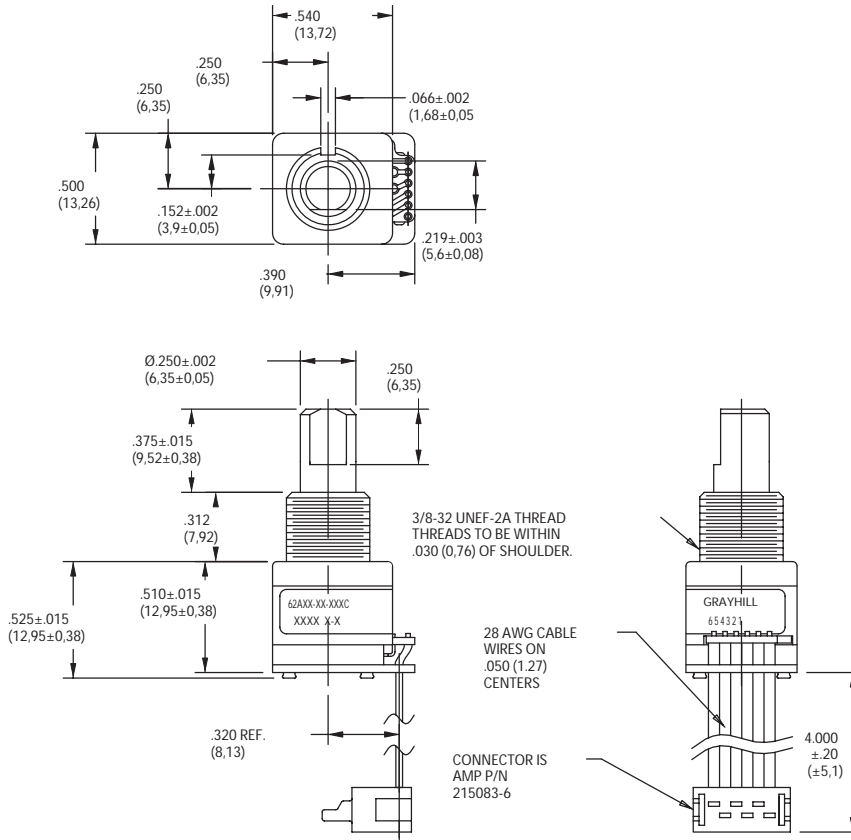
**APPLICATIONS**

- Global Positioning/Driver Information Systems
- Medical Equipment



**DIMENSIONS** In inches (and millimeters)

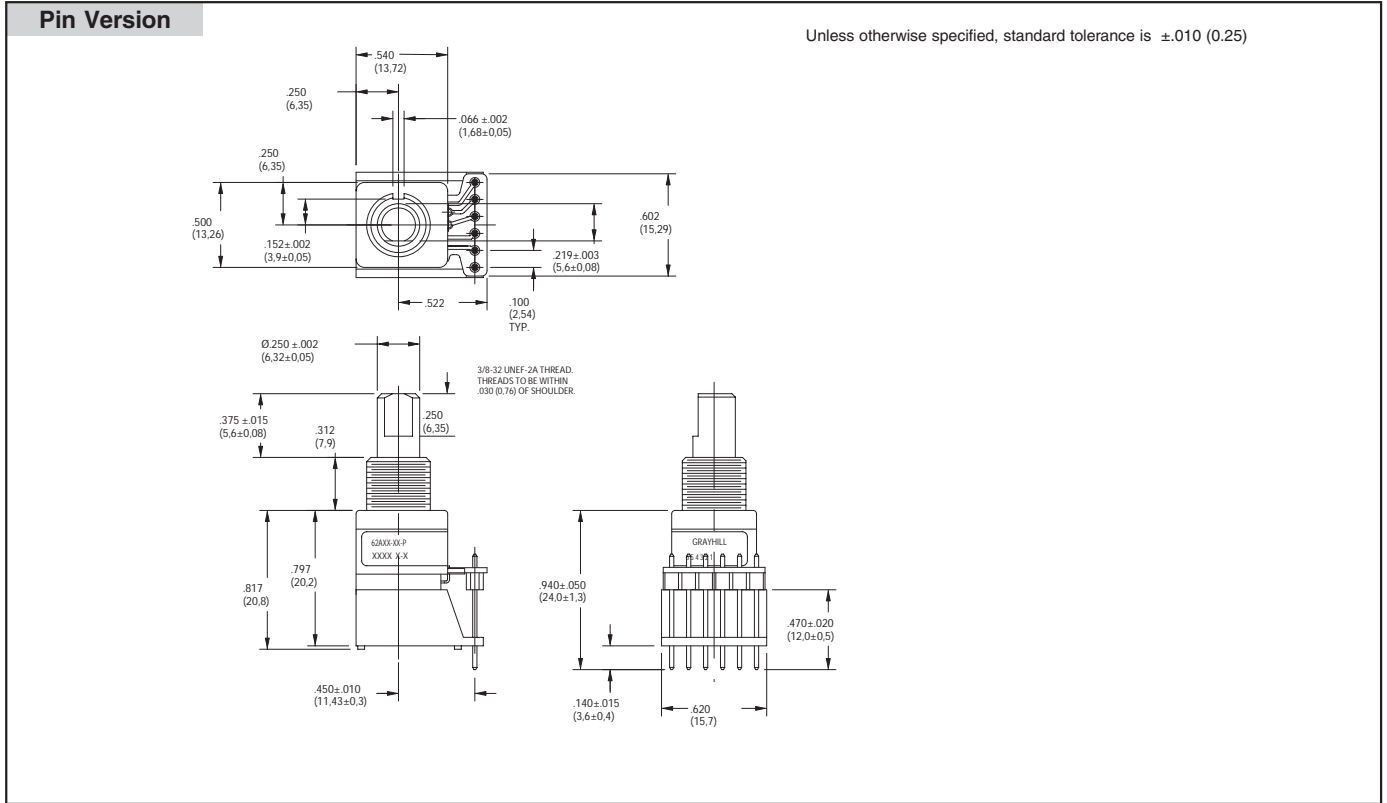
Cable Version



Optical and Mechanical Encoders

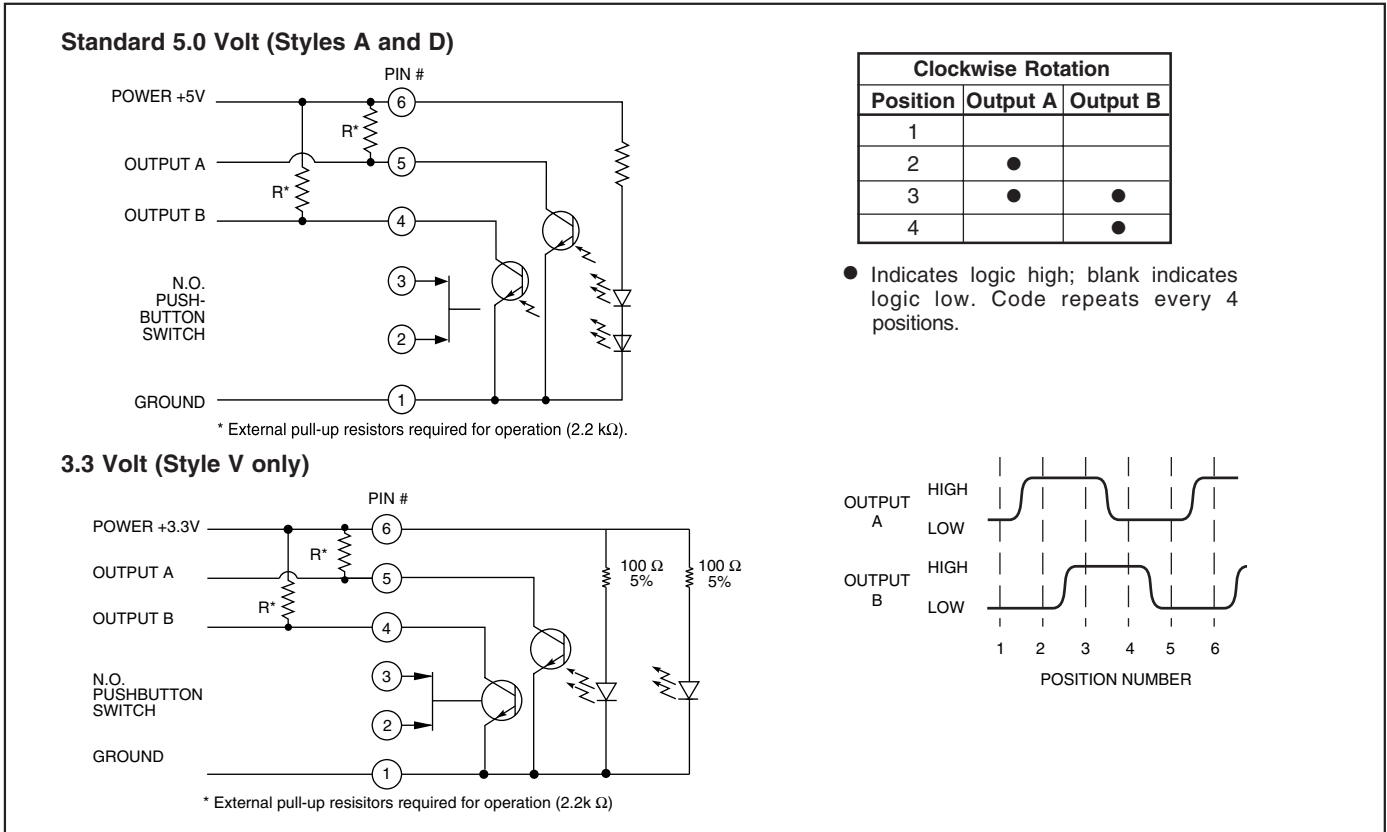


## DIMENSIONS In inches (and millimeters)



Optical and Mechanical Encoders

## CIRCUITRY, TRUTH TABLE, AND WAVEFORM Standard Quadrature 2-Bit Code



**SPECIFICATIONS**

**Electrical and Mechanical Ratings**

**Rating:** 5 Vdc, 10 mA, resistive  
**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)  
**Pushbutton Life:** 3 million actuations minimum  
**Contact Bounce:** less than 4 mS at make and less than 10 mS at break  
**Actuation Force:** 1000 ±300 grams  
**Pushbutton Travel:** .010/.025 inch  
**Coding:** 2-bit quadrature coded output  
**Operating Voltage:** 5.0 ±.25 Vdc, 3.30±.125 Vdc (style V only)  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Supply Current:** 30 mA maximum  
**Logic Output Characteristics:**  
 Logic High: 3.8 Vdc (5.0 Vdc); 2.3 (3.3 Vdc) minimum  
 Logic Low: 0.8 Vdc maximum  
**Rotational Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)  
**Minimum Sink Current:** 2.0 mA for 5 Vdc; 1.0 mA for 3.3 Vdc  
**Power Consumption:** 150 mW maximum for 5 Vdc; 80 mW for 3.3 Vdc  
**Optical Rise and Fall Times:** less than 30 mS maximum

**Operating Torque:**

Style A and V: 2.0 ±1.4 in-oz. initially  
 Style D: 3.5 ±1.4 in-oz initially  
 Non-detent: less than 1.5 in-oz initially  
**Shaft Push Out Force:** 45 lbs minimum  
**Mounting Torque:** 15 in-lbs maximum  
**Terminal Strength:** 15 lbs cable pull-out force minimum  
**Operating Speed:** 100 RPM maximum  
**Axial Shaft Play:** .010 maximum

**Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Relative Humidity:** 90–95% at 40°C for 96 hours  
**Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204  
**Mechanical Shock:** Test 1: 100G for 6 mS, half sine, 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth, 9.7 ft/s

**Materials and Finishes**

**Code Housing:** Reinforced thermoplastic  
**Shaft:** Zinc or aluminum  
**Bushing:** Zinc casting  
**Shaft Retaining Ring:** Stainless steel

**Detent Spring:** Stainless steel

**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium

**Terminals:** Brass, tin-plated

**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats.

**Rotor:** Thermoplastic

**Code Housing:** Thermoplastic

**Pushbutton Dome:** Stainless steel

**Dome Retaining Disk:** Thermoplastic

**Pushbutton Housing:** Thermoplastic

**Phototransistor:** Planar Silicon NPN

**Infrared Emitter:** Gallium aluminum arsenide

**Pushbutton Contact:** Brass, nickel-plated

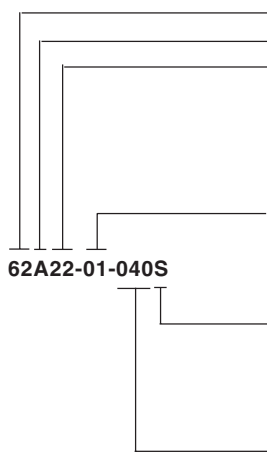
**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)

**Header Pins:** Phospher bronze, tin-plated

**Spacer:** ABS

**Backplate/Strain Relief:** Stainless steel

**ORDERING INFORMATION**



**Series**

**Style:** A = 1/2" package, 5.0 Vdc Input, D = high torque w/5.0 Vdc input, V = 3.3 Vdc input

**Angle of Throw:**

**Detent**

11 = 11.25° or 32 positions  
 15 = 15° or 24 positions  
 18 = 18° or 20 positions  
 22 = 22.5° or 16 positions  
 30 = 30° or 12 positions

**Non-detent (Styles A&V only)**

01 = 11.25° or 32 positions  
 05 = 15° or 24 positions  
 08 = 18° or 20 positions  
 02 = 22.5° or 16 positions  
 03 = 30° or 12 positions

**Pushbutton Option:** 01 = w/o pushbutton, 02 = with pushbutton

**Termination:**

S = Stripped cable; .050" centers  
 SH = Stripped cable; .100" centers  
 C = Connector; .050" centers  
 CH = Connector; .100" centers  
 P = Pin; .100" centers

**Cable Length:** Cable Termination: 040 = 4.0in. Cable is terminated with Amp P/N 215083-6. See Amp Mateability Guide for Mating Connector details.

\*Eliminate cable length if ordering pins. (Ex: 62A22-02-P).

These switches have Quadrature 2-bit code output and an optional shaft actuated pushbutton switch.

Custom materials, styles, colors, and markings are available. Control knobs available.

**Available from your local Grayhill Component Distributor.**

For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

## SERIES 62HS High Torque

### FEATURES

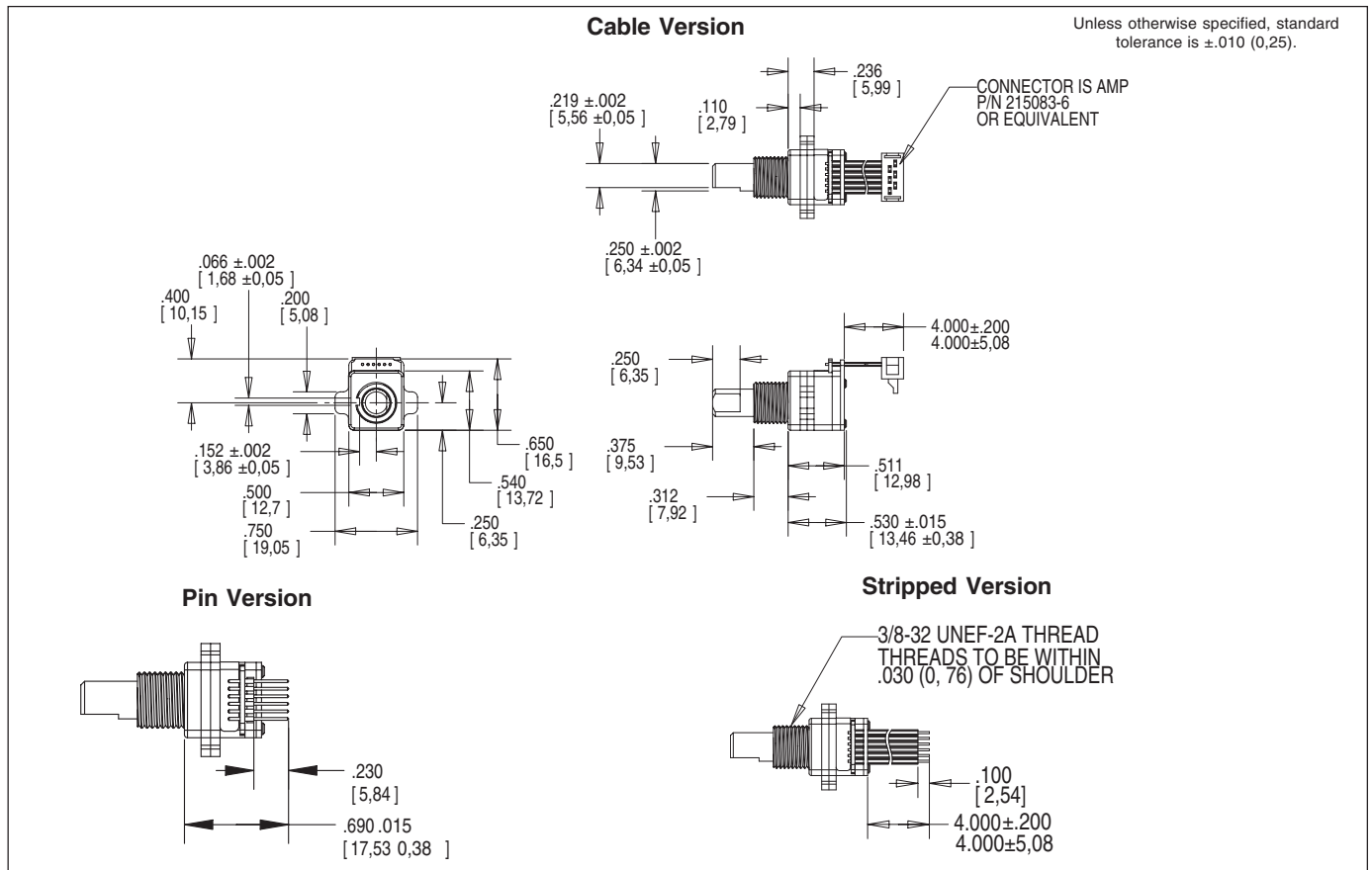
- High Rotational Torque Provides Positive Tactile Feedback
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic
- Available in 8, 12 and 16 Detent Positions
- Choice of Cable Length and Terminations

### APPLICATIONS

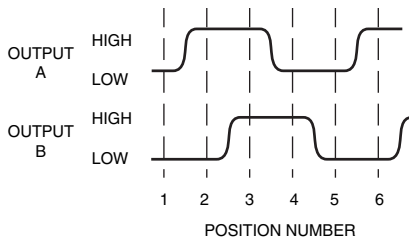
- Avionics



### DIMENSIONS In inches (and millimeters)



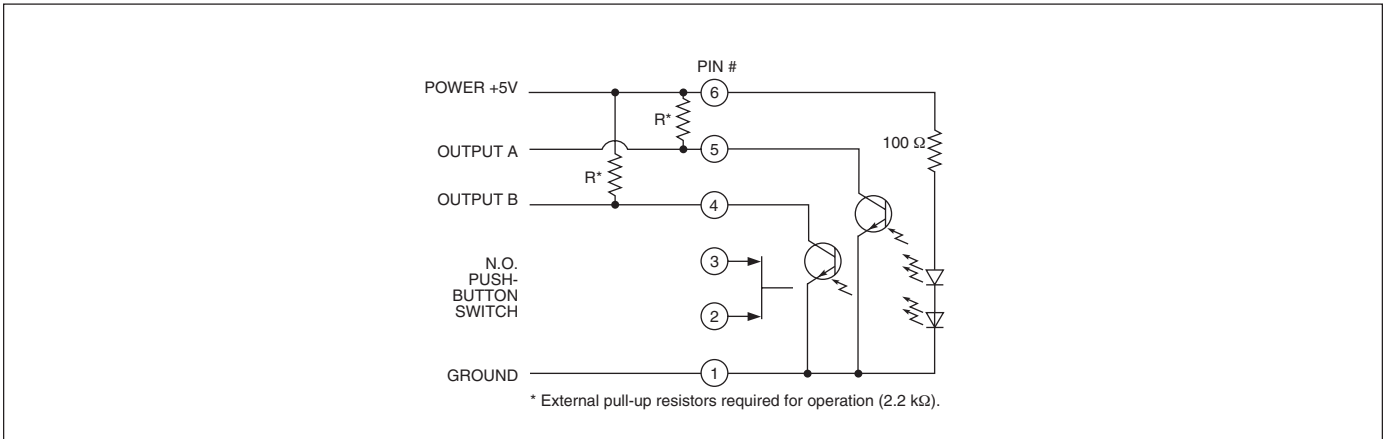
### WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

**CIRCUITRY**



**SPECIFICATIONS**

**Pushbutton Switch Ratings**

**Rating:** at 5 Vdc, 10 mA, resistive  
**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)  
**Pushbutton Life:** 3 million actuations minimum  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Contact Bounce:** less than 4 mS at make and less than 10 mS at break  
**Actuation Force:** 1100 ±300g

**Encoder Ratings**

**Coding:** 2-bit quadrature coded output  
**Operating Voltage:** 5.0 ±.25 Vdc  
**Supply Current:** 30 mA maximum @5.0 Vdc  
**Logic Output Characteristics:**  
**Logic High:** 3.0 Vdc minimum  
**Logic Low:** 1.0 Vdc maximum  
**Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)  
**Minimum Sink Current:** 2.0 mA for 5 Vdc  
**Power Consumption:** 150mW maximum  
**Output:** open collector phototransistor  
**Logic Rise and Fall:** less than 30 mS max

**Operating Torque:** 5.0 in-oz +/- 1.5 in-oz initial  
**Shaft Push Out Force:** 45 lbs minimum  
**Mounting Torque:** 15 in-lbs maximum  
**Terminal Strength:** 15 lbs cable pull-out force minimum  
**Operating Speed:** 100 RPM maximum

**Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s  
**Relative Humidity:** 90–95% at 40°C for 96 hours

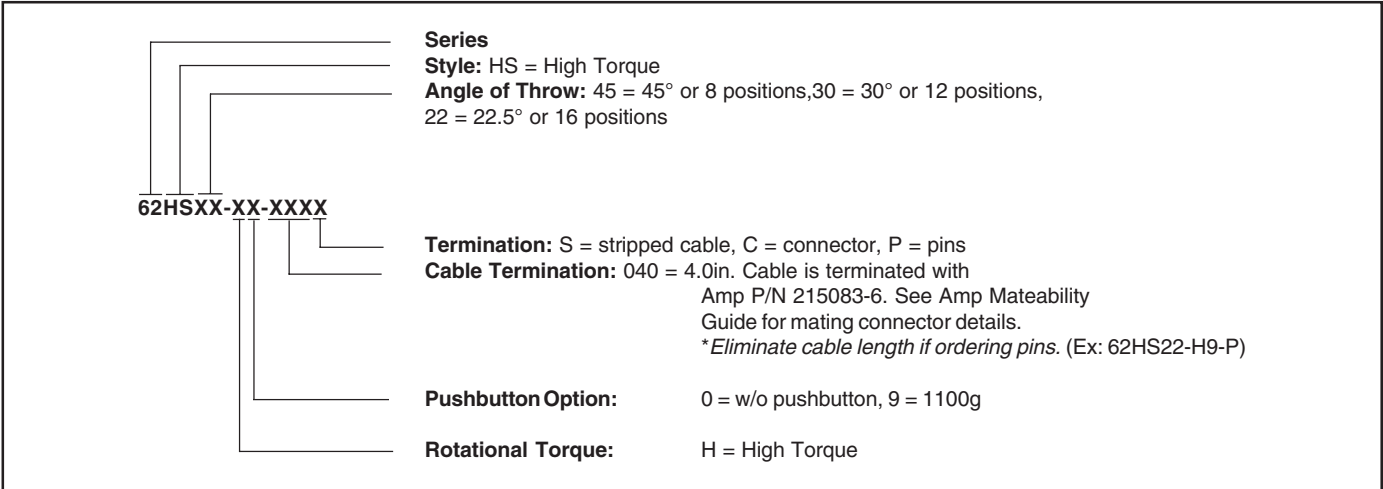
**Materials and Finishes**

**Code Housing:** Reinforced thermoplastic  
**Shaft:** Stainless Steel

**Bushing:** Zinc casting  
**Shaft Retaining Ring:** Stainless steel  
**Detent Spring:** Stainless steel  
**Detent Ball:** Stainless steel  
**Detent Section:** Hiloy 610  
**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium  
**Terminals:** Brass, tin-plated  
**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats  
**Rotor:** Thermoplastic  
**Pushbutton Dome:** Stainless steel  
**Phototransistor:** Planar Silicon NPN  
**Infrared Emitter:** Gallium aluminum arsenide  
**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050" centers (cabled version)  
**Header Pins:** Brass, tin-plated  
**Spacer:** Hiloy 610  
**Shim:** Stainless Steel  
**Backplate/Strain Relief:** Stainless steel

Optical and Mechanical Encoders

**ORDERING INFORMATION**



## SERIES 62N

### 1/2" Package, non-turn, Dedicated Shaft

#### FEATURES

- Non-turn Pushbutton to Ensure Pushbutton Text and Orientation
- Separate Pushbutton Function
- Low Cost
- Economical Size
- Optically Coupled for More than a Million Cycles
- Compatible with CMOS, TTL and HCMOS Logic

- Available in 12, 16, 24, and 32 Detent Positions (Non-detent Also Available)
- Choices of Cable Length and Terminations

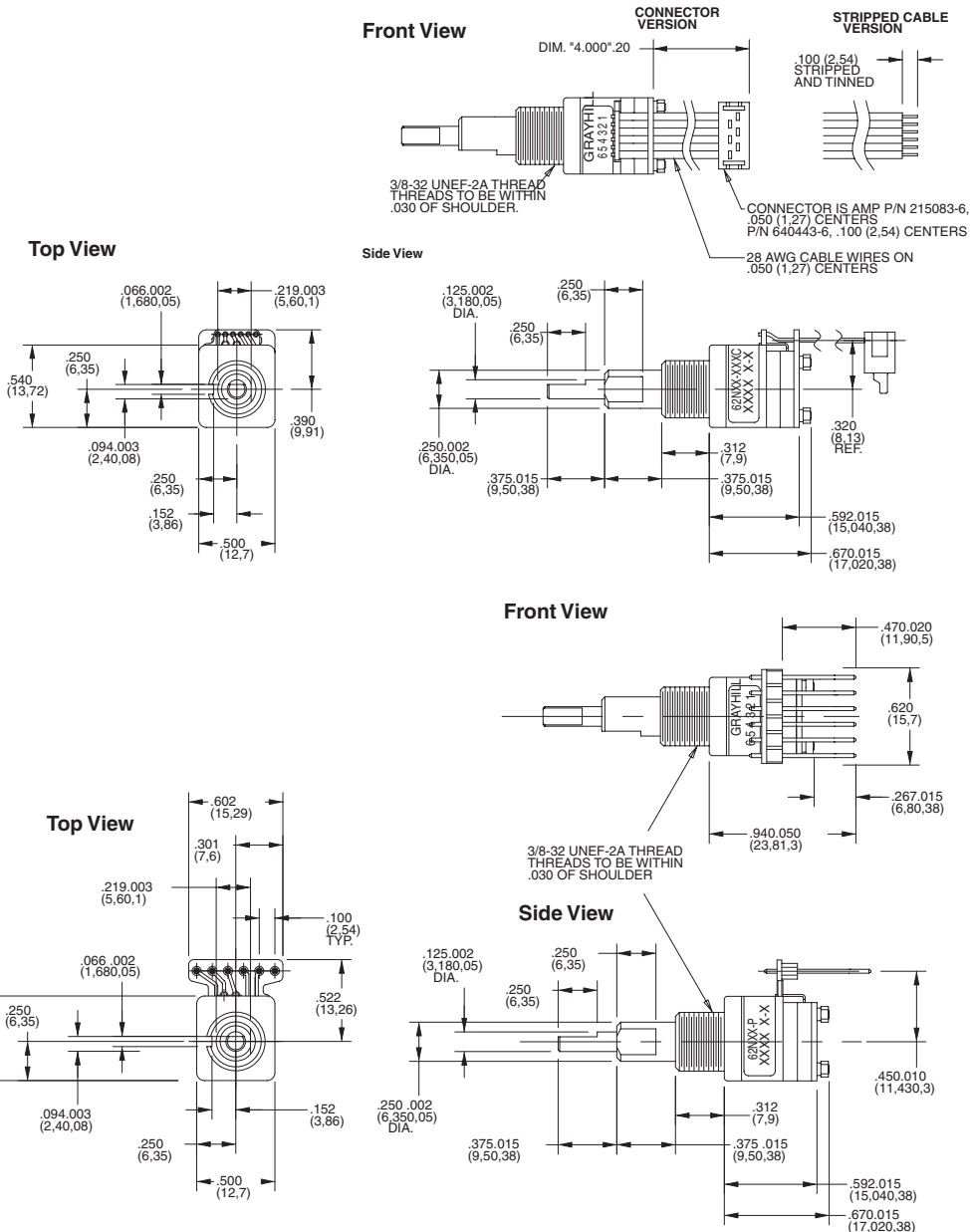
#### APPLICATIONS

- Global Positioning/Driver Information Systems
- Medical Equipment
- Cockpit Controls
- Mixing Boards



#### DIMENSIONS In inches (and millimeters)

##### Cable Version



Optical and Mechanical Encoders

**SPECIFICATIONS**

**Pushbutton Switch Ratings**

**Rating:** at 5 Vdc, 10 mA, resistive  
**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)  
**Pushbutton Life:** 3 million actuations minimum  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Contact Bounce:** less than 4 mS at make and less than 10 mS at break  
**Actuation Force:** 1000 ±300g  
**Pushbutton Travel:** .010/.025 inch

**Encoder Ratings**

**Coding:** 2-bit quadrature coded output  
**Operating Voltage:** 5.0 ±.25 Vdc  
**Supply Current:** 30 mA maximum@5.0 Vdc  
**Logic Output Characteristics:**  
**Logic High:** 3.8 Vdc minimum  
**Logic Low:** 0.8 Vdc maximum  
**Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)  
**Minimum Sink Current:** 2.0 mA for 5 Vdc  
**Power Consumption:** 150mW maximum  
**Output:** open collector phototransistor  
**Logic Rise and Fall Times:** less than 30 mS maximum

**Operating Torque:**

Detent: 2.0 in-oz ±70% initially  
 Non-Detent: less than 1.5 in-oz initially  
**Shaft Push Out Force:** 45 lbs minimum  
**Mounting Torque:** 15 in-lbs maximum  
**Terminal Strength:** 15 lbs cable pull-out force minimum  
**Operating Speed:** 100 RPM maximum

**Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s  
**Relative Humidity:** 90–95% at 40°C for 96 hours

**Materials and Finishes**

**Code Housing:** Reinforced thermoplastic  
**Shafts:** Aluminum  
**Bushing:** Zinc casting  
**Shaft Retaining Ring:** Stainless steel

**Detent Spring:** Stainless steel

**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium  
**Terminals:** Brass, tin-plated  
**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats  
**Rotor:** Thermoplastic  
**Code Housing:** Thermoplastic  
**Pushbutton Dome:** Stainless steel  
**Dome Retaining Disk:** Thermoplastic  
**Pushbutton Housing:** Thermoplastic  
**Phototransistor:** Planar Silicon NPN  
**Infrared Emitter:** Gallium aluminum arsenide  
**Pushbutton Contact:** Brass, nickel-plated  
**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050" or .100" centers (cabled version)  
**Header Pins:** Phosphor bronze, tin-plated  
**Spacer:** Thermoplastic  
**Endcap:** Thermoplastic  
**Non-turn Pin:** Stainless steel  
**Backplate/Strain Relief:** Stainless steel  
**Lockwashers:** Stainless steel  
**Hex Nuts:** Stainless steel  
**Studs:** Stainless steel

**CIRCUITRY, TRUTH TABLE, AND WAVEFORM** Standard Quadrature 2-Bit Code

Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

\* External pull-up resistors required for operation (2.2 kΩ).

**ORDERING INFORMATION**

**62N22-040S**

**Series and Style =** 1/2" package, non-turn, dedicated shaft

**Angle of Throw:** Detent  
 11 = 11.25° or 32 pos.  
 15 = 15° or 24 positions  
 22 = 22.25° or 16 positions  
 30 = 30° or 12 positions

Non-detent  
 01 = 11.25° or 32 positions  
 05 = 15° or 24 positions  
 02 = 22.5° or 16 positions  
 00 = 30° or 12 positions

**Termination:** S = Stripped cable; .050" centers  
 SH = Stripped cable; .100" centers  
 C = Connector; .050" centers  
 CH = Connector; .100" centers  
 P = Pin; .100" centers

**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215088-6. See Amp Mateability Guide for mating connector details.  
 \*Eliminate cable length if ordering pins (Ex: 62N22-P)

These switches have Quadrature 2-bit code output and an optional shaft actuated pushbutton switch.  
 Custom materials, styles, colors, and markings are available. Control knobs available.

**Available from your local Grayhill Component Distributor.**  
 For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

Optical and Mechanical Encoders

## SERIES 62HN

**High Torque, Non-Turn  
Concentric Shaft**

### FEATURES

- High Rotational Torque Provides Positive Tactile Feedback
- Non-turn Pushbutton to Ensure Pushbutton Text and Orientation
- Optically Coupled for More than a Million Cycles
- Separate Pushbutton Function

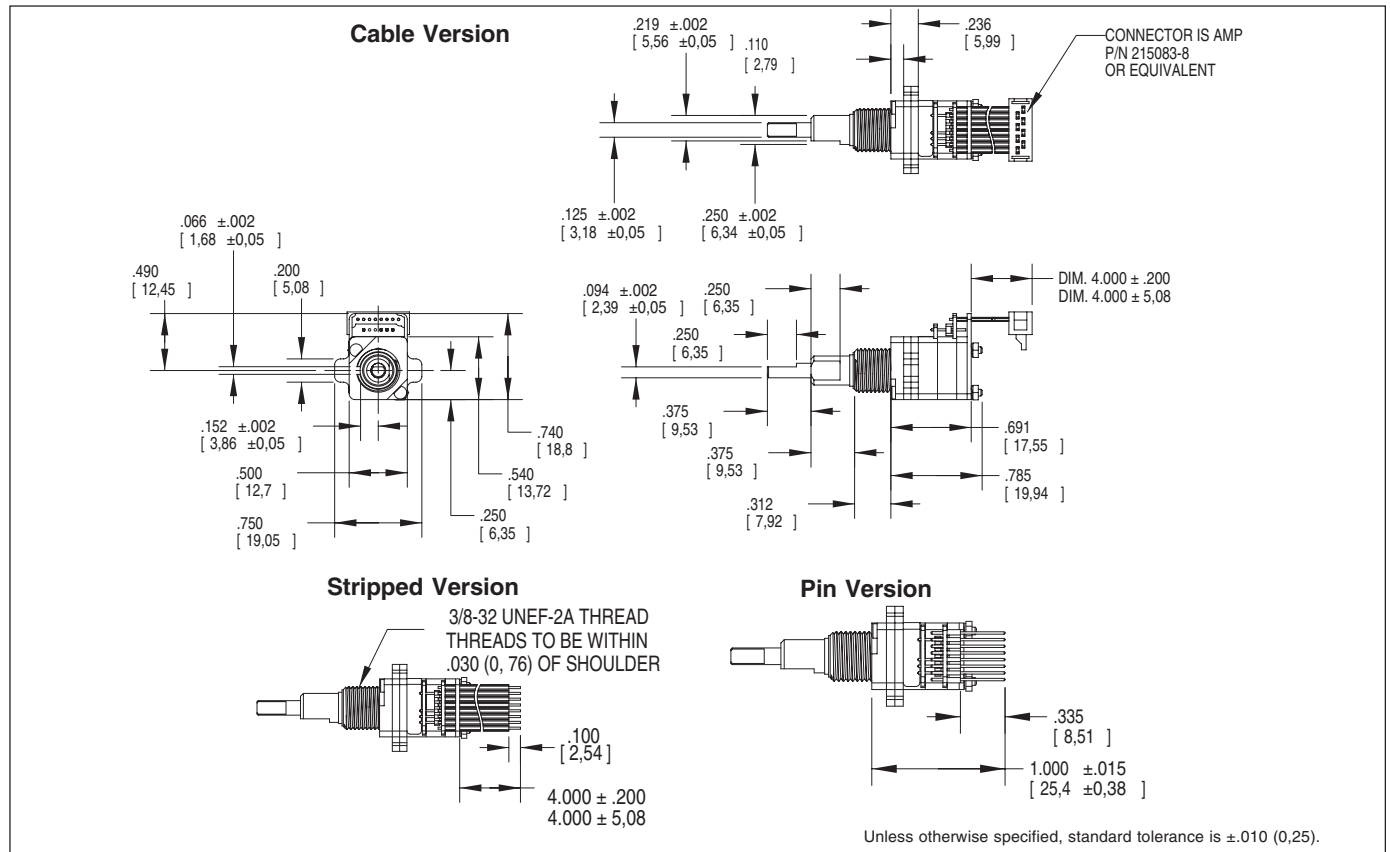
- Compatible with CMOS, TTL and HCMOS Logic
- Available in 8, 12 and 16 Detent Positions
- Choice of Cable Length and Terminations

### APPLICATIONS

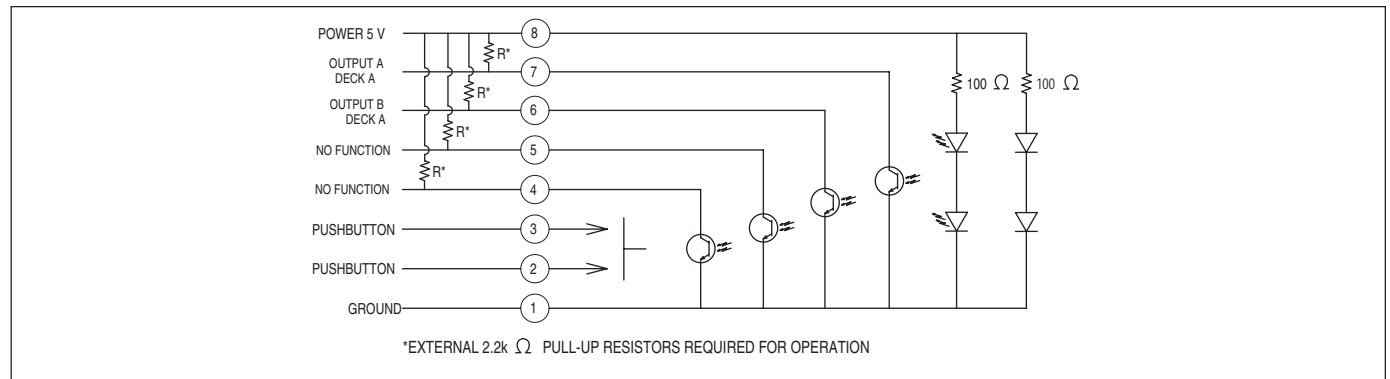
- Avionics



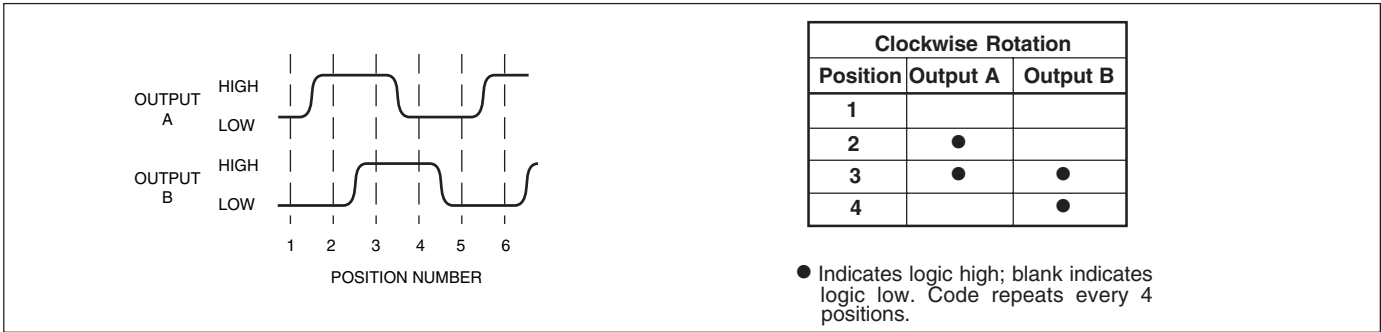
### DIMENSIONS In inches (and millimeters)



### CIRCUITRY



**WAVEFORM AND TRUTH TABLE**



**SPECIFICATIONS**

**Pushbutton Switch Ratings**

**Rating:** at 5 Vdc, 10 mA, resistive  
**Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)  
**Pushbutton Life:** 3 million actuations minimum  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Contact Bounce:** less than 4 mS at make and less than 10 mS at break  
**Actuation Force:** 1100 ±300g

**Encoder Ratings**

**Coding:** 2-bit quadrature coded output  
**Operating Voltage:** 5.0 ±.25 Vdc  
**Supply Current:** 30 mA maximum @5.0 Vdc  
**Logic Output Characteristics:**  
**Logic High:** 3.0 Vdc minimum  
**Logic Low:** 1.0 Vdc maximum  
**Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)  
**Minimum Sink Current:** 2.0 mA for 5 Vdc  
**Power Consumption:** 150mW maximum  
**Output:** open collector phototransistor  
**Logic Rise and Fall Times:** less than 30 mS maximum  
**Operating Torque:** 5.0 in-oz +/- 1.5 in-oz initial

**Shaft Push Out Force:** 45 lbs minimum  
**Mounting Torque:** 15 in-lbs maximum  
**Terminal Strength:** 15 lbs cable pull-out force minimum  
**Operating Speed:** 100 RPM maximum

**Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s  
**Relative Humidity:** 90–95% at 40°C for 96 hours

**Materials and Finishes**

**Code Housing:** Reinforced thermoplastic  
**Shafts:** Stainless Steel  
**Bushing:** Zinc casting  
**Shaft Retaining Rings:** Stainless steel  
**Detent Spring:** Stainless steel  
**Detent Ball:** Stainless steel  
**Detent Section:** Hiloy 610  
**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium

**Terminals:** Brass, tin-plated  
**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats  
**Rotor:** Thermoplastic  
**Pushbutton Dome:** Stainless steel  
**Phototransistor:** Planar Silicon NPN  
**Infrared Emitter:** Gallium aluminum arsenide  
**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050 centers (cabled version)  
**Header Pins:** Brass, tin-plated  
**Spacer:** Hiloy 610  
**Shim:** Stainless Steel  
**Endcap:** Thermoplastic  
**Non-turn Pin:** Stainless steel  
**Backplate/Strain Relief:** Stainless steel  
**Lockwashers:** Stainless steel  
**Hex Nuts:** Stainless steel  
**Studs:** Stainless steel

**ORDERING INFORMATION**

**Series**  
**Style:** HN = High Torque, Concentric, Non-Turn  
**Angle of Throw:** 45 = 45° or 8 positions, 30 = 30° or 12 positions, 22 = 22.5° or 16 positions

**Termination:** S = stripped cable, C = connector, P = pins  
**Cable Termination:** 040= 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details. \*Eliminate cable length if ordering pins. (Ex: 62HN22-H9-P)

**Pushbutton Option:**  
 0 = w/o pushbutton, 9 = 1100g pushbutton

**Rotational Torque:**  
 H = High Torque

Custom materials, styles, colors, and markings are available. Control knobs available.

**Available from your local Grayhill Component Distributor.**  
 For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

Optical and Mechanical Encoders





**CIRCUITRY, TRUTH TABLE AND WAVEFORM: Standard Quadrature 2-Bit Code**

Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

POSITION NUMBER

\* External pull-up resistors required for operation (2.2kΩ)

**SPECIFICATIONS**

**Pushbutton Switch Ratings**

- Rating:** 5 Vdc, 10 mA, resistive
- Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)
- Voltage Breakdown:** 250 Vac between mutually insulated parts
- Contact Bounce:** less than 4 mS at make, less than 10 mS at break
- Actuation Life:** 3,000,000 operations
- Actuation Force:** 1000 ± 300 grams
- Pushbutton Travel:** .010 / .025 inch

**Encoder Ratings**

- Coding:** 2-bit quadrature coded output
- Operating Voltage:** 5 ± .25 Vdc
- Supply Current:** 50 mA maximum at 5 Vdc
- Logic High:** 3.8V minimum
- Logic Low:** 0.8V maximum
- Logic Rise and Fall Times:** less than 30 mS
- Operating Torque:** 2.0 in-oz ± 1.4 in-oz initially

- Rotational Life:** more than 1,000,000 cycles of operation (1 cycle = 360° rotation and return)
- Shaft Push Out Force:** 45 lbs minimum
- Mounting Torque:** 15 in-lbs maximum
- Operating Speed:** 100 RPM maximum
- Axial Shaft Play:** .010 maximum for each shaft

**Environmental Ratings**

- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Relative Humidity:** 90–95% at 40°C for 96 hours
- Vibration Resistance:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204
- Shock Resistance:** Test 1: Tested at 100g for 6 mS, half sine, 12.3 ft/s Test 2: 100g for 6 mS, sawtooth, 9.7 ft/s

**Materials and Finishes**

- Bushing:** Zinc casting
- Shaft:** Aluminum
- Shaft Retaining Ring:** Stainless steel
- Detent Spring:** Stainless steel
- Printed Circuit Board:** NEMA grade FR-4
- Terminals:** Brass, tin-plated
- Mounting Hardware:** One brass, nickel-plated nut and lockwasher supplied with each switch. (Nut is 0.094 inches thick by 0.562 inches across flats)
- Rotor:** Thermoplastic
- Code Housing:** Reinforced thermoplastic
- Pushbutton Dome:** Stainless steel
- Pushbutton Housing:** Thermoplastic
- Pushbutton Contact:** Brass, nickel-plated
- Dome Retaining Disk:** Thermoplastic
- Strain Relief:** Stainless steel
- Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050 centers (cable version only)
- Header Pins:** Phosphor bronze, tin-plated
- Insulator:** Glass-filled polyester
- Spacer:** Zinc casting

**ORDERING INFORMATION**

**Series**

**Style:** C = Concentric

**Angle of Throw (Deck A):** 11 = 11.25° or 32 positions, 15 = 15° or 24 positions, 22 = 22.5° or 16 positions, 30 = 30° or 12 Positions

**Angle of Throw (Deck B):** 11 = 11.25° or 32 positions, 15 = 15° or 24 positions, 18 = 18° or 20 positions, 22 = 22.5° or 16 positions, 30 = 30° or 12 Positions

**62C2211-02-040 C**

**Termination:** S = stripped cable, C = connector, P = pins

**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details.

\*Eliminate cable length if ordering pins. (Ex: 62C2211-02-P)

**Pushbutton Option:** 01 = w/o pushbutton  
02 = with pushbutton

Custom custom shaft, pushbutton actuation force and termination options are available.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

Optical and Mechanical Encoders

**SERIES 62H**  
**High Torque, Concentric Shaft**

**FEATURES**

- High Rotational Torque Provides Positive Tactile Feedback
- Optically Coupled for More than a Million Cycles
- Optional Integral Pushbutton
- Compatible with CMOS, TTL and HCMOS Logic

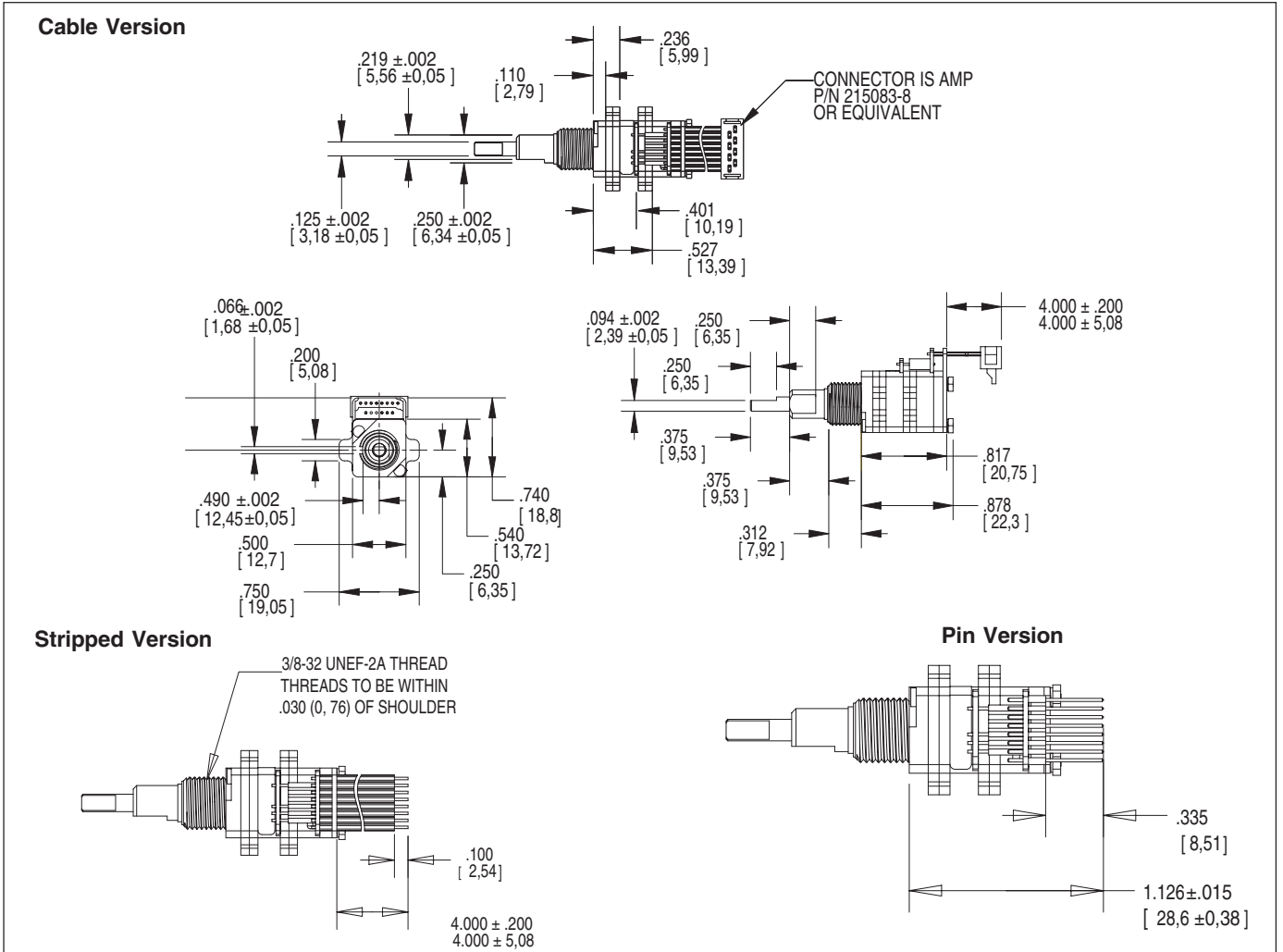
- Available in 8,12 and 16 Detent Positions
- Choice of Cable Length and Terminations

**APPLICATIONS**

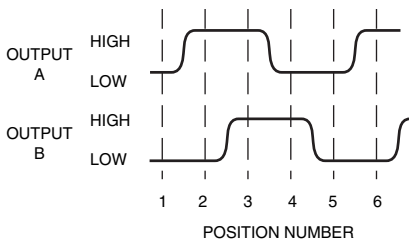
- Avionics



**DIMENSIONS** In inches (and millimeters)



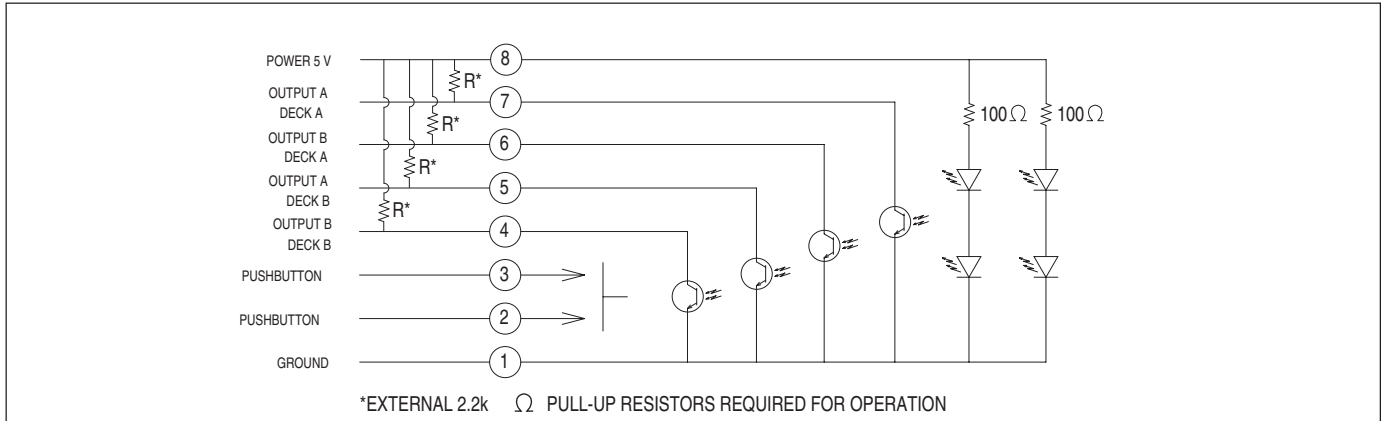
**WAVEFORM AND TRUTH TABLE**



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

**CIRCUITRY**



**SPECIFICATIONS**

**Pushbutton Switch Ratings**

- Rating:** at 5 Vdc, 10 mA, resistive
- Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)
- Pushbutton Life:** 3 million actuations minimum
- Voltage Breakdown:** 250 Vac between mutually insulated parts
- Contact Bounce:** less than 4 mS at make and less than 10 mS at break
- Actuation Force:** 1100 ±300g
- Shaft Travel:** .020±.010 inch

**Encoder Ratings**

- Coding:** 2-bit quadrature coded output
- Operating Voltage:** 5.0 ±.25 Vdc
- Supply Current:** 50 mA maximum@5.0 Vdc
- Logic Output Characteristics:**
  - Logic High:** 3.0 Vdc minimum
  - Logic Low:** 1.0 Vdc maximum
- Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
- Minimum Sink Current:** 2.0 mA for 5 Vdc
- Power Consumption:** 150mW maximum
- Output:** open collector phototransistor
- Logic Rise and Fall Times:** less than 30 mS maximum

- Operating Torque:** 5.0 in-oz +/- 1.5 in-oz initial
- Shaft Push Out Force:** 45 lbs minimum
- Mounting Torque:** 15 in-lbs maximum
- Terminal Strength:** 15 lbs cable pull-out force minimum
- Operating Speed:** 100 RPM maximum

**Environmental Ratings**

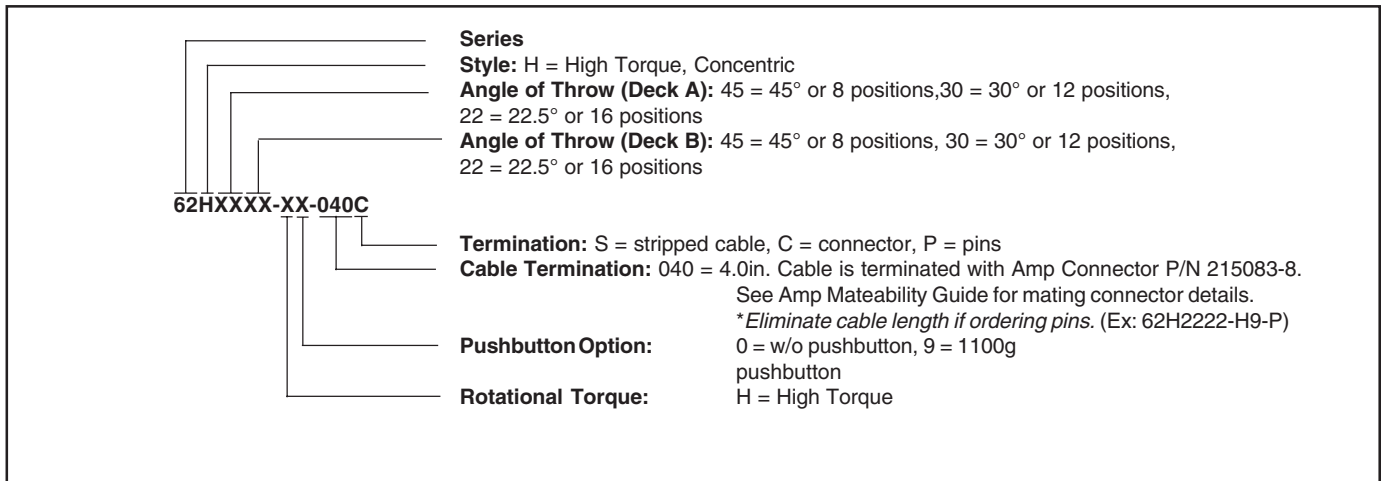
- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours
- Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s
- Relative Humidity:** 90–95% at 40°C for 96 hours

**Materials and Finishes**

- Code Housing:** Reinforced thermoplastic
- Shafts:** Stainless Steel
- Bushing:** Zinc casting
- Pushbutton Actuator:** Zytel 70G33L

- Shaft Retaining Rings:** Stainless steel
- Detent Spring:** Stainless steel
- Detent Ball:** Stainless steel
- Detent Section:** Hiloy 610
- Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium
- Terminals:** Brass, tin-plated
- Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats
- Rotor:** Thermoplastic
- Pushbutton Dome:** Stainless steel
- Phototransistor:** Planar Silicon NPN
- Infrared Emitter:** Gallium aluminum arsenide
- Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050 or .100" centers (cabled version)
- Header Pins:** Brass, tin-plated
- Spacer:** Hiloy 610
- Shim:** Stainless Steel
- Backplate/Strain Relief:** Stainless steel
- Lockwashers:** Stainless steel
- Hex Nuts:** Stainless steel
- Studs:** Stainless steel

**ORDERING INFORMATION**



Optical and Mechanical Encoders

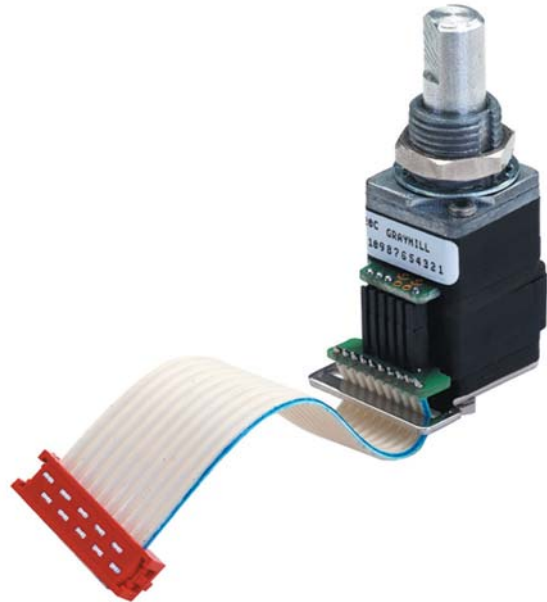
**SERIES 62R**  
**1/2" Package, Redundant Circuitry**

**FEATURES**

- Redundant Circuitry
- 1 Million Rotational Cycles
- Compatible with CMOS, TTL and HCMOS Logic
- Optional Integral Pushbutton
- Available in 12, 16, 24, and 32 Detent Positions
- Choices of Cable Length and Terminations
- Ideal for Critical Applications

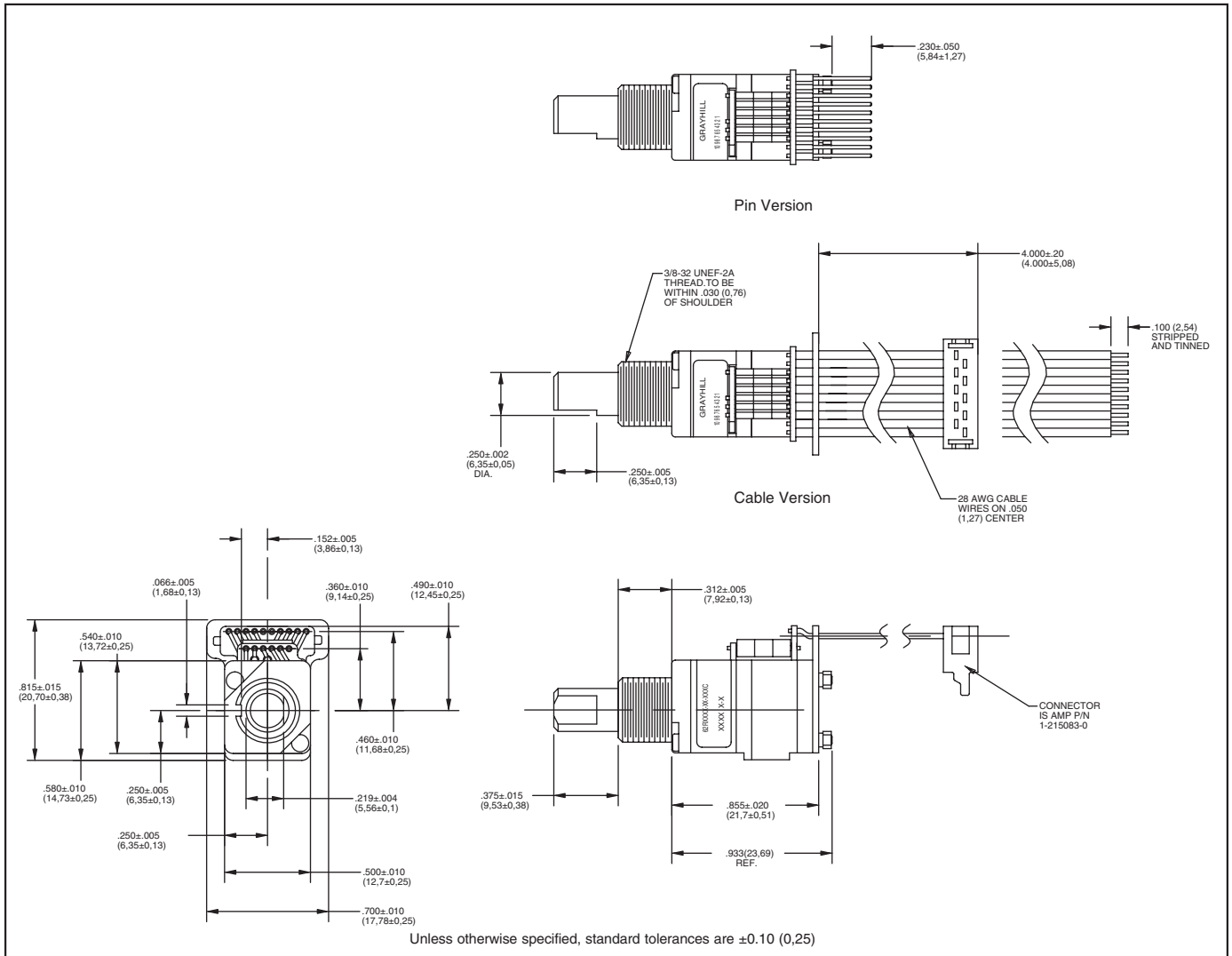
**APPLICATIONS**

- Cockpit Controls
- Medical Equipment



Optical and Mechanical Encoders

**DIMENSIONS** In inches (and millimeters)



**CIRCUITRY, TRUTH TABLE, AND WAVEFORM** Standard Quadrature 2-Bit Code

**Switch Schematic**

\* 2.2k EXTERNAL PULL-UP RESISTORS REQUIRED FOR OPERATION

**Truth Table (CW Rotation)**

POSITION	DECK A		DECK B	
	OUTPUT 'A'	OUTPUT 'B'	OUTPUT 'A'	OUTPUT 'B'
1				
2	●		●	
3	●	●	●	●
4		●		●

● INDICATES LOGIC HIGH. BLANK INDICATES LOGIC LOW. CODE REPEATS EVERY 4 POSITIONS

**Wave Form (CW Rotation)**

**SPECIFICATIONS**

**Pushbutton Switch Ratings**

- Pushbutton Rating:** 10 mA, 5 Vdc, resistive
- Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)
- Pushbutton Life:** 3 million actuations min.
- Contact Bounce:** less than 4 mS at make and less than 10 mS at break
- Actuation Force:** 1000 ±300 grams
- Pushbutton Travel:** .010/.025"

**Switch Ratings**

- Coding:** 2-bit quadrature coded output
- Operating Voltage:** 5.0 ±.25 Vdc
- Voltage Breakdown:** 250 Vac between mutually insulated parts
- Supply Current:** 30 mA maximum@5.0 Vdc (per deck)
- Logic Output Characteristics:**  
Logic High: 3.5 Vdc minimum  
Logic Low: 1.5 Vdc maximum
- Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
- Minimum Sink Current:** 2.0 mA
- Power Consumption:** 150mW max. (per deck)
- Output:** open collector phototransistor
- Optical Rise and Fall Times:** less than 30

mS maximum

- Operating Torque:** 3.5 ±1.4 in-oz initially
- Shaft Push Out Force:** 45 lbs minimum
- Mounting Torque:** 15 in-lbs max.
- Terminal Strength:** 15 lbs cable pull-out force min.
- Operating Speed:** 100 RPM max.

**Environmental Ratings**

- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Vibration Resistance:** Harmonic motion with amplitude of 15G's, within a varied 10 to 2000 Hz frequency for 12 hours
- Mechanical Shock:** Test 1: 100g, 6 mS, half sine, 12.3 ft/s; Test 2: 100g, 6 mS, sawtooth, 9.7 ft/s
- Humidity:** 90–95% at 40°C for 96 hours

**Materials and Finishes**

- Shaft:** Aluminum
- Bushing:** Zinc casting
- Shaft Retaining Ring:** Stainless steel
- Detent Spring:** Stainless steel
- Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium

**Terminals:** Brass, tin-plated

**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

**Rotor:** Thermoplastic

**Code Housing:** Thermoplastic

**Pushbutton Dome:** Stainless steel

**Dome Retaining Disk:** Thermoplastic

**Pushbutton Housing:** Thermoplastic

**Phototransistor:** Planar Silicon NPN

**Infrared Emitter:** Gallium aluminum arsenide

**Pushbutton Contact:** Brass, nickel-plated

**Flex Cable:** 28 AWG stranded, halogen-free polyolefin insulation on .050" centers (cabled version)

**Header Pins:** Phosphor bronze, tin-plated

**Spacer:** Zinc casting

**Backplate/Strain Relief:** Stainless steel

**Lockwasher(s):** Stainless steel

**Hex Nuts:** Stainless steel

**Studs:** Stainless steel

**OPTIONS**

Contact Grayhill for custom terminations, shaft and bushing configurations, and resolutions. Control knobs are also available.

Optical and Mechanical Encoders

**ORDERING INFORMATION**

**62R22-01-040S**

**Series**

**Angle of Throw:** 11 = 11.25° or 32 pos., 15 = 15° or 24 pos., 22 = 22.5° or 16 positions, 30 = 30° or 12 Positions

**Pushbutton Option:** 01 = w/o pushbutton, 02 = with pushbutton

**Termination:** .050" centers; S = Stripped cable, C = Connector, P = Pin

**Cable Length:** 040 = 4.0 inches. Cable is terminated with Amp Connector P/N 215083-8. See Amp Mateability Guide for mating connector details.

\*Eliminate cable length if ordering pins. (Ex: 62R22-02-P)

Custom materials, styles, colors, and markings are available. Control knobs available.

**Available from your local Component Grayhill Distributor.** For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

**SERIES 62HR**  
 1/2" Package, Redundant Circuitry  
 High Torque

**FEATURES**

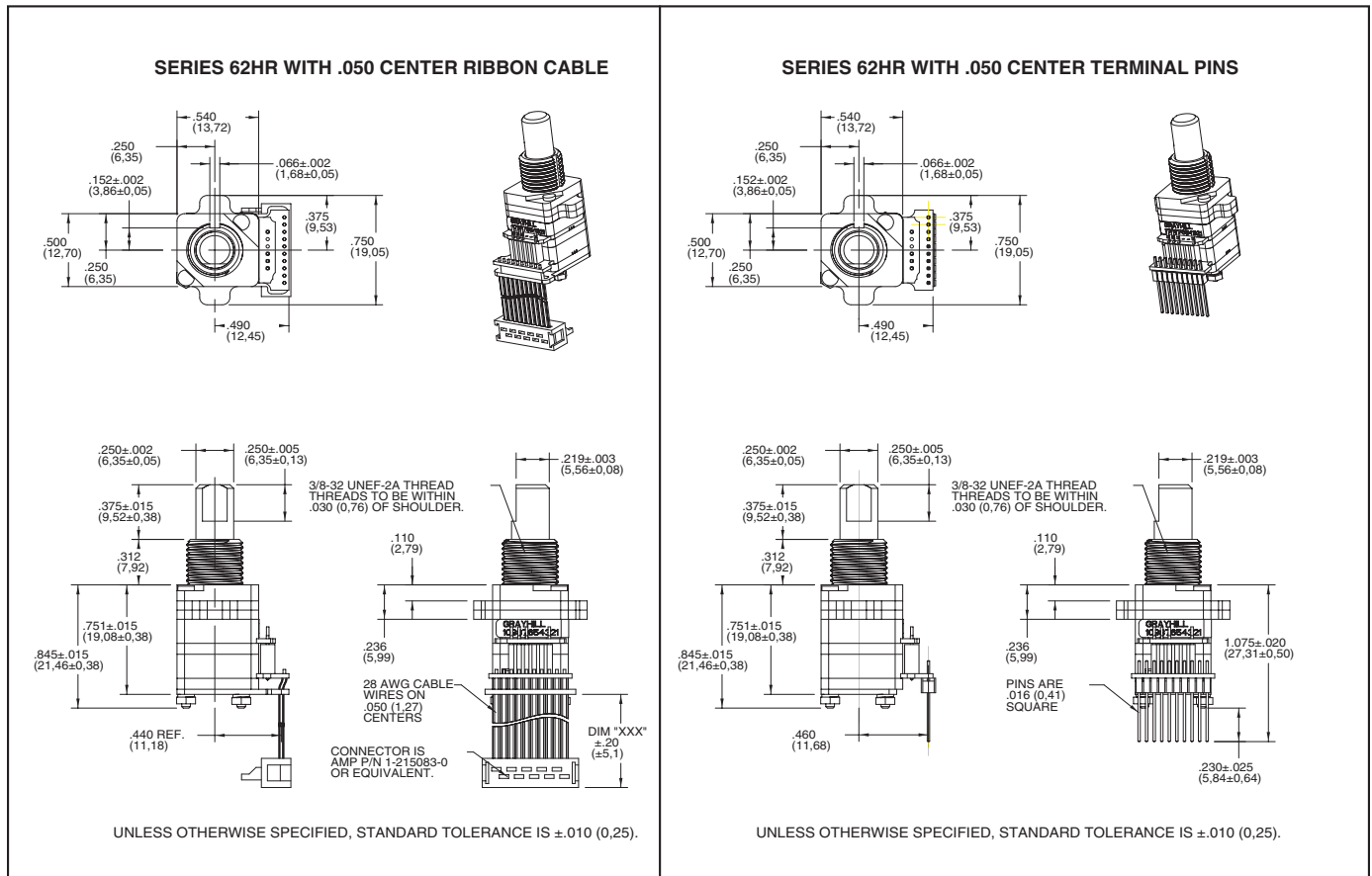
- Redundant Circuitry
- 1 Million Rotational Cycles
- Compatible with CMOS, TTL and HCMOS Logic
- Optional Integral Pushbutton
- Available in 8, 12, and 16 Detent Positions
- Choices of Cable Length and Terminations
- Ideal for Critical Applications

**APPLICATIONS**

- Cockpit Controls
- Medical Equipment



**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

**CIRCUITRY, TRUTH TABLE, AND WAVEFORM** Standard Quadrature 2-Bit Code

**Switch Schematic**

\* 2.2K EXTERNAL PULL-UP RESISTORS REQUIRED FOR OPERATION

**Truth Table (CW Rotation)**

POSITION	DECK A		DECK B	
	OUTPUT 'A'	OUTPUT 'B'	OUTPUT 'A'	OUTPUT 'B'
1				
2	●		●	
3	●	●	●	●
4		●		●

● INDICATES LOGIC HIGH. BLANK INDICATES LOGIC LOW. CODE REPEATS EVERY 4 POSITIONS

**Wave Form (CW Rotation)**

**SPECIFICATIONS**

**Pushbutton Switch Ratings**

- Rating:** at 5 Vdc, 10 mA, resistive
- Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)
- Pushbutton Life:** 3 million actuations minimum
- Voltage Breakdown:** 250 Vac between mutually insulated parts
- Contact Bounce:** less than 4 mS at make and less than 10 mS at break
- Actuation Force:** 1100 ±300g

**Encoder Ratings**

- Coding:** 2-bit quadrature coded output
- Operating Voltage:** 5.0 ±.25 Vdc
- Supply Current:** 30 mA maximum@5.0 Vdc
- Logic Output Characteristics:**
- Logic High:** 3.0 Vdc minimum
- Logic Low:** 1.0 Vdc maximum
- Mechanical Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
- Minimum Sink Current:** 2.0 mA for 5 Vdc
- Power Consumption:** 150mW maximum
- Output:** open collector phototransistor
- Logic Rise and Fall:** less than 30 mS maximum

- Operating Torque:** 5.0 in-oz +/- 1.5 in-oz initial
- Shaft Push Out Force:** 45 lbs minimum
- Mounting Torque:** 15 in-lbs maximum
- Terminal Strength:** 15 lbs cable pull-out force minimum
- Operating Speed:** 100 RPM maximum

**Environmental Ratings**

- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Vibration Resistance:** Harmonic motion with amplitude of 15G, within a varied 10 to 2000 Hz frequency for 12 hours
- Mechanical Shock:** Test 1: 100G, 6 mS, half sine, 12.3 ft/s; Test 2: 100G, 6 mS, sawtooth, 9.7 ft/s
- Relative Humidity:** 90–95% at 40°C for 96 hours

**Materials and Finishes**

- Code Housing:** Reinforced thermoplastic
- Shaft:** Stainless Steel

- Bushing:** Zinc casting
- Shaft Retaining Ring:** Stainless steel
- Detent Spring:** Stainless steel
- Detent Ball:** Stainless steel
- Detent Section:** Hiloy 610
- Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium
- Terminals:** Brass, tin-plated
- Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats
- Rotor:** Thermoplastic
- Pushbutton Dome:** Stainless steel
- Phototransistor:** Planar Silicon NPN
- Infrared Emitter:** Gallium aluminum arsenide
- Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050" centers (cabled version)
- Header Pins:** Brass, tin-plated
- Spacer:** Hiloy 610
- Shim:** Stainless Steel
- Backplate/Strain Relief:** Stainless steel

**ORDERING INFORMATION**

**62HRXX-XX-020X**

**Series**

**Style:** HR = High Torque, Redundant

**Angle of Throw:** 45 = 45° or 8 positions, 30 = 30° or 12 positions, 22 = 22.5° or 16 positions

**Termination:** S = stripped cable, C = connector, P = pins

**Cable Length:** 020 = 2.0 inches. Cable is terminated with Amp Connector P/N 1-215083-0. See Amp Mateability Guide for mating connector details. \*Eliminate cable length if ordering pins. (Ex: 62HR22-H9-P)

**Pushbutton Option:** 0 = w/o pushbutton, 9 = 1100g pushbutton

**Rotational Torque:** H = High Torque

Optical and Mechanical Encoders





**CIRCUITRY, TRUTH TABLE, AND WAVEFORM** Standard Quadrature 2-Bit Code

Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

**SPECIFICATIONS**

**Pushbutton Switch Ratings**

- Rating:** 5 Vdc, 10 mA, resistive
- Contact Resistance:** less than 10 ohms (TTL or CMOS compatible)
- Pushbutton Life:** 3 million actuations minimum
- Contact Bounce:** less than 4 mS at make and less than 10 mS at break
- Actuation Force:** 500 ±300 grams
- Pushbutton Travel:** .010/.025 inch

**Switch Ratings**

- Coding:** 2-bit quadrature coded output
- Operating Voltage:** 5.0 ±.25 Vdc
- Voltage Breakdown:** 250 Vac between mutually insulated parts
- Supply Current:** 30 mA maximum
- Logic Output Characteristics:**
- Logic High:** 3.8 Vdc minimum
- Logic Low:** 0.8 Vdc maximum
- Rotational Life:** 1,000,000 cycles minimum (One cycle is a rotation through all positions and a full return)
- Minimum Sink Current:** 2.0 mA
- Power Consumption:** 150mW maximum
- Optical Rise and Fall Times:** less than 30 mS maximum

**Operating Torque:**

- Detent: 2.0 ±1.4 in-oz initially
- Non-detent: less than 1.5 in-oz initially
- Shaft Push Out Force:** 45 lbs minimum
- Mounting Torque:** 15 in-lbs maximum
- Terminal Strength:** 15 lbs cable pull-out force minimum
- Operating Speed:** 100 RPM maximum
- Axial Shaft Play:** .010 maximum

**Environmental Ratings**

- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Relative Humidity:** 90–95% at 40°C for 96 hours
- Vibration Resistance:** Harmonic motion with amplitude of 15G's, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204
- Mechanical Shock:** Test 1: 100G for 6 mS, half sine, 12.3 ft/s; Test 2: 100G for 6 mS, sawtooth, 9.7 ft/s

**Materials and Finishes**

- Code Housing:** Reinforced thermoplastic
- Shaft:** Aluminum
- Bushing:** Zinc casting
- Shaft Retaining Ring:** Stainless steel
- Detent Spring:** Stainless steel

**Printed Circuit Boards:** NEMA grade FR-4 gold over nickel or palladium

**Terminals:** Brass, tin-plated  
**Mounting Hardware:** One brass, nickel-plated nut and stainless steel lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats

**Rotor:** Thermoplastic  
**Code Housing:** Thermoplastic  
**Pushbutton Dome:** Stainless steel  
**Dome Retaining Disk:** Thermoplastic  
**Pushbutton Housing:** Thermoplastic  
**Phototransistor:** Planar Silicon NPN  
**Pushbutton Contact:** Brass, nickel-plated  
**Flex Cable:** 28 AWG, stranded/top coated wire, PVC coated on .050" or .100" centers (cabled version)

**Header Pins:** Phosphor bronze, tin-plated  
**Spacer:** ABS

**Backplate/Strain Relief:** Stainless steel  
**Lockwasher:** Stainless steel  
**Light Pipe:** Thermoplastic  
**LED Housing:** Thermoplastic

**OPTIONS**

Contact Grayhill for custom terminations, shaft and bushing configurations, and resolutions. Control knobs are also available.

**ORDERING INFORMATION**

**62F22-01-040S-L**

<b>Series</b>	<b>Angle of Throw: Detent</b>	<b>Non-detent</b>
	11 = 11.25° or 32 pos.	01 = 11.25° or 32 positions
	15 = 15° or 24 positions	05 = 15° or 24 positions
	18 = 18° or 20 pos.	08 = 18° or 20 positions
	22 = 22.5° or 16 positions	02 = 22.5° or 16 positions

**Pushbutton Option:** 01 = w/o pushbutton, 02 = with pushbutton

**LED:** blank = no LED, L = supplied with LED  
**Termination:** S = Stripped cable; S-L = Stripped cable, LED; C = Connector; C-L = Connector, LED; P = Pin; P-L = Pin, LED  
**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp P/N 215083-6. See Amp Mateability guide for mating connector details.  
 \*Eliminate cable length if ordering pins. (Ex: 62A22-02-P)

Custom materials, styles, colors, and markings are available. Control knobs available.

**Available from your local Grayhill Component Distributor.** For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

**SERIES 62M**  
Magnetic Detent

**FEATURES**

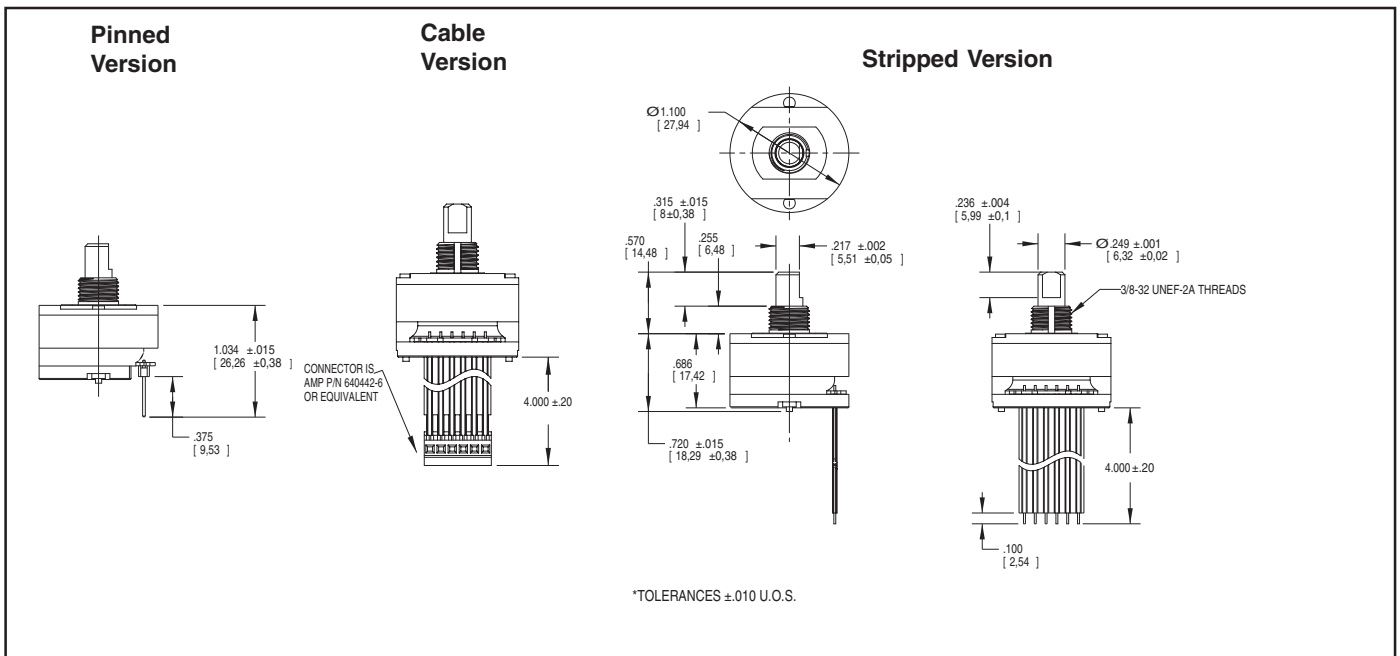
- Ultra Smooth Magnetic Detent
- 10 Million Rotational Cycles, Ten Times the Life of a Mechanical Detent System
- Optional Integrated Pushbutton
- Available in 24 Positions
- Choice of Cable Lengths

**Applications**

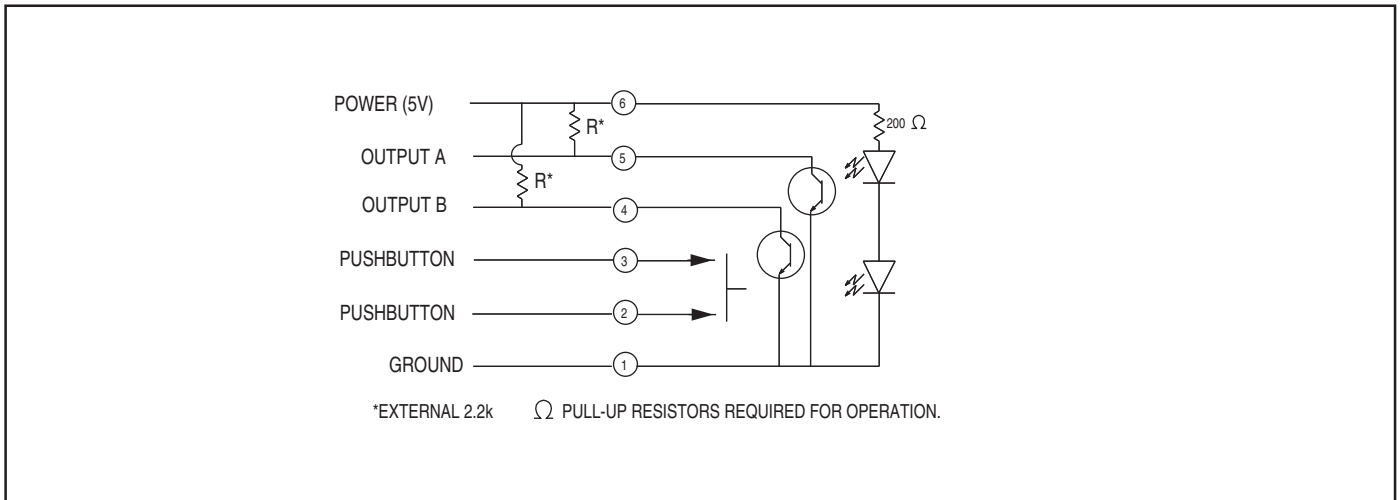
- Medical
- Audio
- Instrumentation



**DIMENSIONS** In inches (and millimeters)

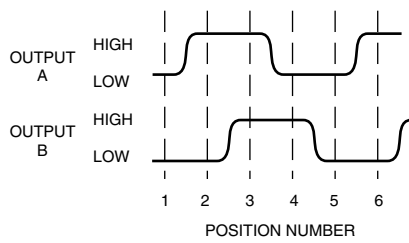


**SWITCH SCHEMATIC**



Optical and Mechanical Encoders

## WAVEFORM AND TRUTH TABLE



Clockwise Rotation		
Position	Output A	Output B
1		
2	•	
3	•	•
4		•

• Indicates logic high; blank indicates logic low. Code repeats every 4 positions.

## SPECIFICATIONS

### Environmental Specifications

**Operating Temperature Range:** -40° C to 85° C

**Storage Temperature Range:** -55° C to 100° C

**Humidity:** 96 hours at 90-95% humidity at 40° C

**Mechanical Vibration:** Harmonic motion with amplitude of 15 g, within a varied frequency of 10 to 2000 Hz

### Mechanical Shock:

Test 1: 100 g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100 g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

### Rotary Electrical and

#### Mechanical Specifications

**Operating Voltage:** 5.00±.25 Vdc

**Supply Current:** 30 mA maximum at 5 Vdc

**Output:** Open collector phototransistor, external pull-up resistors are required

**Output Code:** Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

#### Logic Output Characteristics:

Logic high signal shall be no less

than 3.0 Vdc

Logic low signal shall be no greater

than 1.0 Vdc

**Minimum Sink Current:** 2.0 mA

**Power Consumption:** 150 mW maximum

**Mechanical Life:** 10 million rotational cycles of operation. One cycle is a rotation through all positions and a full return

**Tolerances:** H=1.70 ± 1.00 in-oz, M=1.25 ± 0.75 in-oz, L=0.75 ± 0.5 in-oz

**Mounting Torque:** 15 in-oz maximum

**Shaft Pull-Out Force:** 45 lbs minimum

**Terminal Strength:** 15 lbs minimum terminal

pull-out force for cable or header termination

**Solderability:** 95% free of pin holes and voids

### Pushbutton Electrical and Mechanical Specifications

**Rating:** 10 mA at 5 Vdc

**Contact Resistance:** <10 ohms

**Life:** 3 million actuations minimum

**Contact Bounce:** <4 ms make, <10 ms break

**Actuation Force:** 2=200±75 grams,

3=300±90 grams, 4=510±150 grams

**Shaft Travel:** .25 ± .010 inches

### Materials and Finishes

**Bushing:** Zinc Diecast, Cadmium Plated per QQP-416, Class II, Type II

Insert Molded into 25% Glass Reinforced

Nylon Zytel FR-50

**Shaft:** NdFeB XE-3594 over Grilamid

LV23H

**Stator:** Powdered Metal per F-0000-20

**Through Bolts:** 305 Stainless Steel

**Through Bolts Nuts:** Stainless Steel

**Spacer Washer:** Brass

**Snap Dome:** Stainless Steel

**Printed Circuit Boards:** Nema Grade FR4,

Double Clad with Copper, Plated with Gold over Nickel

**Infrared Light Emitting Diode Chips:**

Gallium Aluminum Arsenide

**Silicon Phototransistor Chips:** Gold and Aluminum Alloys

**Resistor:** Metal Oxide on Ceramic Substrate

**Solder Pins:** Brass, Plated with Tin

**Code Rotor:** Acetal (Delrin 100)

**Code Housing:** Polyamide Polymer (Nylon 6/10 Alloy)

**Backplate Strain Relief:** Hiloy-610

**Cable:** Copper Standard with Topcoat in PVC Insulation (Cabled Versions Only)

**Connector:** PA4.6 with Tin Plated Copper Alloy (Cable/Connector Versions)

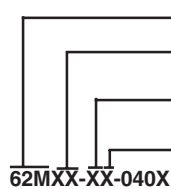
**Label:** TT406 Thermal Transfer Cast Film

**Solder:** Sn/Ag/Cu, Lead Free, No Clean

**Mounting Hex Nut:** Tin/Zinc Over 1/2 Hard Brass

**Lockwasher:** 8-18 Stainless Steel, Passivate Finish

**Pin Header:** Hi-Temp Glass Filled Thermoplastic UL94V-0, Phosphor Bronze (Pinned Versions Only)



### Series

**Angle of Throw:** 15 = 15° for code change and 24 detent positions

**Rotational Torque:** H=High Torque (1.70 in-oz), M=Medium Torque (1.25 in-oz), L=Low Torque (0.75 in-oz)

**Pushbutton Option:** 0=Non-Pushbutton, 2 = 200 grams, 3 = 300 grams, 4 = 510 grams

**Termination:** CH = .100 Cable with connector, SH = Cable with Stripped-End, PH = Pin Header

**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details.

\*Eliminate cable length if ordering pins (Ex: 62M22-42-PH)

**SERIES 62B**  
**Push-Pull, High Torque**

**FEATURES**

- Multiple Switching Functions Available in One Compact Device
- Push and Pull Travel Options
- Pull Shaft Resists Accidental Actuation
- High Rotational Torque for Positive Detent Feel and Superior Tactile Feedback
- Long Life, High Reliability
- CMOS, HCMOS, and TTL Compatible

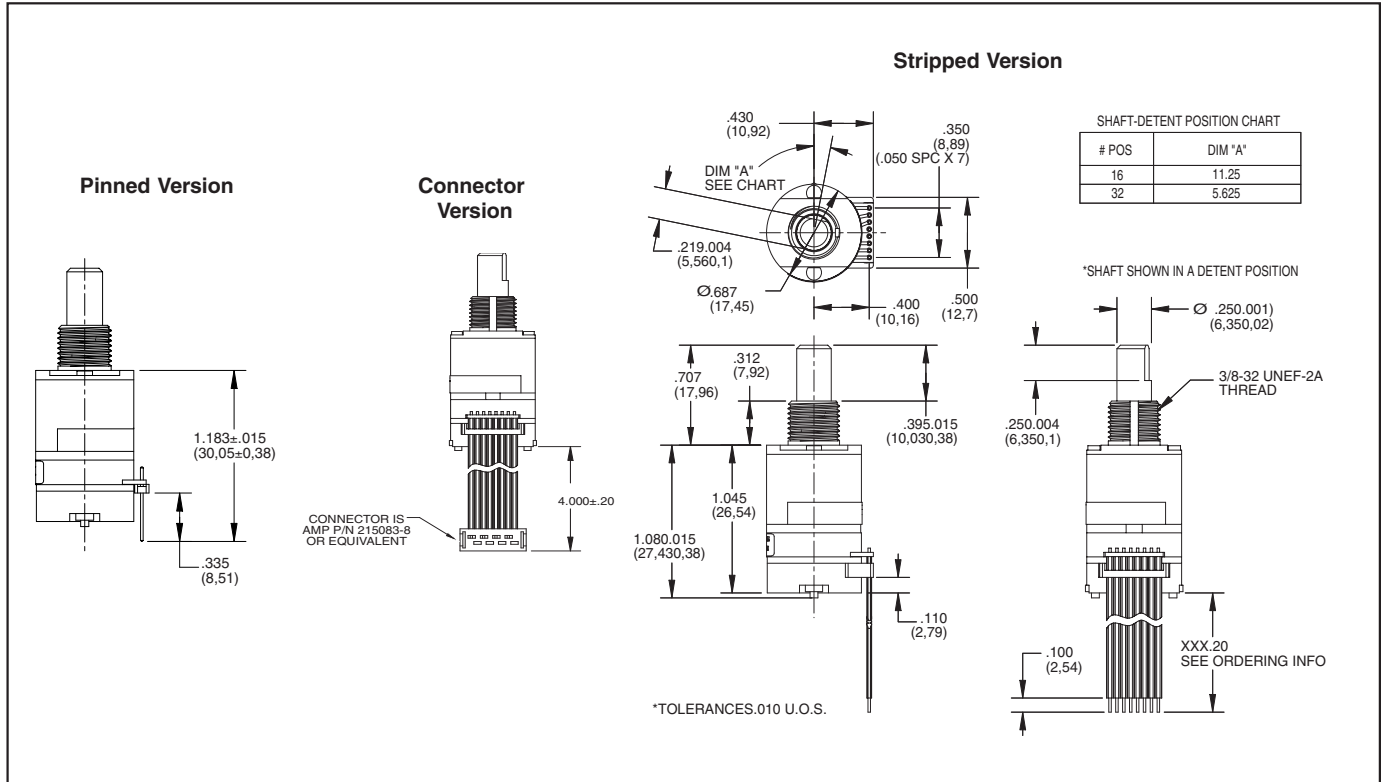
- Pin, Cable and Connector with Cable Termination Options
- Custom Modifications Available

**APPLICATIONS**

- Use for Menu Scrolling or Function Selection
- Avionics
- Industrial
- Medical

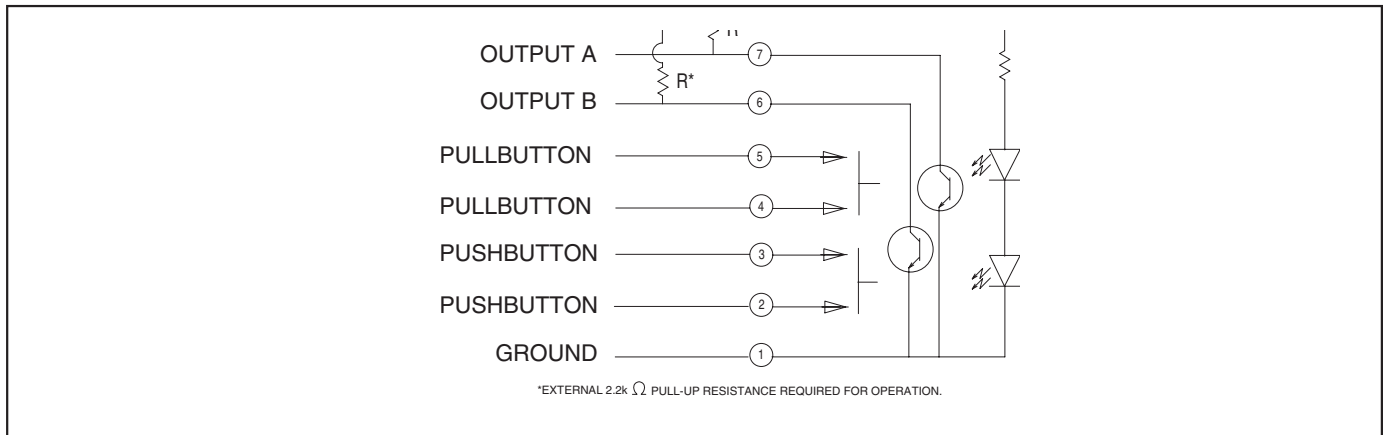


**DIMENSIONS** In inches (and millimeters)

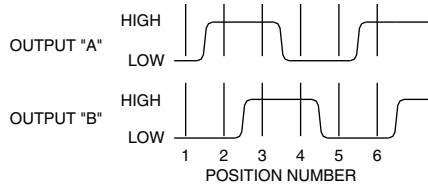


Optical and Mechanical Encoders

**SWITCH SCHEMATIC, WAVEFORM, AND TRUTH TABLE**



**WAVEFORM AND TRUTH TABLE** Standard Quadrature 2-Bit Code



Clockwise Rotation		
Position	Output A	Output B
1		
2	●	
3	●	●
4		●

● Indicates logic high; blank indicates logic low.  
Code repeats every 4 positions.

**SPECIFICATIONS**

**Environmental Specifications**

**Operating Temperature Range:** -40° C to 85° C  
**Storage Temperature Range:** -55° C to 100° C  
**Humidity:** 96 hours at 90-95% humidity at 40° C

**Mechanical Vibration:** Harmonic motion with amplitude of 15 g, within a varied frequency of 10 to 2000 Hz

**Mechanical Shock:**

Test 1: 100 g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec  
 Test 2: 100 g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

**Rotary Electrical and Mechanical Specifications**

**Operating Voltage:** 5.00±.25 Vdc  
**Supply Current:** 30 mA maximum at 5 Vdc  
**Output:** Open collector phototransistor, external pull-up resistors are required  
**Output Code:** Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**  
 Logic high signal shall be no less than 3.0 Vdc  
 Logic low signal shall be no greater than 1.0 Vdc  
**Minimum Sink Current:** 2.0 mA  
**Power Consumption:** 150 mW maximum  
**Mechanical Life:** 1 million rotational cycles of operation. One cycle is a rotation through all positions and a full return  
**Average Rotational Torque:** 6.0±1.5 in-oz initially. Torque shall be within 50% of initial value throughout life  
**Mounting Torque:** 15 in-oz maximum

**Shaft Push-Out Force:** 45 lbs minimum  
**Shaft Pull-Out Force:** 20 lbs minimum  
**Terminal Strength:** 15 lbs minimum terminal pull-out force for cable or header termination  
**Solderability:** 95% free of pin holes and voids

**Pull-Button/Push-Button Electrical and Mechanical Specifications**

**Rating:** 10 mA at 5 Vdc  
**Contact Resistance:** <10 ohms  
**Life:** 3 million actuations minimum  
**Contact Bounce:** <4 ms make, <10 ms break  
**Actuation Force:** 1700±450 g for both push and pull-button  
**Shaft Travel:** .030±.010 standard travel. .050±.010 long travel

**Materials and Finishes**

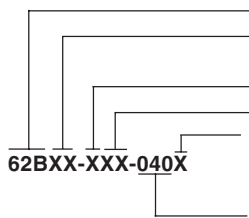
**Bushing:** Zinc Diecast, Cadmium Plated per QQP-416, Class II, Type II  
**Shaft:** Aluminum  
**Detent Cover:** Powered Metal per SS-316N1-25  
**Through Bolts:** 305 Stainless Steel  
**Through Bolts Nuts:** 305 Stainless Steel  
**Shaft Travel Springs:** Carbon Steel, Oil Dip Finish  
**Detent Ball:** Stainless Steel  
**Detent Spring:** Tinned Music Wire  
**Spacer/Push Dome Retainer:** Ryton R-4  
**Push Actuator:** Zytel 70G33L  
**Snap Dome:** Stainless Steel  
**Printed Circuit Boards:** Nema Grade FR4, Double Clad with Copper, Plated with Gold over Nickel

**Infrared Light Emitting Diode Chips:**

Gallium Aluminum Arsenide  
**Silicon Phototransistor Chips:** Gold and Aluminum Alloys  
**Resistor:** Metal Oxide on Ceramic Substrate  
**Solder Pins:** Brass, Plated with Tin  
**Code Rotor:** Delrin 100  
**Code Housing:** Hiloy-610  
**Pull Dome Retainer:** Ryton R-4  
**Pull Actuator:** Polyurethane, Isoplast 101 LGF40 Blk  
**Cover:** Ryton R-4  
**Cable:** Copper Standard with Topcoat in PVC Insulation (Cabled Versions Only)  
**Connector:** PA4.6 with Tin over Nickel Plated Phosphor Bronze (Cable/Connector Versions)  
**Label:** TT406 Thermal Transfer Cast Film  
**Solder:** Sn/Ag/Cu, lead-free, no clean  
**Lubricating Grease:** Nye Nyogel 774L  
**Mounting Hex Nut:** Tin/Zinc Over 1/2 Hard Brass  
**Lockwasher:** 8-18 Stainless Steel, Passivate Finish  
**Pin Header:** Hi-Temp Glass Filled Thermoplastic UL94V-0, Phosphor Bronze (Pinned Versions Only)

Optical and Mechanical Encoders

**ORDERING INFORMATION**



**Series**

**Angle of Throw:** 22 = 22.5° For Code Change and 16 Detent Positions.  
 11 = 11.25° For Code Change and 32 Detent Positions.  
**Push/Pull-Button Travel:** S = Standard Travel (.030" Both Directions). L = Long Travel (.050" Both Directions)  
**Push/Pull Option:** P = Pull-Button Only. PP = Push and Pull-Button  
**Termination:** C = .050" Pitch Ribbon Cable with Connector  
 S = .050" Pitch Ribbon Cable with Stripped End  
 P = .050" Pitch Pin Header  
**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6. See Amp Mateability Guide for mating connector details.  
*\*Eliminate cable length if ordering pins (Ex: 62B22-SP-P)*

**SERIES 62T**  
Thumbwheel

**FEATURES**

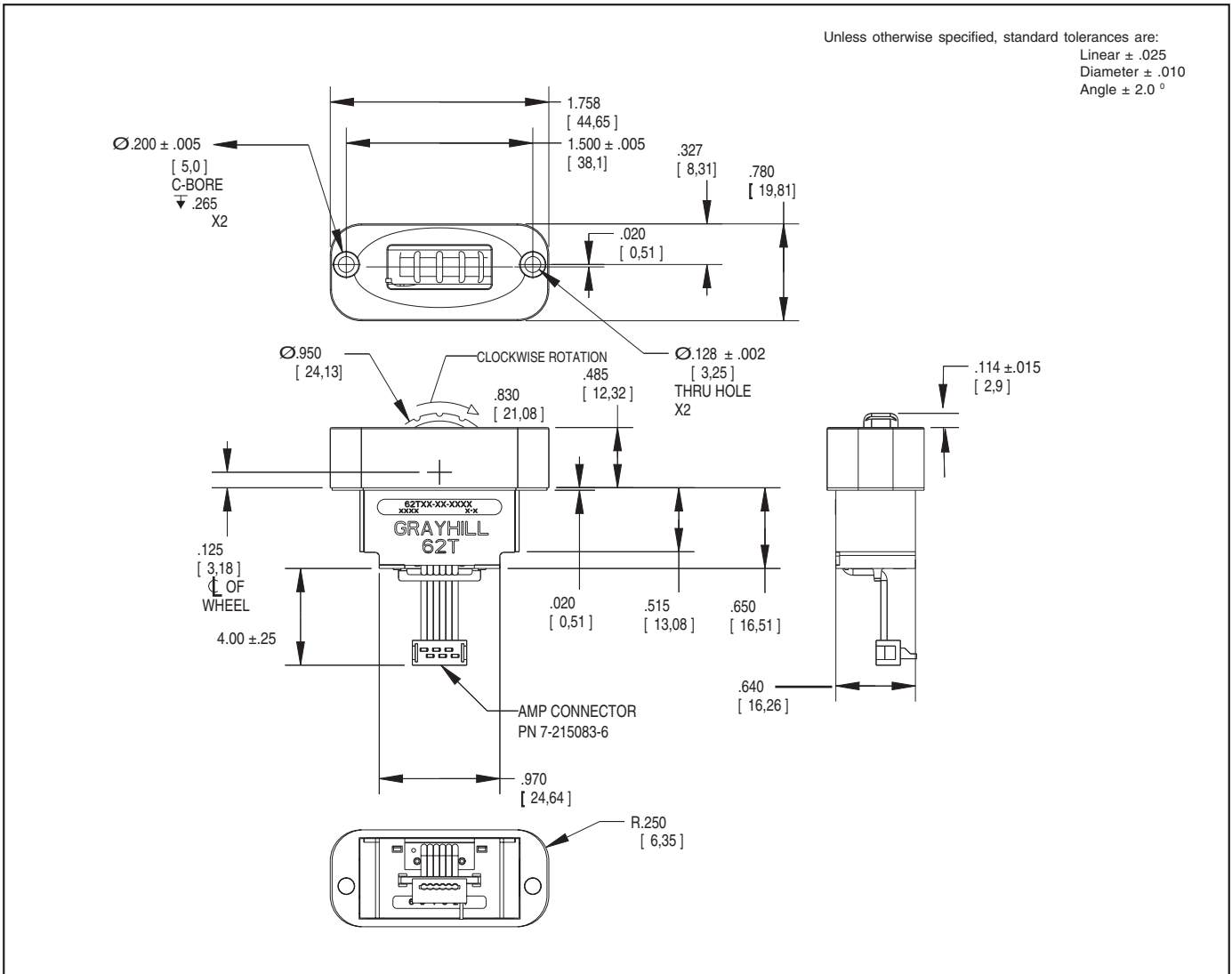
- Sealed against dust and particles
- Custom bezels that will blend with HMI grips and control panels
- Optional integrated pushbutton with over 3 million actuations
- MIL-STD-202 and MIL-STD-810F Compliant
- Standard panel seal

**APPLICATIONS**

- Scroll & select equipment in industrial and non-automotive transportation applications

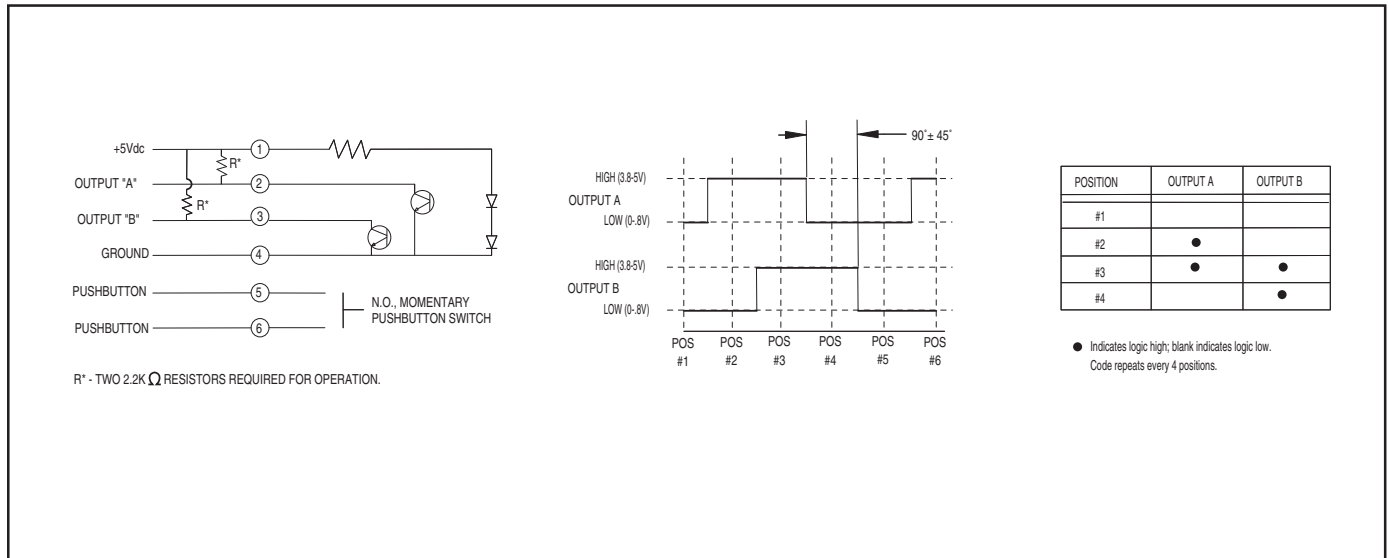


**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

**WAVEFORM AND TRUTH TABLE**



**SPECIFICATIONS**

**Environmental Specifications**

MIL-STD-810F Qualified

**Operating Temperature Range:** -40° C to 85° C

**Storage Temperature Range:** -55° C to 100° C

**Humidity:** 96 hours at 90-95% humidity at 40° C

**Mechanical Vibration:** Harmonic motion with amplitude of 15g, within a varied frequency of 10 to 2000 Hz

**Mechanical Shock:**

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec

Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

**Rotary and Mechanical Specifications**

**Operating Voltage:** 5.00±0.25 Vdc

**Supply Current:** 25mA Max.

**Output:** Open collector phototransistor, external pull up resistors are required

**Output Code:** Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the thumbwheel

Logic high shall be no less than 3.8 Vdc

Logic low shall be no greater than 0.8 Vdc

**Power Consumption:** 125 mW Max.

**Mechanical Life:** 1,000,000 cycles of operation for Low and Non-Rotational Torque. 500,000 cycles of operation for Medium

**Rotational Torque.** 1 cycle is a rotation through all positions and a full return.

**Average Rotational Torque:**

M: 2.2±.75 in-oz, L: 1.2±0.5 in-oz, N: <0.50 in-oz. Initially torque shall be within 75% of initial value throughout life.

**Pushbutton Electrical and Mechanical Specifications**

**Rating:** 10mA @ 5 Vdc

**Contact Resistance:** <10W

**Life:** 3 million actuations minimum

**Contact Bounce:** <4 ms make, <10ms break

**Actuation Force:** N – None, 7–700g, 10 – 1000g.

**Thumbwheel Travel:** .060 ± .015 in

**Materials and Finishes**

**Face Plate:** Plastic

**Housing:** Nylon 6/6

**Side Plate:** Reinforced thermoplastic

**Wiper:** Silicone rubber with adhesive

**Gasket:** Silicone rubber with adhesive

**Wheel:** Plastic

**Shaft:** Aluminum

**Slide Springs:** Music wire

**Detent Spring:** Music wire

**Detent Balls:** Nickel plated stainless steel

**PC Boards:** NEMA grade FR4. Double clad with copper plated

Plated with gold over nickel

Pushbutton board is tin plating over copper

**LED:** Gallium Aluminum Arsenide

**Phototransistor:** Gold and Aluminum Alloys

**Code Section Housing:** Reinforced plastic

**Detent Housing:** Thermoplastic

**Code Rotor:** Delrin 100 plastic

**Dome:** Stainless steel

**Dome retainer:** Delrin 100 plastic

**Slide Rods:** Stainless steel

**Splining Key:** Stainless steel

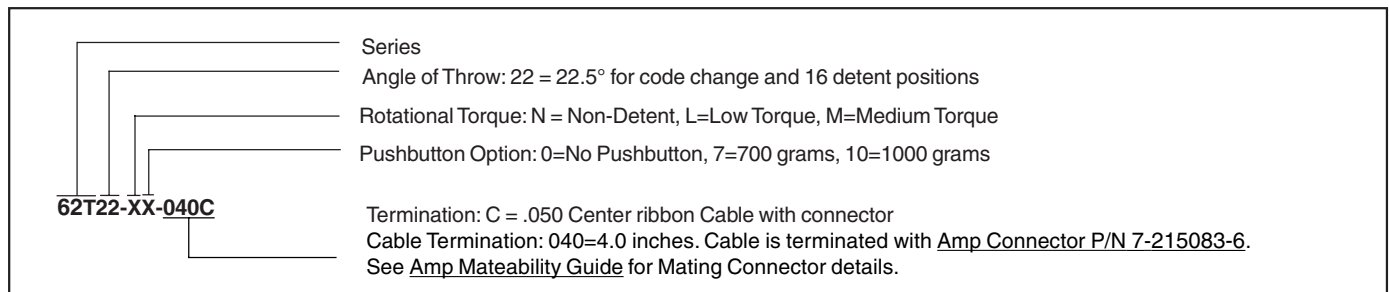
**Actuator:** Reinforced thermoplastic

**Screws:** Aluminum or Stainless

**Wiper Plate:** Copper

**Solder:** 63/67 tin-lead, no clean - low residue flux

Optical and Mechanical Encoders



Available from your local Grayhill Component Distributor. For pricing and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.



## SERIES 61L Full Quadrature Cycle Per Detent

### FEATURES

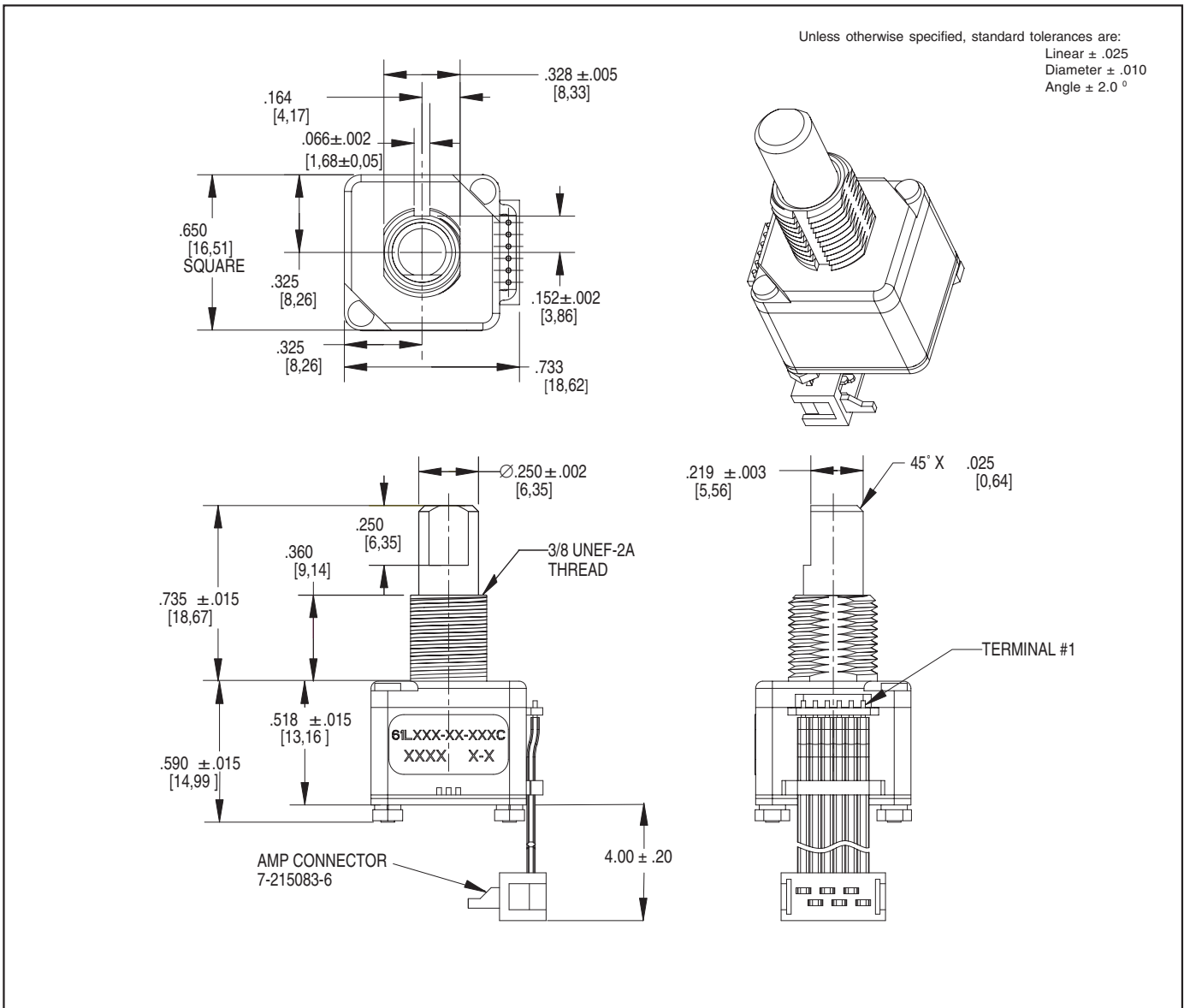
- .650 sq. inch package size
- Optically coupled for 1 million rotational cycles
- Optional integrated pushbutton
- Detented and non-detented versions available
- Available in 24 positions

### APPLICATIONS

- Medical Devices
- Test and Measurement Equipment
- Other Scroll and Select Applications

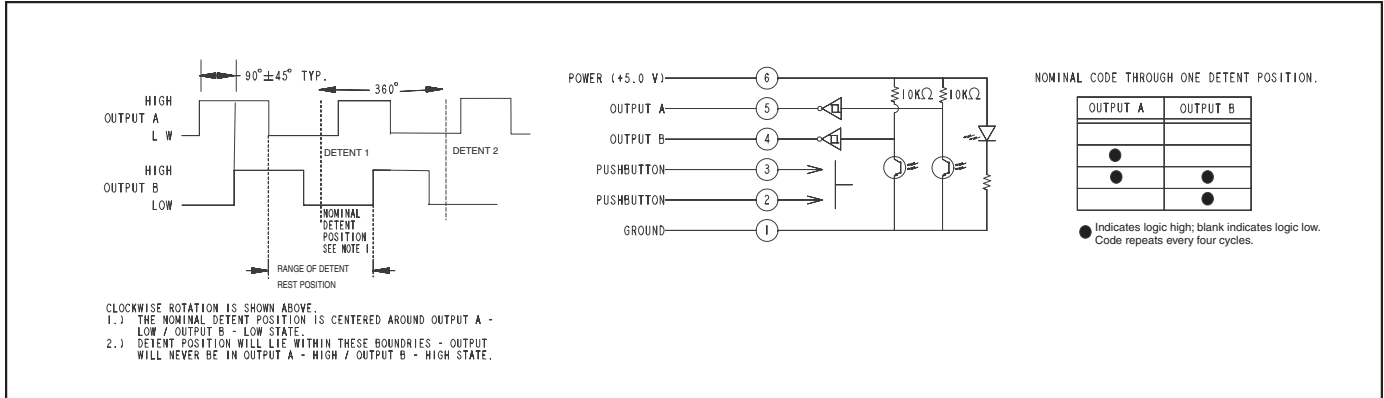


### DIMENSIONS In inches (and millimeters)



Optical and Mechanical Encoders

**CIRCUITRY, WAVEFORM AND TRUTH TABLE**



**SPECIFICATIONS**

**Environmental Specifications**

**Operating Temperature Range:** -40° C to 85° C  
**Storage Temperature Range:** -55° C to 100° C  
**Humidity:** 96 hours at 90-95% humidity at 40° C

**Mechanical Vibration:** Harmonic motion with amplitude of 15g, within a varied frequency of 10 to 2000 Hz

**Mechanical Shock:**

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/sec  
 Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/sec

**Rotary Electrical and Mechanical Specifications**

**Operating Voltage:** 5.00±.25Vdc  
**Supply Current:** 30 mA maximum at 5Vdc

**Output Code:** Two-bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft.

**Logic Output Characteristics:**

Logic high signal shall be no less than 3.8 Vdc  
 Logic low signal shall be no greater than 0.8 Vdc

**Minimum Sink Current:** 2.0 mA

**Power Consumption:** 150 mW maximum

**Mechanical Life:** 1 million cycles of operation for Medium, Low and Non-Detent. 1/2 million cycles of operation for High. One cycle is a rotation through all positions and a full return.

**Average Rotational Torque:** H= 6.0 ± 2.6 in-oz, M= 2.7 ± 1.8 in-oz, L= 1.4 ± 0.8 in-oz, N= <0.50 in-oz. Torque shall be within 50% of initial value throughout life.

**Mounting Torque:** 15 in-oz maximum

**Shaft Push-Out Force:** 45 lbs minimum

**Shaft Pull-Out Force:** 45 lbs minimum

**Terminal Strength:** 15 lbs minimum terminal pull-out force for cable or header termination

**Solderability:** 95% free of pinholes and voids

**Pushbutton Electrical and Mechanical Specifications**

**Rating:** 50 mA at 12 Vdc

**Contact Resistance:** <10Ω

**Life:** 1/2 million actuations minimum

**Contact Bounce:** <4 ms make, <10 ms break

**Actuation Force:** 510 ± 150 grams

**Shaft Travel:** .025 ± .015 inch

**Materials and Finishes**

**Bushing:** Zinc

**Shaft:** Aluminum

**Retaining Ring:** Stainless Steel

**Detent Spring:** Music Wire

**Detent Ball:** High Carbon Chrome, Nickel finish

**Code Housing:** Polyamide Polymer, Hiloy 610

**Aperture:** Stainless Steel

**Detent:** Polyamide Polymer, Hiloy 610  
**Rotor Hub:** Polyamide Polymer, Hiloy 610  
**Code Rotor:** Stainless Steel  
**Printed Circuit Boards:** Nema Grade FR4, Double Clad with Copper, Plated with Gold over Nickel

**Infrared Light Emitting Diode Chips:**

Gallium Aluminum Arsenide

**Silicon Phototransistor Chips:** Gold and Aluminum Alloys

**Resistor:** Metal Oxide on Ceramic Substrate

**Solder Pins:** Brass, Plated with Tin

**Tact Switch:** Cover - Stainless Steel, contact Disc - Phosphor Bronze with silver cladding, terminal - brass with silver cladding, base - UL94V-0 Nylon 19: High Temp

**Back Plate:** Stainless Steel

**Spacer:** Nomex Type 410

**Cable:** Copper Standard with Topcoat in PVC Insulation

**Connector:** Glass filled Polyester, Tin/Nickel Phosphor Bronze

**Label:** TT406 Thermal Transfer Cast Film

**Solder:** 96.5% tin / 3% silver / 0.5% copper, no clean

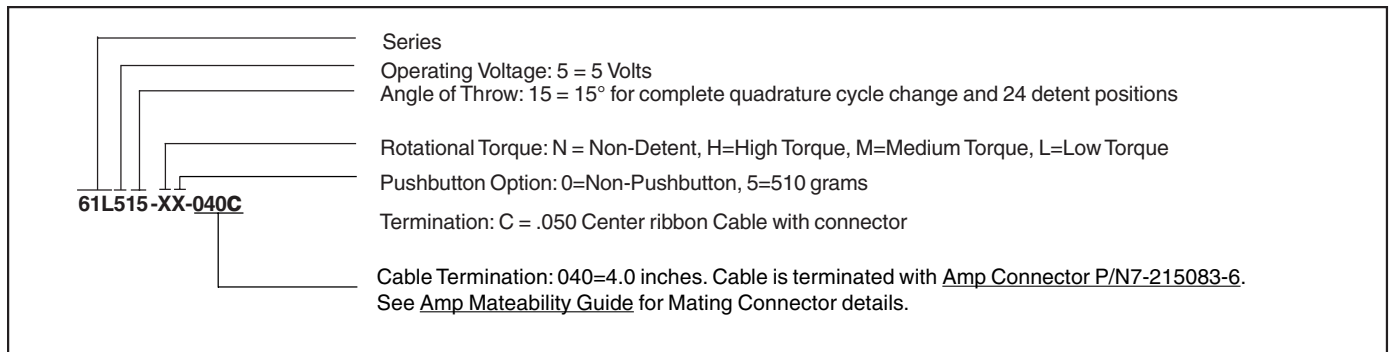
**Lubricating Grease:** NYE Nyogel 774L

**Studs:** Stainless Steel

**Lockwasher:** Stainless Steel

**Hex Nuts:** Stainless Steel

Optical and Mechanical Encoders



Available from your local Grayhill Component Distributor. For pricing an discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

## SERIES 62AG

### Price Competitive Solution

#### FEATURES

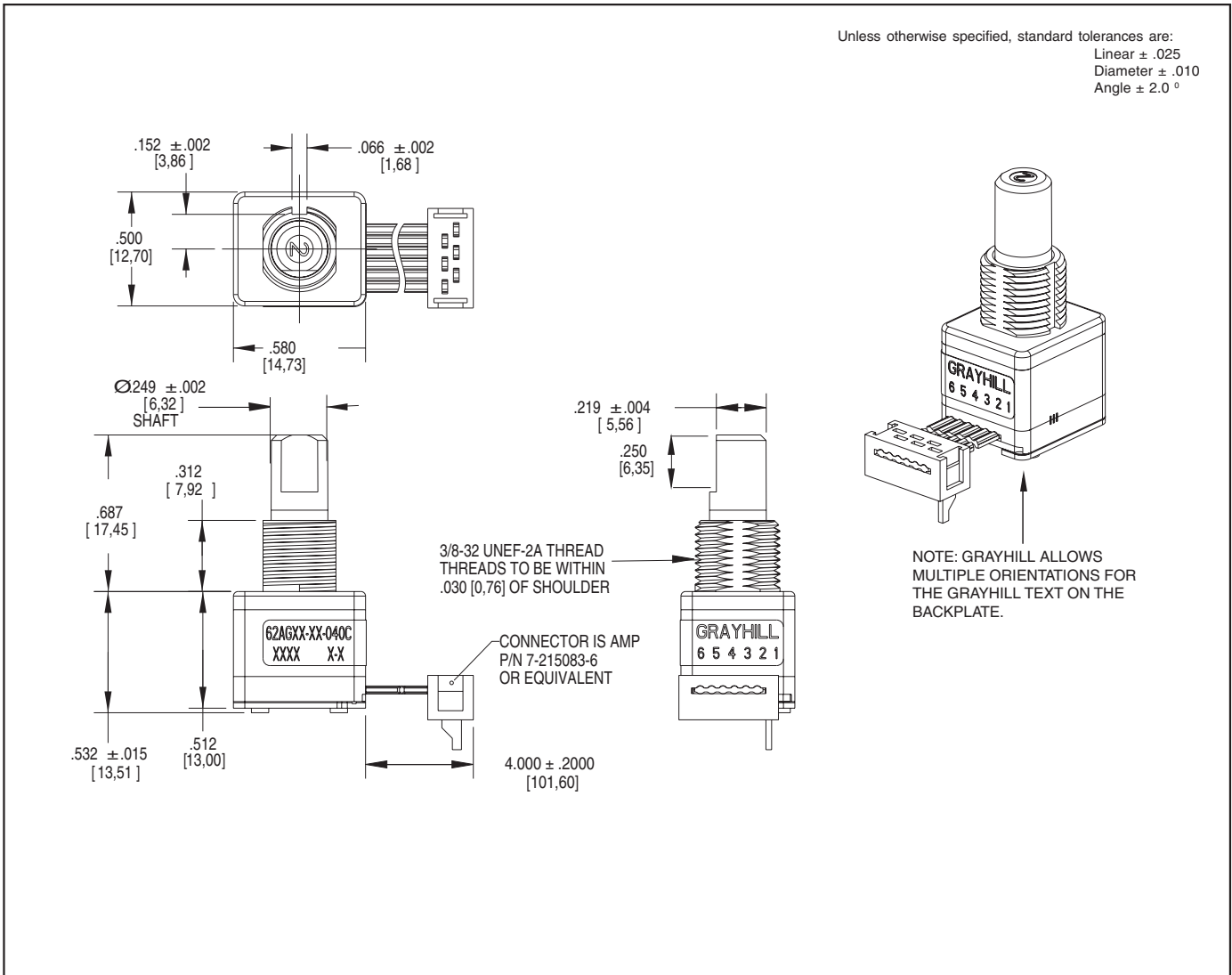
- Long Lasting (1 million cycles)
- Optional pushbutton
- Available in 16 and 32 Detent Positions
- 4 inch cable / connector assembly

#### APPLICATIONS

- Automotive audio, navigation & driver information systems
- Medical Equipment
- Test & Measurement Equipment
- Audio & Video Equipment

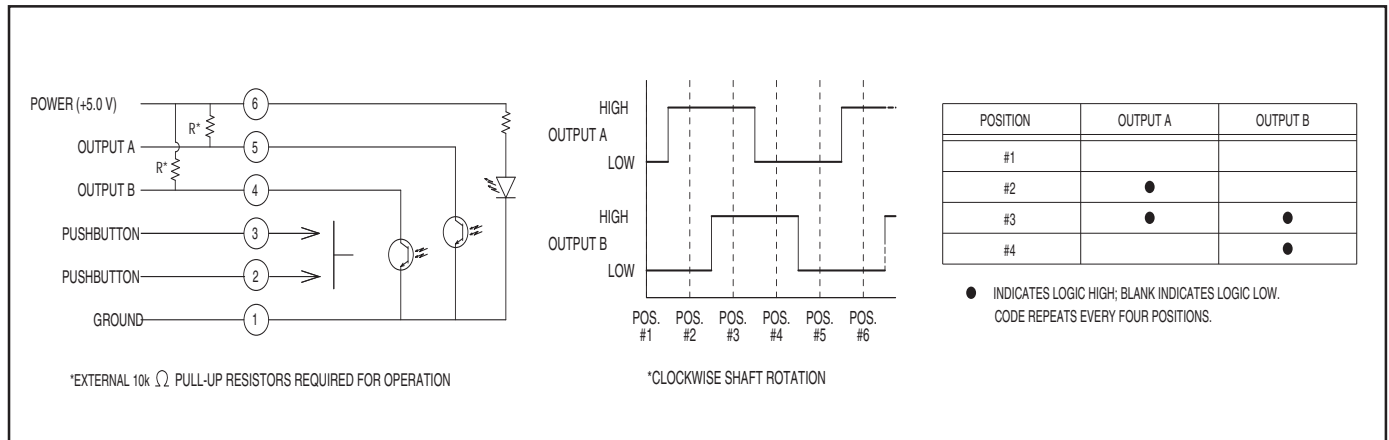


#### DIMENSIONS In inches (and millimeters)



Optical and Mechanical Encoders

**WAVEFORM AND TRUTH TABLE**



**SPECIFICATIONS**

**Environmental Specifications**

**Operating Temperature Range:** -40°C to 85°C

**Storage Temperature:** -43°C to 38°C

**Humidity:** 96 Hours at 90-95% humidity at 40°C

**Mechanical Vibration:** Harmonic motion with amplitude of 15g within a varied frequency of 10 to 2000 Hz for 12 hours  
**Mechanical Shock**

Test 1: 100g for 6 ms half-sine wave with a velocity change of 12.3 ft/s.

Test 2: 100g for 6 ms sawtooth wave with a velocity change of 9.7 ft/s.

**Rotary Electrical and Mechanical Specifications**

**Operating Voltage:** 5.00±0.25 Vdc

**Supply Current:** 30 mA maximum at 5 Vdc.

**Logic Output Characteristics:**

Logic high shall be no less than 3.0 Vdc  
Logic low shall be no greater than 1.0 Vdc

**Minimum sink current:** 0.5 mA for 5 Vdc.

(Preliminary)

**Power Consumption:** 150 mW maximum for 5 Vdc

**Output:** Open Collector Phototransistor

**Optical Rise Time:** 30ms maximum.

**Optical Fall Time:** 30ms maximum.

**Average Rotational Torque:**

2.0±1.4 in-oz before life. 50% of initial value after 1 million cycles.

**Mechanical Life:** 1,000,000 cycles of operation. 1 cycle is a rotation through all positions and a full return.

**Mounting Torque:** 15in-lbs. maximum

**Shaft Pushout Force:** 45 lbs. minimum

**Terminal Strength:** 15 lbs. Cable pull out force minimum

**Solderability:** 95% free of pin holes and voids

**Maximum rotational speed:** 100 rpm.

**Pushbutton Electrical and Mechanical Specifications**

**Rating:** 10 mA @ 5 Vdc

**Contact Resistance:** <10 W (Compatible with CMOS or TTL)

**Life:** 1 million actuations minimum

**Contact Bounce:** <4 ms make, <10ms break

**Actuation Force:** 510±150 grams

**Shaft Travel:** .017 ± .008 INCH

**Materials and Finishes**

**Bushing:** Zamak 2

**Shaft:** Zamak 2

**Detent Rotor:** Reinforced Nylon Zytel 70G33L UL 94

**Detent Spring:** 303 Stainless Steel

**Housing, Upper:** Nylon 6/6 25% glass reinforced. Zytel FR-50

**Light Pipe:** Lexan, GE

**Code Rotor:** Delrin 100

**Housing, Lower:** Nylon 6/6 25% glass reinforced. Zytel FR-50

**Pushbutton Actuator:** Reinforced nylon. Zytel 70G33L. UL 94

**Pushbutton Dome:** Stainless Steel

**Printed Circuit Board:** NEMA Grade FR4, Double clad with copper, Plated with gold over nickel

**Infrared Emitting Diode:** Gallium Arsenide

**Phototransistor Diode:** NPN Silicon

**Resistor:** Metal oxide on ceramic substrate

**Spacer:** Pet plastic

**Backplate:** Stainless Steel

**Label:** TT406 thermal transfer cast film.

**Solder:** 96.5% tin / 3% silver / 0.5% copper. No clean.

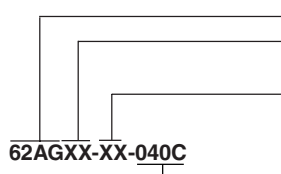
**Hex Nut:** Brass, Plated with nickel

**Lockwasher:** Stainless steel

**Cable:** Copper Stranded with topcoat in PVC insulation

**Connector (.050 center):** PA4.6 with tin/nickel plated phosphor bronze.

Optical and Mechanical Encoders



Series

Angle of Throw: 22 = 22.5° for code change and 16 detent positions

11 = 11.25° for code change and 32 detent positions

Pushbutton Option: 01=No Pushbutton, 02=With Pushbutton

Termination: C = .050 Center ribbon Cable with connector

Cable Termination: 040=4.0 inches. Cable is terminated with Amp Connector P/N215083-6.

See Amp Mateability Guide for Mating Connector for details.

Available from your local Grayhill Component Distributor. For pricing and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

**SERIES 60A**  
Joystick

**FEATURES**

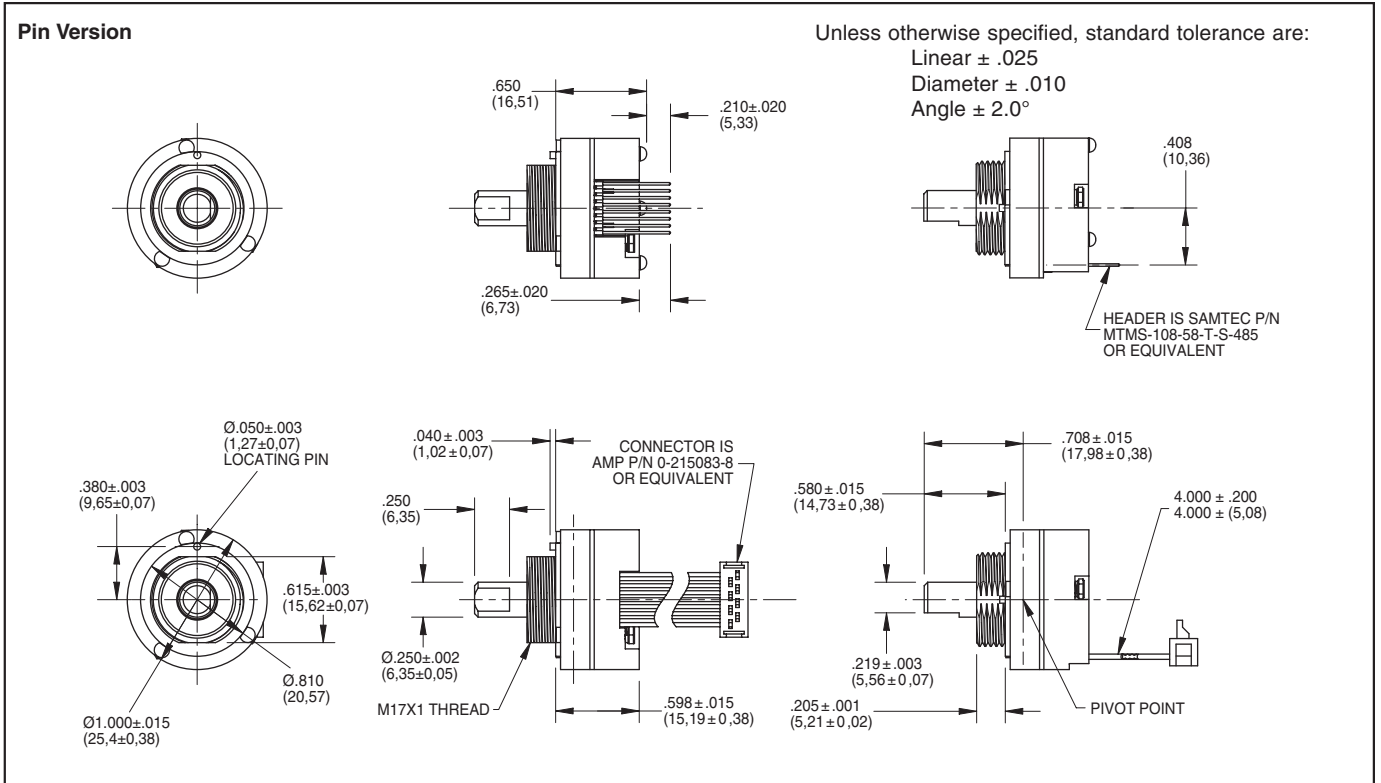
- Optical Encoder, Pushbutton, and Joystick in One Shaft
- Long Life, High Reliability
- Compatible with CMOS, HCMOS, and TTL Logic
- Choices of Cable Length and Termination
- Customized Solutions Available

**APPLICATIONS**

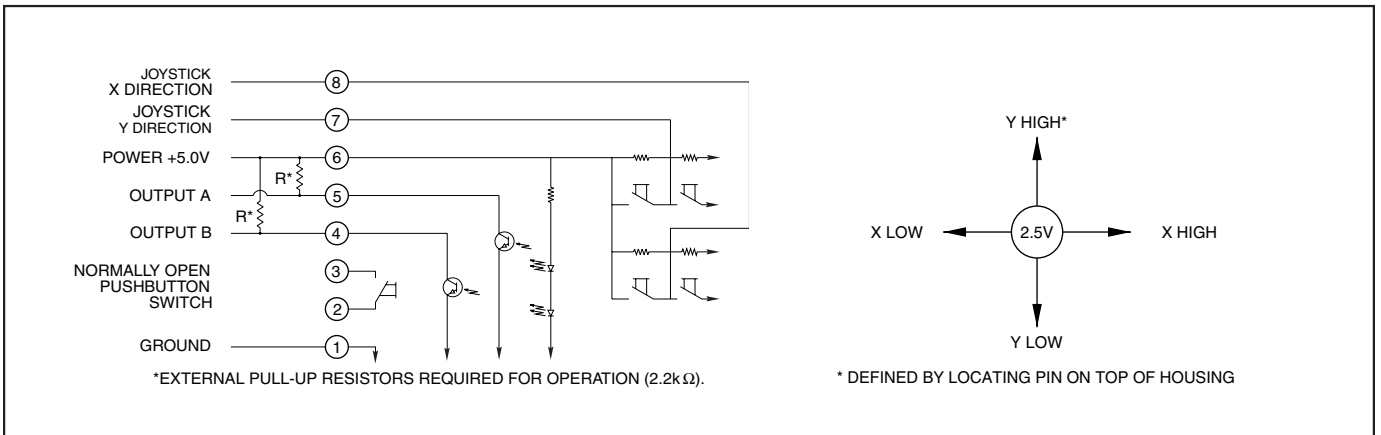
- Global Positioning/Driver Information Systems
- Medical Equipment Control
- Radio Control
- Robotics
- Commercial Appliances



**DIMENSIONS** In inches (and millimeters)

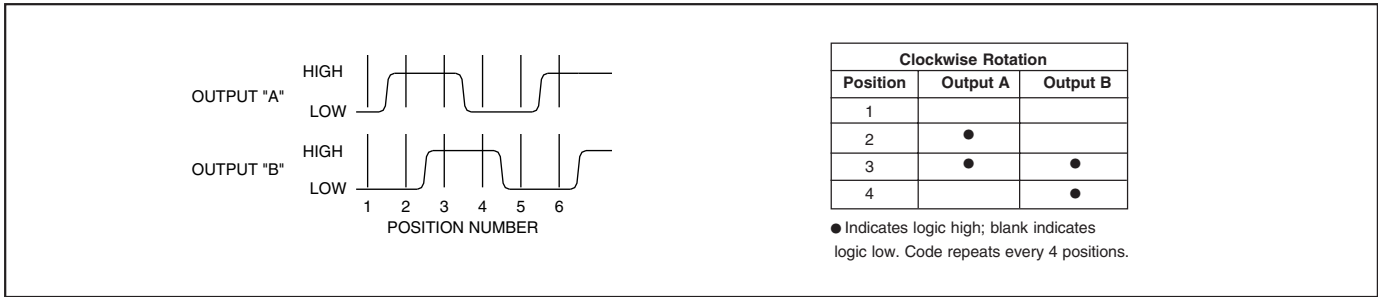


**CIRCUITRY AND JOYSTICK OPERATION** Standard Quadrature 2-Bit Code



Optical and Mechanical Encoders

**WAVEFORM AND TRUTH TABLE** Standard Quadrature 2-Bit Code



**SPECIFICATIONS**

**Rotary Electrical and Mechanical Ratings**

**Operating Voltage:** 5.00 ± 0.25 Vdc  
**Supply Current:** 20 mA maximum at 5 Vdc  
**Output:** Open collector phototransistor.  
 External pull up resistors are required  
**Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**  
 High: No less than 3.5 Vdc  
 Low: No greater than 1.0 Vdc  
**Minimum Sink Current:** 2.0 mA  
**Power Consumption:** 100 mW maximum  
**Mechanical Life:** 1 million rotational cycles of operation (1 cycle is a rotation through all positions and a full return)  
**Average Rotational Torque:** 2.0 ± 1.0 in-oz initially, torque shall be within 50% of initial value throughout life  
**Mounting Torque:** 15 in-lbs. maximum  
**Shaft Push-Out Force:** 45 lbs minimum  
**Shaft Pull-Out Force:** 45 lbs minimum  
**Terminal Strength:** 15 lbs terminal pull-out force minimum for cabled and header termination  
**Solderability:** 95% free of pin holes and voids

**Pushbutton Electrical and Mechanical Ratings**

**Rating:** 10 mA at 5 Vdc resistive  
**Contact Resistance:** less than 10 ohms  
**Life:** 1 million actuations minimum  
**Contact Bounce:** < 4 mS make, 10 mS break  
**Actuation Force:** 400 ± 150 grams force  
**Shaft Travel:** 0.020 ± 0.010 inches

**Joystick Electrical and Mechanical Ratings**

**Supply Current:** 5 mA maximum  
**Output Code:** 2-Bit  
**Logic Output Characteristics:**  
 Neutral: 2.5 ± 0.5 Vdc  
 High: > 4.5 Vdc  
 Low: < 0.5 Vdc  
**Angle of Throw:** 8° ± 2° in all directions  
**Life:** 500,000 actuations in each direction

**Environmental Ratings**

**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Relative Humidity:** 96 hours at 90-85% humidity at 40°C  
**Vibration:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours  
**Mechanical Shock:**  
 Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s  
 Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s

**Materials and Finishes**

**Assembly Studs:** 305 Stainless steel  
**Detent Housing:** Polyamide polymer (nylon 6/10 alloy)  
**Printed Circuit Boards:** Glass cloth epoxy double clad with copper gold over nickel plated  
**Infrared Emitting Diode Chips:** Gallium aluminum arsenide  
**Silicon Phototransistor Chips:** Gold and aluminum alloys

**Resistors:** Metal oxide on ceramic substrate

**Solder Pins:** Brass, Plated with tin

**Shaft:** Polyamide polymer (nylon 6/10 alloy) with stainless steel insert

**Detent Balls:** Carbon steel plated with nickel

**Detent Springs:** Music wire plated with tin

**Code Rotor:** 33% Glass reinforced nylon 66

**Pushbutton Dome:** Stainless steel

**Pushbutton Dome Retainer:** Polycarbonate

**Joystick Housing:** Polyamide polymer (nylon 6/10 alloy)

**Joystick Contact:** Stainless steel, silicone rubber, brass with silver cladding, high-temp thermoplastic, phosphor bronze with silver cladding

**Cable:** Copper stranded with plating in PVC insulation

**Connector:** PA 4.6 with tin over nickel plated phosphor bronze

**Lockwashers:** Stainless steel with passivate finish

**Hex Nuts:** 303 Stainless steel

**Label:** TT406 Thermal transfer cast film

**Solder:** Sn/Ag/Cu, Lead-Free, No Clean

**Mounting Nut:** Polyurethane

**Lubricating Grease:** Nye nyogel 774L

**OPTIONS**

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

**ORDERING INFORMATION**

**Series**  
**Angle of Throw:** Detent: 18 = 18° or 20 positions; Non-detent: 08 = 18° or 20 positions; Non-Turn: 00 = Joystick and Pushbutton only  
**Joystick Contacts:** 2 = 2 Discrete Contacts  
 4 = 4 Discrete Contacts  
 8 = 4 Contacts in 8 possible directions  
**Termination:** S = Stripped cable; .050" centers; C = Connector; .050" centers; P = Pin; .050" centers  
**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6.  
 See Amp Mateability Guide for mating connector details.  
*\*Eliminate cable length if ordering pins (Ex: 60A18-4-P)*

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

Optical and Mechanical Encoders

**SERIES 60C**  
**Multi-Function Joystick**

**FEATURES**

- Three-in-One Optical Encoder, Pushbutton, and Joystick
- Compact Packaging
- Choices of Cable Length and Termination
- Customized Solutions Available

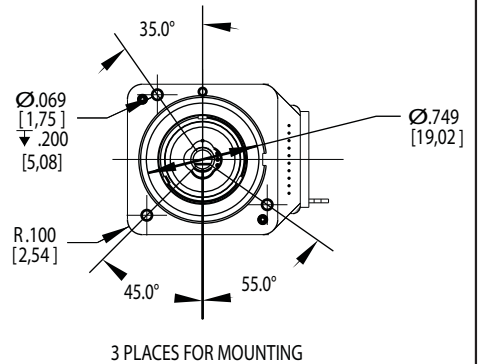
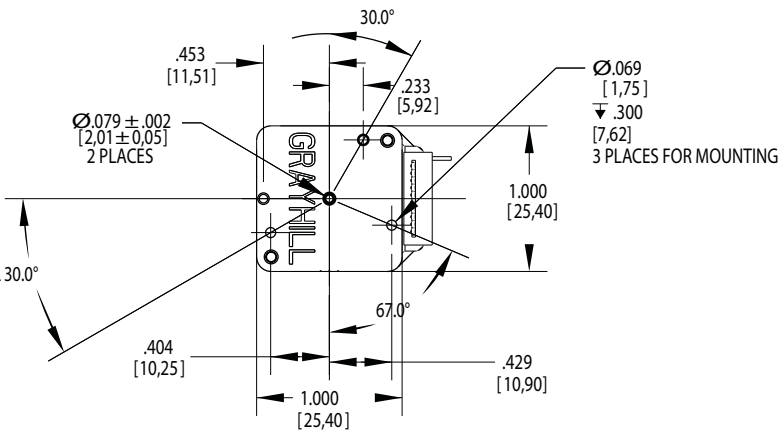
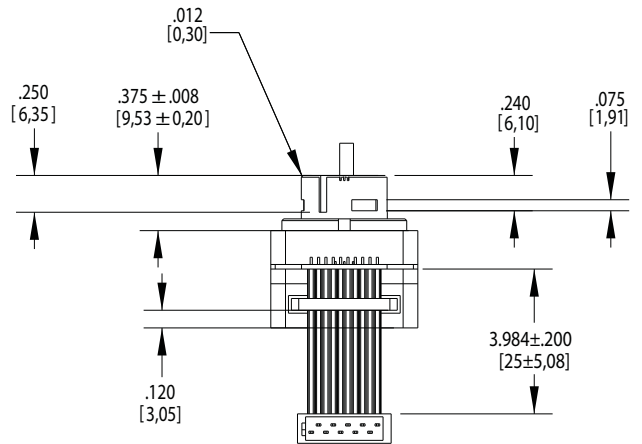
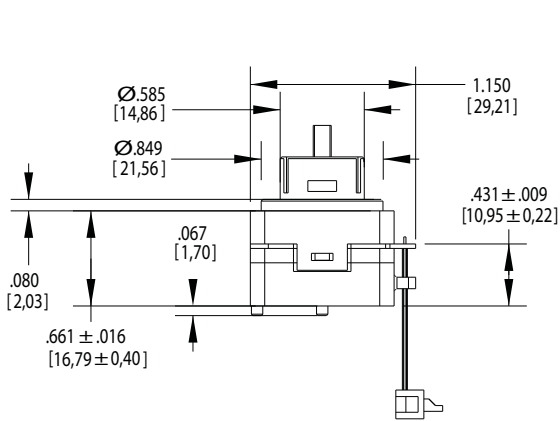
**APPLICATIONS**

- Automotive Navigation & Infotainment Equipment
- Avionics
- Medical Equipment



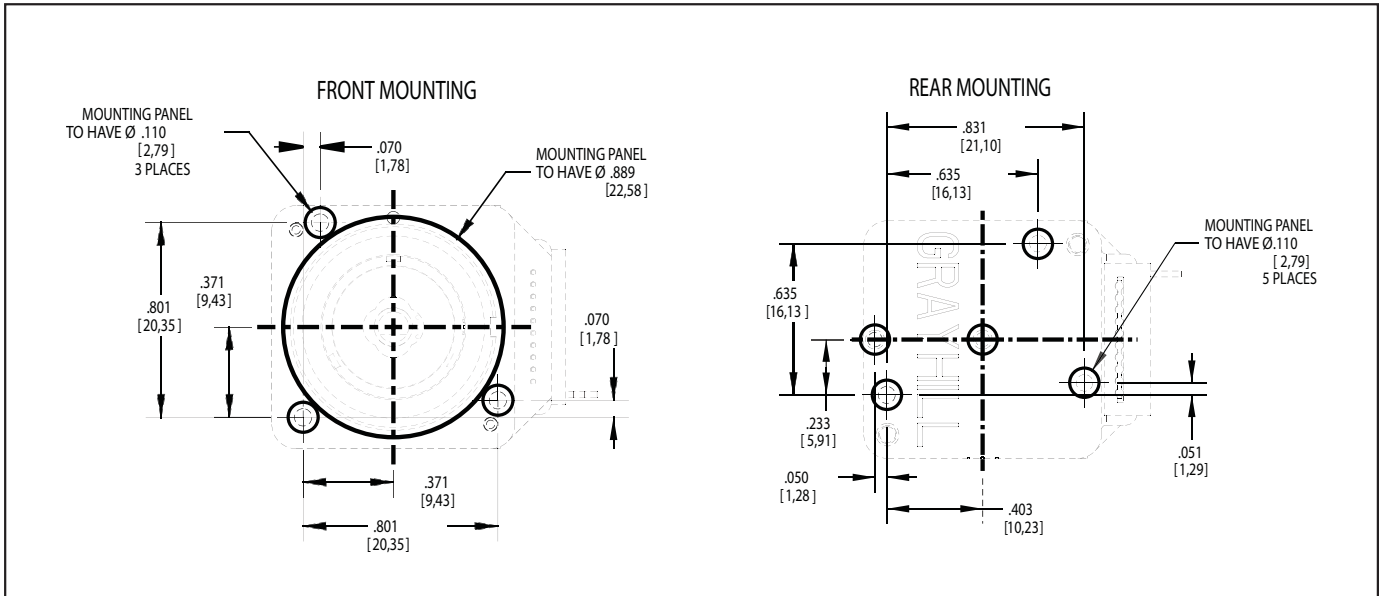
**DIMENSIONS** In inches (and millimeters)

Unless otherwise specified, standard tolerance are:  
 Linear  $\pm .025$   
 Diameter  $\pm .010$   
 Angle  $\pm 2.0^\circ$

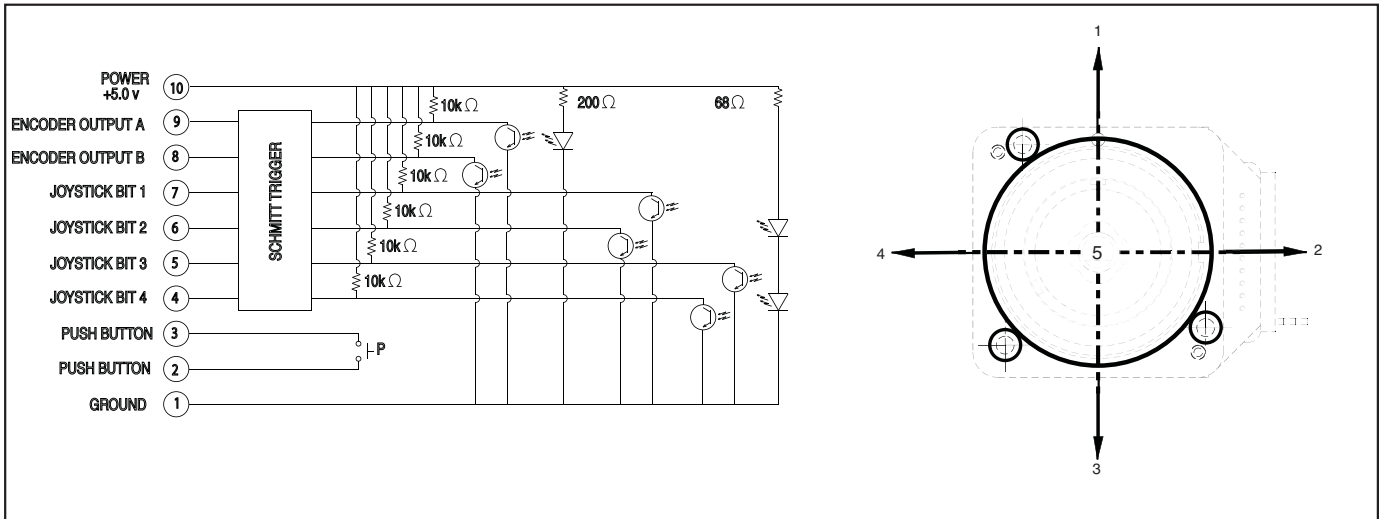


Optical and Mechanical Encoders

**FRONT AND REAR MOUNTING**



**CIRCUITRY AND JOYSTICK OPERATION** Standard Quadrature 2-Bit Code



**WAVEFORM AND TRUTH TABLE** Standard Quadrature 2-Bit Code

POSITION	BIT 1	BIT 2	BIT 3	BIT 4
1		●	●	●
2	●	●		●
3	●		●	●
4	●	●	●	
5	●	●	●	●

POSITION	OUTPUT A	OUTPUT B
#1		
#2	●	
#3	●	●
#4		●

● INDICATES LOGIC HIGH

CODE REPEATS EVERY FOUR POSITIONS.

Optical and Mechanical Encoders



## SPECIFICATIONS

### Rotary Electrical and Mechanical Ratings

**Operating Voltage:** 5.00 ± 0.25 Vdc  
**Supply Current:** 35mA at TYP at 5 Vdc  
**Output:** Direct output from converting Schmidt trigger  
**Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft  
**Logic Output Characteristics:**

High: No less than 3.5 Vdc

Low: No greater than 1.0 Vdc

**Minimum Sink Current:** 2.0 mA

**Power Consumption:** XXX mW maximum

**Mechanical Life:** 500 thousand rotational cycles of operation (1 cycle is a rotation through all positions and a full return)

**Average Rotational Torque:** 2.0 ± 1.0 in-oz initially, torque shall be within 50% of initial value throughout life

**Mounting Torque:** 15 in-lbs. maximum

**Shaft Push-Out Force:** 20 lbs minimum

**Shaft Pull-Out Force:** 20 lbs minimum

**Terminal Strength:** 15 lbs terminal pull-out force minimum for cabled and header termination

**Solderability:** 95% free of pin holes and voids

### Pushbutton Electrical and Mechanical Ratings

**Rating:** 10 mA at 5 Vdc resistive

**Contact Resistance:** less than 10 ohms

**Life:** 500 thousand actuations minimum

**Contact Bounce:** < 4 mS make, 10 mS break

**Actuation Force:** 600 ± 150 grams force

**Shaft Travel:** 0.020 ± 0.010 inches

### Joystick and Mechanical Ratings

**Supply Current:** 35mA at TYP at 5 Vdc

**Output Code:** 2-Bit quadrature, channel A leads channel B by 90° electrically during clockwise rotation of the shaft

**Logic Output Characteristics:**

Neutral: 2.5 ± 0.5 Vdc

High: > 4.5 Vdc

Low: < 0.5 Vdc

**Angle of Throw:** 7° ± 2° in all directions

**Life:** 500 thousand actuations in each direction

### Environmental Ratings

**Operating Temperature Range:** -40°C to 85°C

**Storage Temperature Range:** -55°C to 100°C

**Relative Humidity:** 96 hours at 90-95% humidity at 40°C

**Vibration:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours

**Mechanical Shock:**

Test 1: 100g for 6ms half-sine wave with a velocity change of 12.3 ft/s

Test 2: 100g for 6ms sawtooth wave with a velocity change of 9.7 ft/s

**Thermocycle:** 4 hours cycling between -40°C to 80°C

### Materials and Finishes

**Bushing:** Thermoplastic

**Upper Housing:** Thermoplastic

**Infrared Emitting Diode Chips:** Gallium aluminum arsenide

**Backplate:** Thermoplastic

**Lightpipe, Joystick:** Thermoplastic

**Lightpipe, 16 pos:** Thermoplastic

**Centering Profile:** Thermoplastic

**Shaft Inner:** Aluminum

**Barbed Rivet:** Stainless Steel

**Silicon Phototransistor Chips:** Planar

**Resistors:** Carbon film

**Solder Pins:** Stainless steel

**Shaft Outer:** Thermoplastic

**Slider Plate:** Thermoplastic

**Detent Balls:** Carbon steel 100 with nickel finish

**Centering Balls:** Carbon steel 100 with nickel finish

**Detent Springs:** Music wire plated with tin

**Centering Springs:** Music wire plated with tin

**Schmidt Trigger:** RoHS Compliant TSSOP, 14 pin

**Pushbutton Rocker:** Thermoplastic

**Pushbutton Actuator:** Thermoplastic

**Pushbutton Dome:** Stainless steel

**Label:** TT406 Thermal transfer cast film

**Solder:** 95.5% Sn/ 4% Ag/ 0.5% Cu

## OPTIONS

Contact Grayhill for custom terminations, rotational torque, number of positions, shaft configurations, and resolutions. Control knobs are also available.

## ORDERING INFORMATION



**Series**

**Angle of Throw:** 22 = 22.5° or 16 positions

**Rotation Torque:** L = Low torque, M = Medium torque, H = High torque

**Pushbutton:** 3 = 300 grams

**Joystick:** 4 = Four directions

**Termination:** S = Stripped cable; .050" centers; C = Connector; .050" centers;

**Cable Termination:** 040 = 4.0in. Cable is terminated with Amp Connector P/N 215083-6.

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

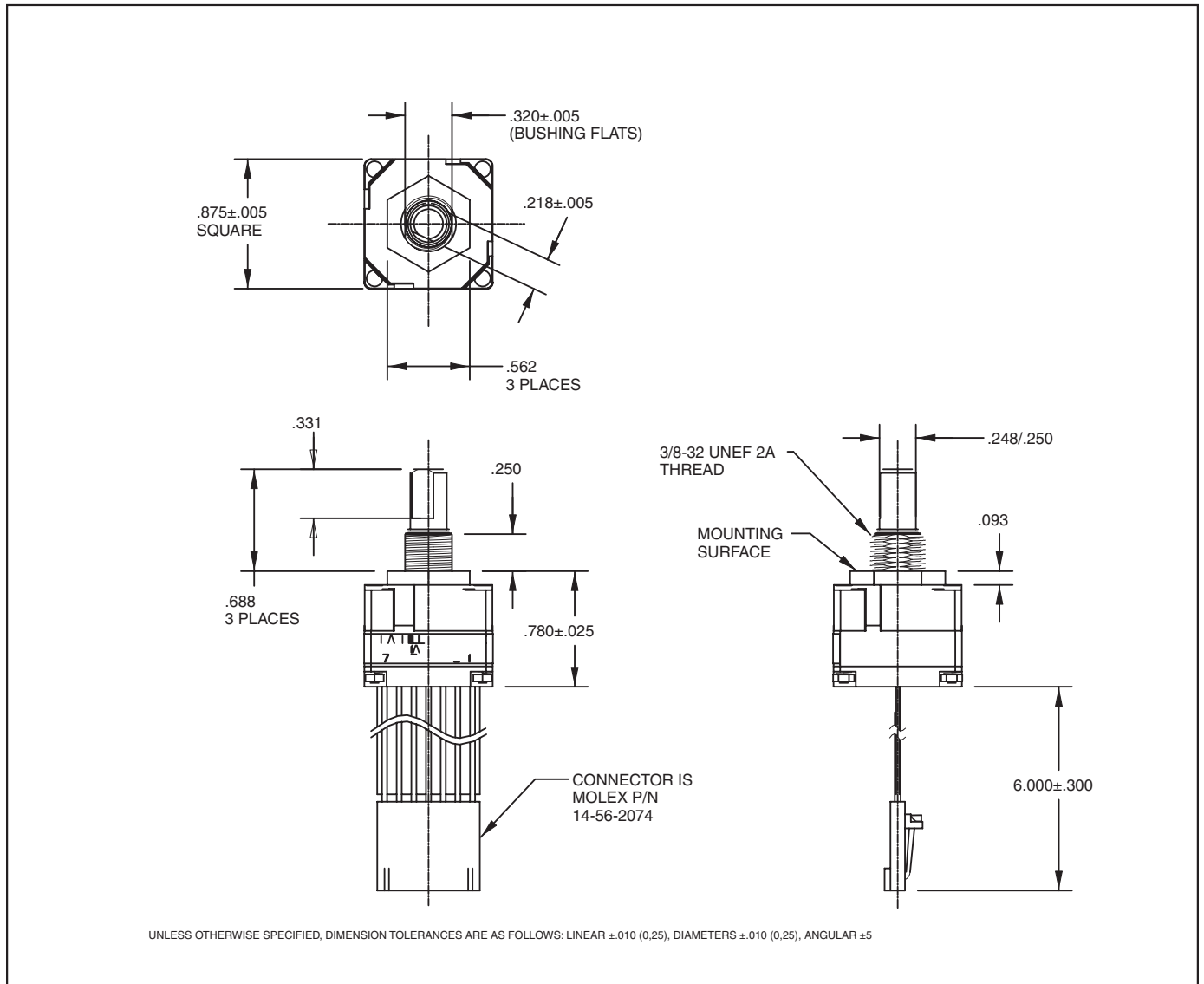
**SERIES 61A**  
Custom, Absolute

**FEATURES**

- Absolute Position Sensing
- 3, 4, or 5-Bit Custom Output Coding
- 8 to 32 Positions
- Fixed Stops Only
- Angles of Throw to 45° (Design Specifications Will Dictate the Angle of Throw)

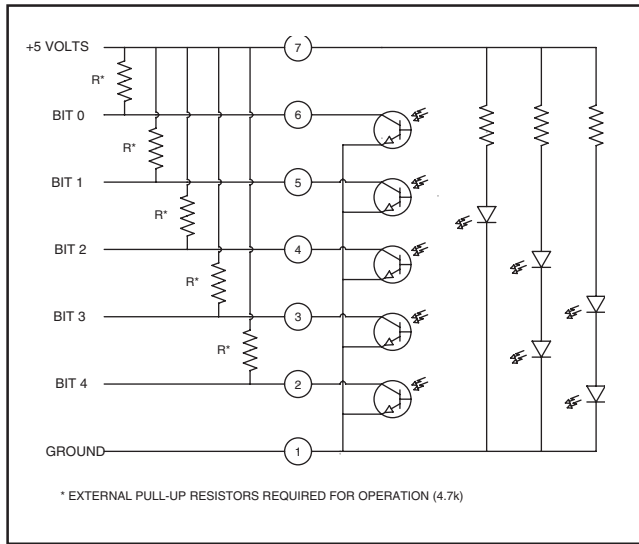


**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

### CIRCUITRY



### TRUTH TABLE

#### 3 BIT, 8 POSITION

Position	B2	B3	B4
1			
2			●
3		●	●
4		●	
5	●	●	
6	●	●	●
7	●		●
8	●		

● INDICATES LOGIC HIGH  
BLANK INDICATES LOGIC LOW

#### 4 BIT, 16 POSITION

Position	B1	B2	B3	B4
1				
2				●
3			●	●
4			●	
5		●	●	
6		●	●	●
7		●		●
8		●		
9	●	●		
10	●	●	●	●
11	●	●	●	
12	●	●		●
13	●		●	
14	●		●	●
15	●			●
16	●			

● INDICATES LOGIC HIGH  
BLANK INDICATES LOGIC LOW

#### 5 BIT, 32 AND 24 POSITION

Position	B0	B1	B2	B3	B4
1					
2					●
3				●	●
4				●	
5		●	●		
6		●	●	●	●
7		●		●	●
8		●			
9		●			
10	●	●	●		●
11	●	●	●	●	●
12	●	●	●		●
13	●		●	●	
14	●		●	●	●
15	●			●	●
16	●				
17	●	●			
18	●	●	●		●
19	●	●	●	●	●
20	●	●	●		●
21	●	●	●	●	
22	●	●	●	●	●
23	●	●	●		●
24	●	●	●		
25	●		●		
26	●		●	●	●
27	●		●	●	●
28	●			●	●
29	●			●	
30	●			●	●
31	●				●
32	●				

● INDICATES LOGIC HIGH  
BLANK INDICATES LOGIC LOW

### SPECIFICATIONS

#### Ratings

- Operating Voltage:** 5 ±.25V DC
- Supply Current:** 85 mA maximum at 5V DC
- Life:** 1 million cycles of operation; 1 cycle is rotation through all positions and a full return
- Rotational Torque:** 1.5 in-oz (Initial)
- Output High:** 3.8V minimum for CMOS & HCMOS; 2.7V minimum for TTL
- Output Low:** 0.8V maximum
- Shaft Push Out Force:** 25 lbs.
- Mounting Torque:** 10 in-lb maximum
- Load Current:** 5 mA maximum per channel
- Logic Rise and Fall Times:** 30 mSec typical

#### Environmental

- Operating Temperature Range:** -40°C to +85°C
- Storage Temperature Range:** -55°C to +100°C
- Vibration:** MIL-STD 202, method 204, condition B
- Mechanical Shock:** 100 g's, 6 ms, half Sine 12.3 ft/s and 100 g's, 6 ms, sawtooth, 9.7 ft/s
- Humidity:** 90-95% Relative humidity at 40°C for 96 hrs.

#### Materials and Finishes

- Detent Housing:** Stainless Steel
- Bushing:** Brass, tin/zinc plated
- Shaft:** Stainless steel
- Detent Balls:** Steel, nickel-plated
- Code Housings:** Nylon 6/10
- Backplate:** Nylon 6/10

**Aperture:** Chemically etched stainless steel with black oxide finish

**Rotor:** Electroformed nickel and chemically etched stainless steel with black oxide finish

**Detent Springs:** Tinned music wire

**PC Boards:** NEMA grade FR-4

**Through Bolts:** Stainless steel, unplated

**Through Bolt Nuts:** Stainless steel

**Mounting Hardware:** One brass, tin/zinc-plated nut and one stainless steel, zinc-plated lockwasher supplied with each switch. Nut is 0.094 inches thick by 0.562 inches across flats.

### ORDERING INFORMATION

**Series**

**Style:** A = unsealed

**Number of positions:** 32 = 32 positions with 10" of throw  
16 = 16 positions with 18" of throw  
8 = 8 positions with 26" of throw

**61A32-060**

**Termination:** Cable Termination: 060=6.0 inches. Cable is terminated with Molex connector P/N 14-56-2074.

Available from your local Grayhill Component Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

**SERIES 61K**  
High Resolution, 4-Pin

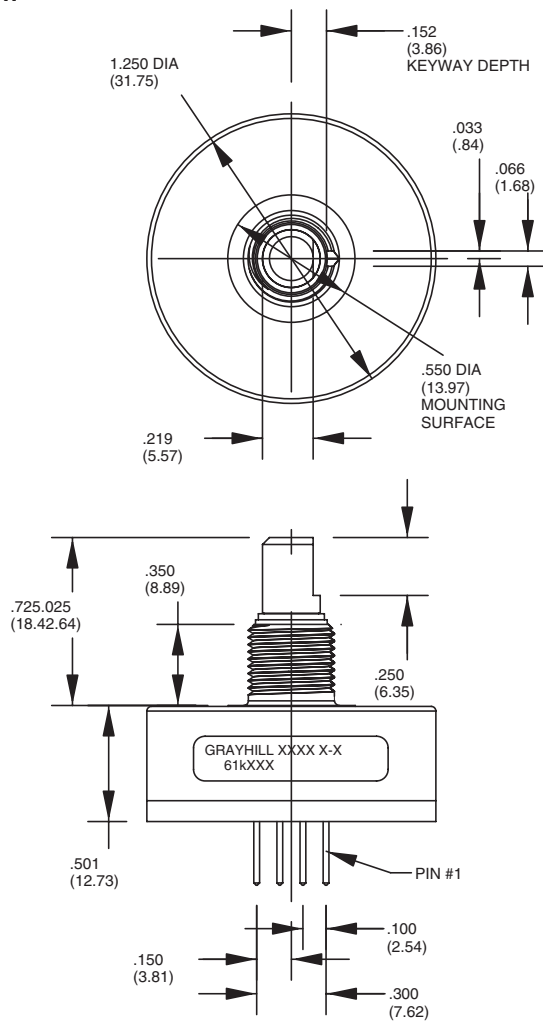
**FEATURES**

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Versions
- 10 Million Rotational Life Cycles
- 300 RPM Shaft Rotation

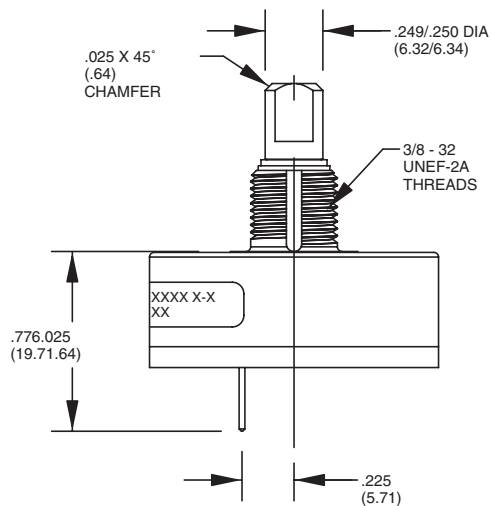


**DIMENSIONS** In inches (and millimeters)

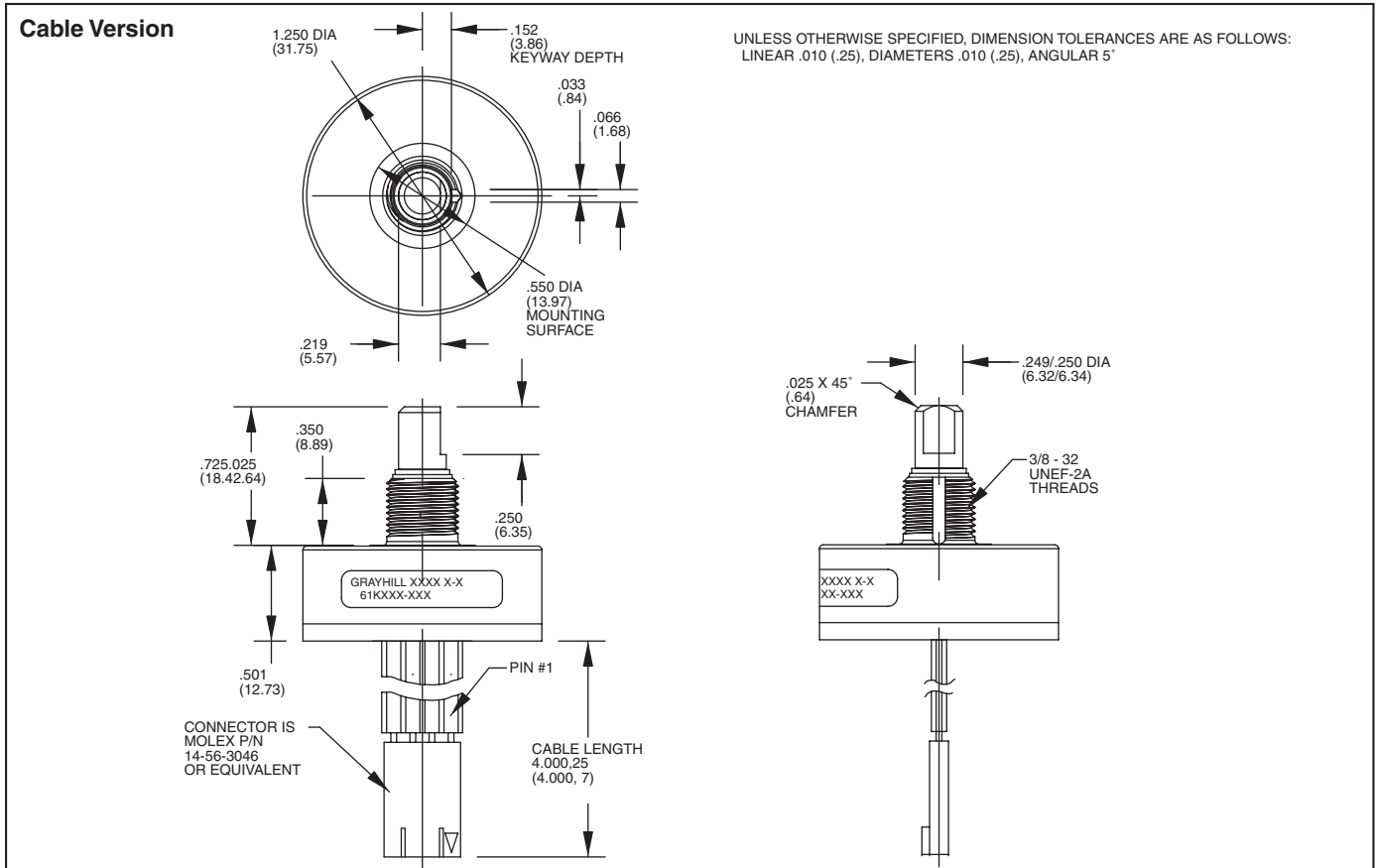
**Pin Version**



Unless otherwise specified, standard tolerance are:  
 Linear  $\pm .010$   
 Diameter  $\pm .025$   
 Angle  $\pm 2.0^\circ$

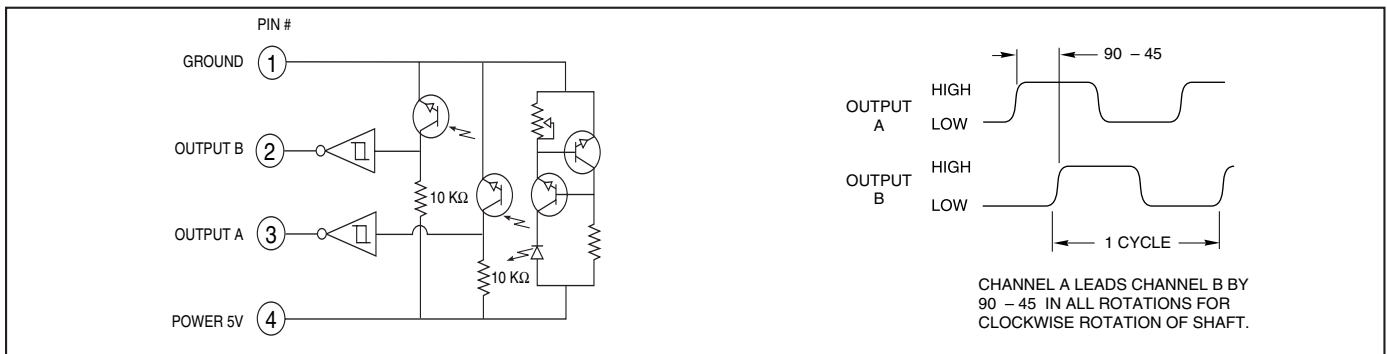


**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

**CIRCUITRY, TRUTH TABLE, AND WAVEFORM: Standard Quadrature 2-Bit Code**



**SPECIFICATIONS**

**Electrical Ratings**  
**Operating Voltage:** 5.0 ±.25 Vdc  
**Supply Current:** 30 mA maximum at 5 Vdc  
**Logic Output Characteristics:**  
 Output Type: Open collector with integrated Schmitt Trigger and 10K ohms pull-up resistor  
 Maximum Sink Current: 16 mA at .40 volts  
**Power Consumption:** 150 mW maximum  
**Optical Rise Time:** 500 nS typical  
**Optical Fall Time:** 16 nS typical

**Mechanical Ratings**  
**Mechanical Life:** 10 million revolutions  
**Time Life:** Guaranteed for 10 years of continuous operation (calculated from emitter degradation data)  
**Mounting Torque:** 20 in-lbs maximum  
**Shaft Push Out Force:** 100 lbs  
**Terminal Strength:** 5 lbs terminal pull-out force minimum  
**Solderability:** 95% free of pin holes and voids  
**Operating Torque:** 1.5 in-oz maximum (no detents) for unsealed versions

**Environmental Ratings**  
**Operating Temperature Range:** -40°C to 85°C  
**Storage Temperature Range:** -55°C to 100°C  
**Relative Humidity:** 90-95% at 40°C for 96 hours  
**Vibration Resistance:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204  
**Mechanical Shock:** Test 1: 100g for 6 mS, half-sine wave with velocity change of 12.3 ft/s. Test 2: 100g for 6 mS, sawtooth wave with velocity change of 9.7 ft/s.

**SERIES 61R**  
**High Resolution, 5-Pin**  
**(Polarized Connection)**

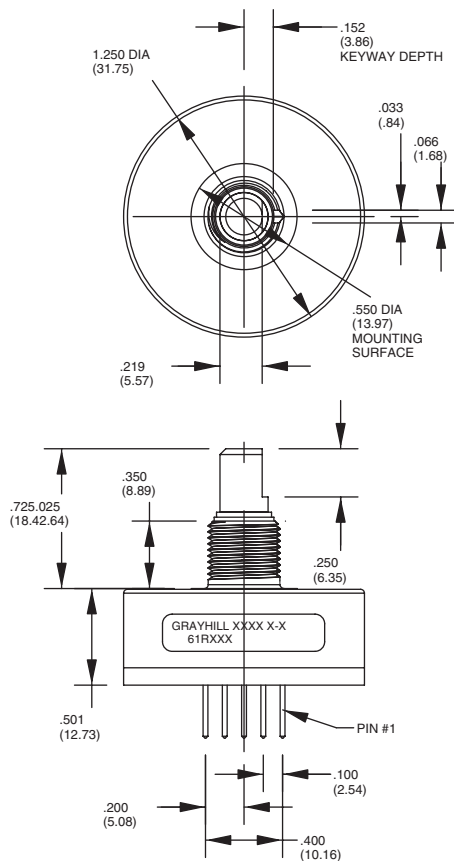
**FEATURES**

- 25, 32, 50, 64, 100, 128 and 256 Cycles per Revolution Available
- Sealed Version Available
- Rugged Construction
- Cable or Pin Version
- 10 Million Rotational Cycles
- 300 RPM Shaft Rotation
- Index Pulse Available

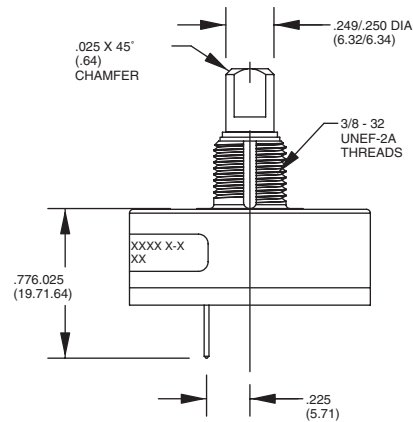


**DIMENSIONS** In inches (and millimeters)

**Pin Version**

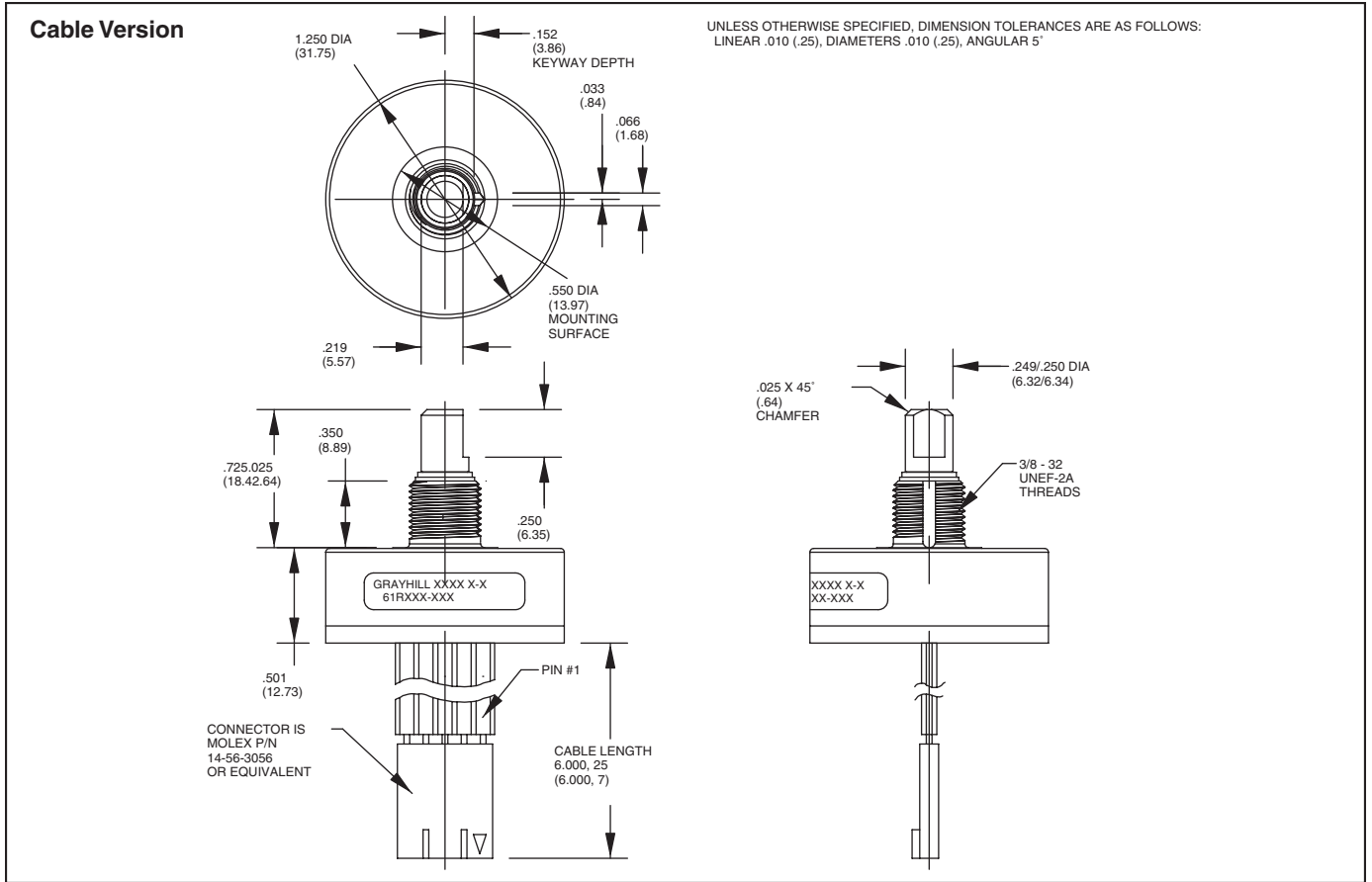


Unless otherwise specified, standard tolerance are:  
 Linear  $\pm .010$   
 Diameter  $\pm .025$   
 Angle  $\pm 2.0^\circ$



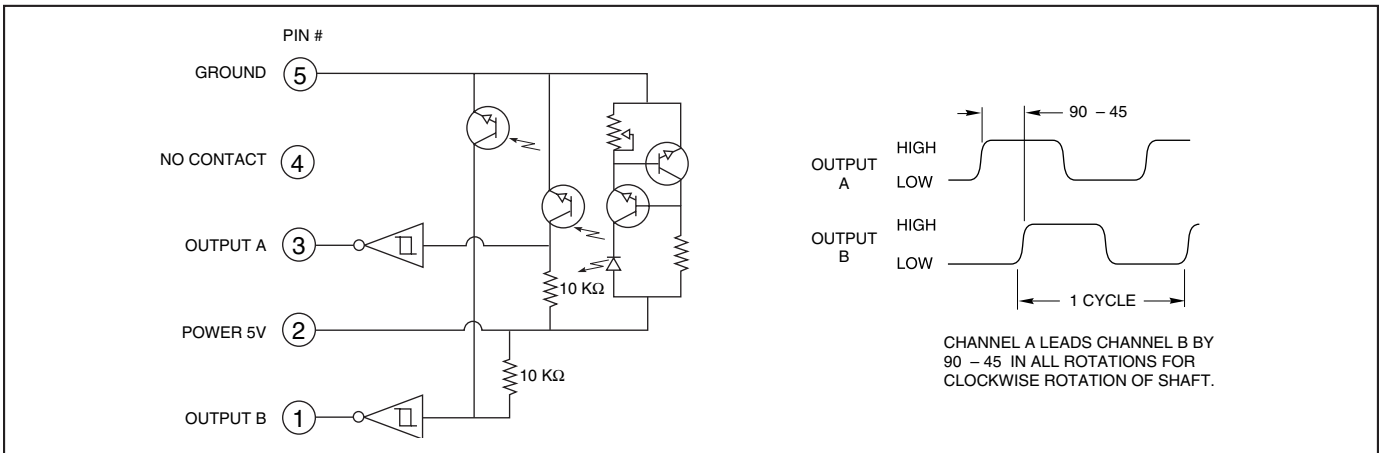
Optical and Mechanical Encoders

**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

**CIRCUITRY, TRUTH TABLE, AND WAVEFORM: Standard Quadrature 2-Bit Code**



**SPECIFICATIONS**

**Electrical Ratings**

- Operating Voltage:** 5.0 ±.25 Vdc
- Supply Current:** 30 mA maximum at 5 Vdc
- Logic Output Characteristics:**
  - Output Type: Open collector with integrated Schmitt Trigger and 10K ohms pull-up resistor
  - Maximum Sink Current: 16 mA at .40 volts
- Power Consumption:** 150 mW maximum
- Optical Rise Time:** 500 nS typical
- Optical Fall Time:** 16 nS typical

**Mechanical Ratings**

- Mechanical Life:** 10 million revolutions
- Time Life:** Guaranteed for 10 years of continuous operation (calculated from emitter degradation data)
- Mounting Torque:** 20 in-lbs maximum
- Shaft Push Out Force:** 100 lbs
- Terminal Strength:** 5 lbs terminal pull-out force minimum
- Solderability:** 95% free of pin holes and voids
- Operating Torque:** 1.5 in-oz maximum (no detents) for unsealed versions

**Environmental Ratings**

- Operating Temperature Range:** -40°C to 85°C
- Storage Temperature Range:** -55°C to 100°C
- Relative Humidity:** 90-95% at 40°C for 96 hours
- Vibration Resistance:** Harmonic motion with amplitude of 15g, within a varied 10 to 2000 Hz frequency for 12 hours per MIL-STD-202, Method 204
- Shock Resistance:** Test 1: 100g for 6 mS, half-sine wave with velocity change of 12.3 ft/s. Test 2: 100g for 6 mS, sawtooth wave with velocity change of 9.7 ft/s.


**Materials and Finishes**

**Bushing:** Aluminum  
**Code Housing:** Zytel FR-50  
**Shaft:** Stainless steel  
**Retaining Ring:** Stainless steel  
**Code Rotor and Aperture:** Chemically etched stainless steel/electroformed nickel

**Printed Circuit Board:** NEMA Grade FR-4.  
 Five microinches minimum gold over 100 microinches minimum nickel over copper

**Optical Barrier:** Polyphenylene sulfide, 94 V-0  
**Backplate:** Polyester  
**Header:** Phosphor bronze, 200 microinches tin over 50 microinches nickel (pin version only)  
**Infrared Emitter:** Gallium aluminum arsenide  
**Photo IC:** Planar silicon  
**Cable:** 26 AWG, stranded/tinned wire, PVC coated on .100 (2,54) centers (cable version only)

**ORDERING INFORMATION**



**Series**  
**Style:** K = Standard, 4-pin, high resolution  
 KS = Sealed, 4-pin, high resolution  
 R = Standard, 5-pin, high resolution  
 RS = Sealed, 5-pin, high resolution  
**Cycles:** per channel per revolution = 25, 32, 50, 64, 100, 128, 256

**Cable Termination:** 060 = 6.0in. Cable is terminated with Molex Connector P/N 14-56-3056

**Available from your local Grayhill Distributor.** For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

Optical and Mechanical Encoders

**ACCESSORIES**

**Non-Turn Washer**

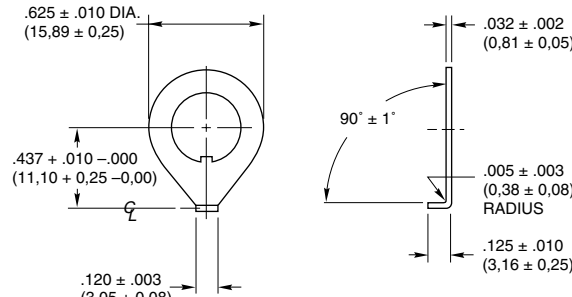
The Series 61 bushing is 3/8 inches in diameter and has a non-turn keyway to prevent rotation of the switch body when the panel is cut to fit. Another way to keep the switch from turning is to use a non-turn washer. The washer is cadmium-plated brass.

Part number: **12C1087-1**  
 Part number: **SHH694-11**, 302-2B stainless steel, no plating

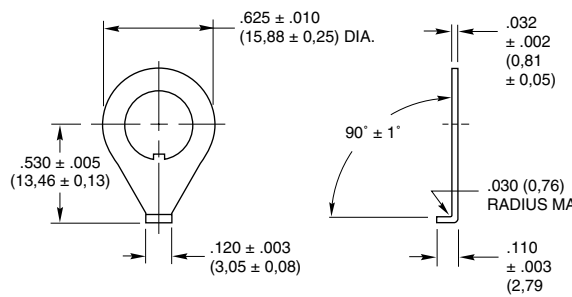
**Shaft and Panel Seal**

For shaft and panel seal version, the shaft is sealed by an o-ring inside the bushing. The panel is sealed by a flat gasket .045" thick at the base of the bushing. The panel seals will increase the behind panel dimension by .020" to .040", when the switch is mounted. The panel seal is silicon rubber.

**DIMENSIONS** In inches (and millimeters)



Part Number: **12C1087-1**



Part Number: **SHH694-11**



## SERIES 65 Optical Encoder Interface

### FEATURES

- Interfaces with all Grayhill and Most Standard Quadrature Optical Encoders
- Power Reduction of Up to 75-90% in Optical Encoder Use Through Power Management Feature
- User Selectable Output Modes: Magnitude/Direction, Up/Down, Standard Quadrature
- Simplified Microprocessor Interface Reduces Design Time
- Debounces Encoder Integral Pushbutton Switch
- Ideal for Battery Powered Applications that Include Optical Encoders



### DESCRIPTION

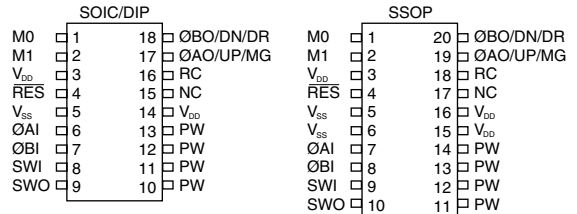
The GH65C11-X is designed to receive input from standard quadrature optical encoders. The power management feature allows power to the encoder to be applied only during sampling intervals, thus conserving power

(especially advantageous in battery powered systems). Sample rate is a nominal 4K per second allowing high speed quadrature input. The optical encoder interface can operate in 1 of 3 user-selectable output modes. These

modes are: magnitude and direction, up and down count, and standard quadrature. Debouncing of an integral pushbutton switch within the optical encoder can also be accomplished.

Name	Type*	Description
M0, M1	I	Mode selection input pins
V <sub>DD</sub>	P	3-6 Vdc power source
RES	I	Reset pin, normally connected to V <sub>DD</sub>
V <sub>SS</sub>	P	GND, 0v nominal power return
ØAI, ØBI	I	Phase A and B quadrature input pins
SWI	I	Switch input pin
SWO	O	Debounced switch output pin
NC	O	No connect, this pin must be left unconnected
PW	O	Power source for encoder power management
RC	I/O	RC oscillator pin
ØBO/DN/DR	O	Phase B, down, direction, mode conditional output pin
ØAO/UP/MG	O	Phase A, up, magnitude, mode conditional output pin

\* Pin Types: I = Input, O = Output, P = Power.



### ORDERING INFORMATION

#### GH65C11-X-YY

Temperature: \_\_\_\_\_  
 C = Commercial (0° C to 70° C)  
 N = Industrial (-40° C to 85° C)

Packaging: \_\_\_\_\_  
 PD = 18 lead 300 mil wide Plastic DIP  
 SO = 18 lead 300 mil wide gull wing SOIC  
 SS\* = 20 lead SSOP

\* The SS package style is not available in the -40°C to 85°C temperature range.

**Available from your local Grayhill Distributor.** For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

For additional information about the use of the GH65 interface chips with optical encoders request Grayhill Application Note #719.

**SERIES 61M**  
**Optically Coupled for Simulated**  
**Mechanical Rotary Switch Output**

**FEATURES**

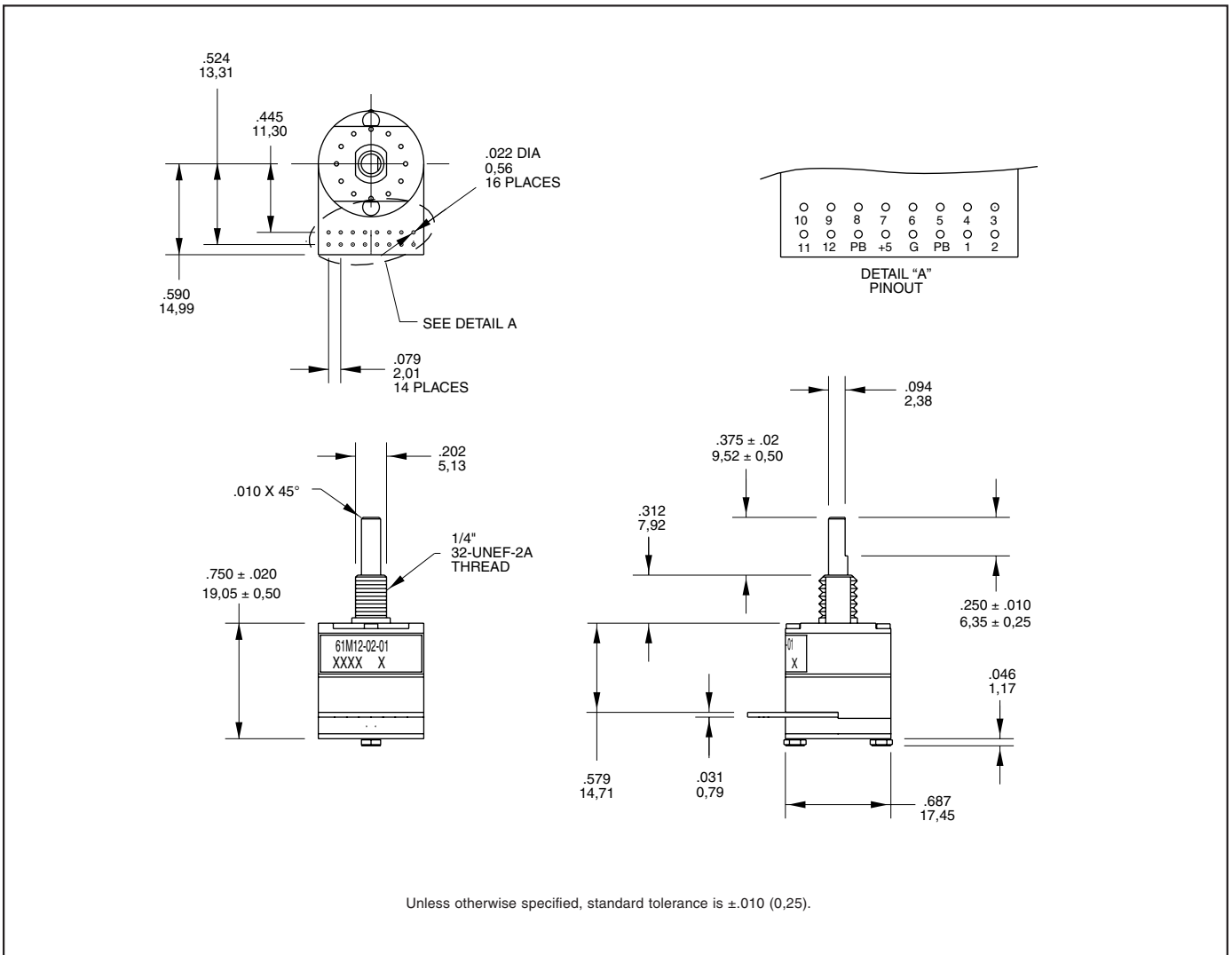
- Optical Alternative to Rotary Contacts
- One Pulse Per Detent Position Per Rotation
- Long Life of a Million Cycles
- With or Without Pushbutton
- Continuous Rotation and Fixed Stops Available
- Rugged Construction
- 8, 10 and 12 Positions Available

**Applications**

- Avionics
- Any application requiring rotary switch output and the increased reliability of an optical device



**DIMENSIONS** In inches (and millimeters)



Optical and Mechanical Encoders

**CIRCUITRY, TRUTH TABLE, AND WAVEFORM** Standard Quadrature 2-Bit Code

**SWITCH SCHEMATIC**

N.O. PUSHBUTTON

Note: External pull-up resistors required for operation. 20k $\Omega$  is suggested.

POSITION	PIN NUMBER											
	P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12
1	●											
2		●										
3			●									
4				●								
5					●							
6						●						
7							●					
8								●				
9									●			
10										●		
11											●	
12												●

Note:  
Blank Indicates high state  
● Indicates low state  
Code repeats every 12 positions

**SPECIFICATIONS**

**Pushbutton Ratings**  
**Operating Voltage:** 5 Vdc, 60mA maximum, resistive  
**Contact Resistance:** Less than 10 Ohms  
**Voltage Breakdown:** 250 Vac between mutually insulated parts  
**Contact Bounce:** Less than 4 mS at make and less than 10 mS at break  
**Actuation Life:** 3,000,000 operations  
**Actuation Force:** Maximum actuation force of 650 grams and a minimum force of 300 grams  
**Pushbutton Travel:** .010/.025

**Mechanical Ratings**  
**Life Expectancy:** 1 million cycles of operation; (1 cycle=360° rotation and return)  
**Rotational Torque:** 10 in-oz.  $\pm$ 3 in-oz. customs also available.  
**Shaft Pushout Force:** 50 lbs. minimum  
**Mounting Torque:** 20 in-lbs. maximum

**Switch Ratings**  
**Output:** One pulse per position per rotation (360 degrees CW/CCW)  
**Operating Voltage:** 5.0  $\pm$  .25 Vdc  
**Supply Current:** 60mA maximum at 5 Vdc  
**Logic High:** 3.8V minimum  
**Logic Low:** .8V minimum  
**Logic Rise and Fall Time:** 30mS Typ.

**Environmental**  
**Operating Temperature Range:** -40°C to +85°C  
**Storage Temperature Range:** -55°C to +100°C  
**Vibration:** MIL-STD 202, Method 204, Condition B  
**Mechanical Shock:** 100g's, 6 ms, Half Sine, 12.3 ft/s and 100g's, 6 ms, Sawtooth, 9.7 ft/s  
**Humidity:** 90-95% Relative Humidity at 40°C for 96 hours

**Materials and Finishes**  
**Code Housing:** Nylon (Red) Hiloy 610  
**Detent Housing:** Stainless Steel  
**Rotor:** Reinforced Thermoplastic, 30% Glass Filled Polyester  
**Bushing:** Zinc Die Cast, Cadmium Plated  
**Shaft:** Stainless Steel  
**Detent Balls:** 302 Stainless Steel  
**Through Bolts:** 305 Stainless Steel  
**Through Bolt Nuts:** Stainless Steel  
**Printed Circuit Boards:** NEMA Grade FR-4  
**Terminals:** Copper Alloy  
**Aperture:** Chem Etched Stainless Steel and/or Electroformed Nickel  
**Dome Retainer:** Thermoplastic  
**Mounting Hardware:** One Brass, cadmium-plated nut and lockwasher supplied with each switch

**OPTIONS**  
 Contact Grayhill for customer application needs.

**ORDERING INFORMATION**

61MXX-XX-XX

**Series**  
**"M" Style**  
**Angle of Throw: Detent**

- 08 = 45° or 8 positions
- 10 = 36° or 10 positions
- 12 = 30° or 12 positions

**Termination:** 01 = without terminal pins, 02 = with terminal pins  
**Pushbutton Option:** 01 = without P.B., 02 = with P.B.

Custom materials, styles, colors, and markings are available. Control knobs available.  
**Available from your local Grayhill Component Distributor.** For prices and discounts, contact a local Sales Office, an authorized local Distributor, or Grayhill.

## CONTROL KNOBS

Ideally Suited for Encoder and Rotary Switches

### FEATURES

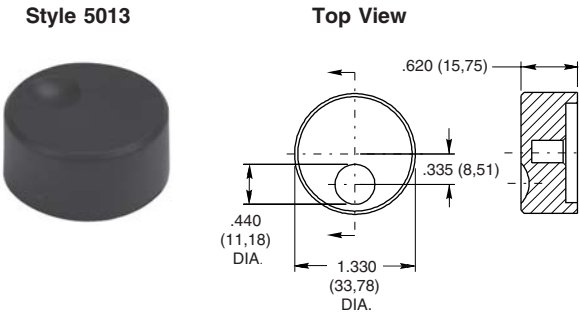
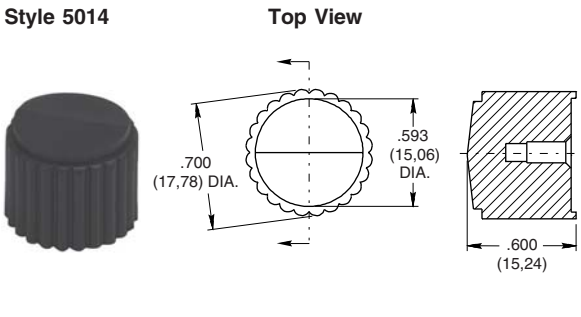
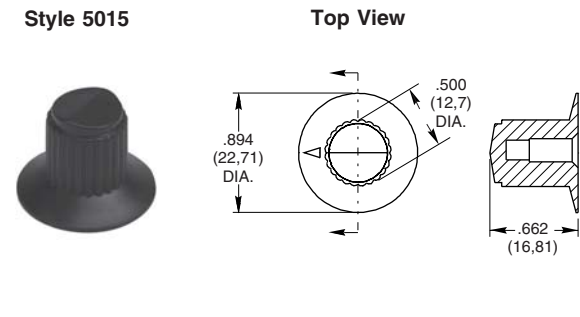
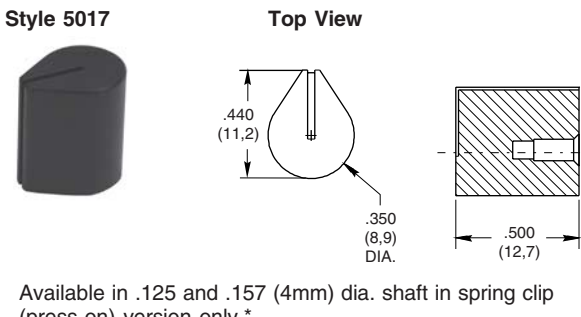
- Standard Fit for Grayhill Encoder and Rotary Switches
- Custom Materials, Styles, Colors and Markings Available
- Standard Black or Gray
- Choice of Spring Clip (Press-On) or Metal Insert with Set Screw Versions

Contact Grayhill for special design considerations



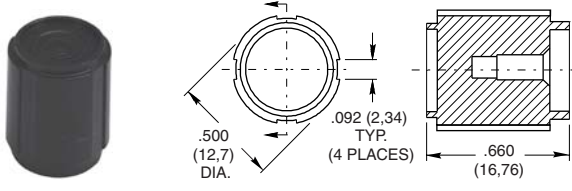
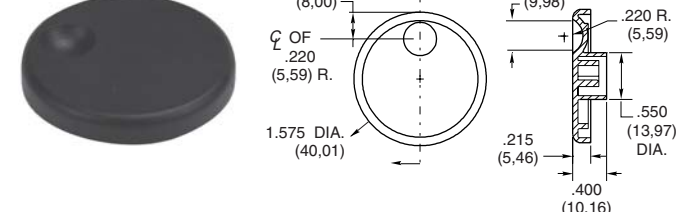
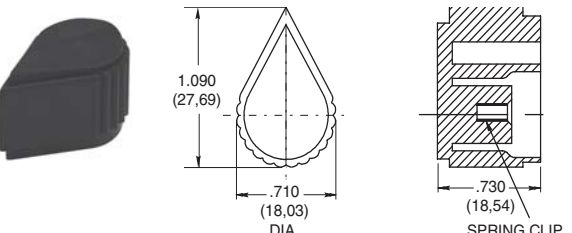
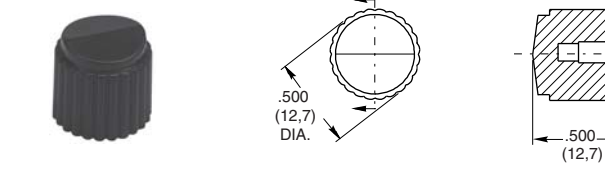
Optical and Mechanical Encoders

### DIMENSIONS In inches (and millimeters)

<p><b>Style 5013</b></p>  <p>Available in .250 Dia. Shaft only.*</p>	<p><b>Style 5014</b></p> 
<p><b>Style 5015</b></p> 	<p><b>Style 5017</b></p>  <p>Available in .125 and .157 (4mm) dia. shaft in spring clip (press-on) version only.*</p>

\*See Ordering Information.

**DIMENSIONS** In inches (and millimeters)

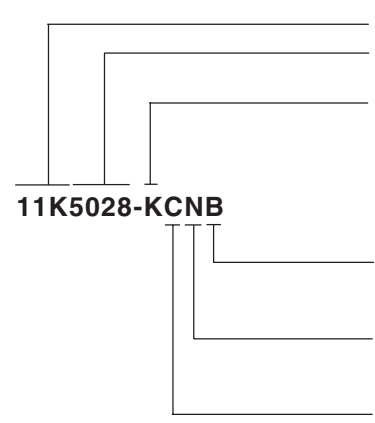
<p><b>Style 5019</b></p> <p style="text-align: center;"><b>Top View</b></p> 	<p><b>Style 5020</b></p> <p style="text-align: center;"><b>Top View</b></p>  <p>Available in ABS, .250 dia. shaft in spring clip (press-on). The locking clip is also available, requires a custom shaft.**</p>
<p><b>Style 5028</b></p> <p style="text-align: center;"><b>Top View</b></p> 	<p><b>Style 5029</b></p> <p style="text-align: center;"><b>Top View</b></p> 

\*See Ordering Information.

\*\*Contact Grayhill representative

Optical and Mechanical Encoders

**ORDERING INFORMATION**



**11K5028-KCNB**

**Series**  
**Style\*:** 5013, 5014, 5015, 5017, 5019, 5020, 5028, 5029  
 (see dimension drawings for style options)

**Shaft Diameter:**  
**J** = .125 dia. shaft  
**E** = .157 (4mm) dia. shaft  
**K** = .250 dia. shaft

**Knob Color:**  
**B** = Black  
**G** = Gray

**Material:**  
**A** = ABS (available on the styles 5017 and 5020 only)  
**N** = Nylon

**Version:**  
**C** = Spring Clip (press-on)  
**L** = Locking Clip (available on the style 5020 only)  
**M** = Metal Insert w/Set Screw(s)

Custom materials, styles and colors are available.

For prices and discounts, contact a local sales office or Grayhill.